

PROFESSIONAL PRODUCTS CLIPPER INDEX

5/01

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USE OF WRONG PARTS MAY BE HAZARDOUS.

BB-240	REV. 8/88	2
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CS-240	REV: 0700
▶	PART NO. REVISION

NEW MODEL(S) ADDED ➡ FIRST ISSUE 86A, COLUMNS #6 THRU #9

SEE PRICE & CROSS REF.	TS									
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SERVICE NOTES	COLUMN NO.
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INDEX NO.	PART NO.	* WAS PART NO.	DESCRIPTION		QUANTITY REQUIRED											
1A	2270		SCREW - #4-36 X 1/4		1	1	1			1	1	1	1			
2A	2368		WORM - STEEL - MACHINED		1	1	1			1	1	1	1			
2	203584		WORM - STEEL - WIRE WOUND					1	1					1		
3	455		WASHER - FELT		1					1						
4	188		BEARING - FRONT	1												
5	61255		"O" RING			1	1	1	1	1		1	1	1	1	
6	1952		BEARING RETAINER - FRONT	1												
7	76		SCREW - BINDER - #4-36 X 7/32	AR 2												
8	1892		WASHER - FIBER							1	1	1	1			
9A	63		WORM KEY		1											
10	-----	* 2375	ARMATURE & FAN ASSEMBLY - SEE NOTE I			-	-	-		-						
10	203583		ARMATURE & FAN ASSEMBLY						1							
10A	217234		ARMATURE & FAN ASSEMBLY							1	1	1	1	1		
11	2268		FIELD ASSEMBLY	1												
13	1653		CORE LOCKING PIN	1												
14B	72677		BEARING RETAINER - REAR													
15	1953		BEARING - REAR		1					1		1	1	1	1	
15B	2496		BEARING - REAR			1	1	1	1	1		1	1	1	1	
17	309		BRUSH CAP	2												
18	2262		BRUSH & SPRING ASSEMBLY		1PR	1PR	1PR	1PR	1PR							
18A	218416		BRUSH & SPRING ASSEMBLY							1PR	1PR	1PR	1PR	1PR		
19	219524	217236	TUBE - BRUSH							2	2	2	2	2		
20	336		OILER	2												
21	208151		HOUSING - INCLS. #7, #14, #15, #19, #20, #49		1	1	1	1	1							
21A	218544		HOUSING - INCLS. #7, #14, #15, #19, #20, #49							1	1	1	1	1		
22	1954		BEARING - BALL	1												
23	1956		LOCK NUT	1												
24	1955		SCREW - ADJUSTING - #12-28 X 1/4	1												
25	61126		THRUST SLUG	1												
26	2755		CORD CLAMP ASSEMBLY		1	1				1	1					
28	217963	78452	CORD & PLUG ASSEMBLY	1												
29	1963		BALE	1												
30	379		NUT - KNURLED	1												
31	19139		SWITCH CAP	1												
32	70386		SCREW - #3-48 X 5/32	2												
33	2335		LOCKWASHER	2												
34	2095		CONDENSER - 2 WIRE		1	1	1	1	1	1	1	1	1	1		
35	19134		SWITCH - TOGGLE	1												
37	324		LINK ASSEMBLY	1												
38	326		PLUG - FOR LINK #37	1												
39	2557		LEVER	1												
40	1980		GREASE SEAL	1PR												
41	2269		WASHER - FIBER	1												
42	207264		COVER PLATE - ADD "RW" IF REQUIRED		1	1	1	1	1	1	1	1		1		
42	218550		COVER PLATE											1		
43	130		SCREW - #6-32 X 1/4	2												
44	205769		GEAR - FIBER	1												
45	1992		WASHER - FIBER	1												
46	61160		SCREW - #4-36 X 3/8	4												
47	2366		CLAMP SPRING	1												
48	61265	**	FRONT MOTOR HOUSING-SEE NOTE 2-INCLS.#20#49	1												
49	61429		OIL WICK	2												
50	3892		HEAD CASTING	1												
52	131		SCREW - #6-32 X 3/8	2												
53	2289		MOUNTING PLATE	1												
54	424		SCREW - #12-32 X 7/32	1												
55	219010	2373	SOCKET	1												
56	70664		BLADE WICK	1												
57	77820		BLADE GUARD - LARGE	1												
58	75924		BLADE GUARD - SMALL	1												
59	77350		BUSHING & RIVET SET - 3/32" RIVETS	-												
61	2137		SCREW - FOR SINGLE TENSION SPRING	2												
63	62652		SCREW - FOR (2) TENSION SPRINGS	2												
68	2126		SLEEVE		1	1				1	1					
69	8102		TERMINAL		2	2				2	2					
74	218897		LOCTITE - .02 OZ. TUBE	-												
MODEL OR SERVICE NO. COLUMN					1	2	3	4	5	6	7	8	9	10	11	12
NOTE NEW LEVER (39) MAY BE A DIFFERENT COLOR THAN ORIGINAL LEVER. EXCEPT FOR WHITE. ALL OTHER COLORS ARE ACCEPTABLE																

CONTINUED ON REVERSE SIDE

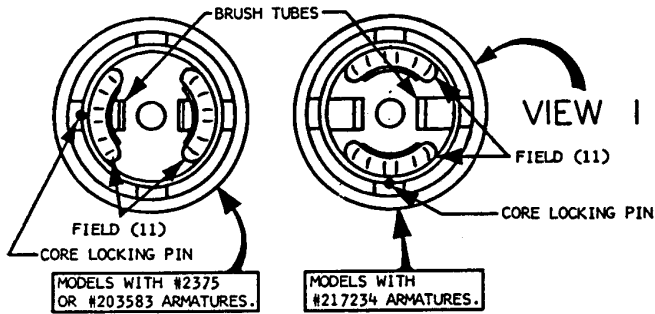
PAGE 1

PROFESSIONAL
PRODUCTS MANUAL

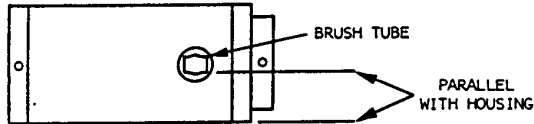
A-7

*** NOTE 1:** ARMATURE #2375 (ITEM 10) IS NO LONGER AVAILABLE - DO THIS:

- REPLACE ARMATURE (ITEM 10) WITH (ITEM 10A) PART #217234.
- FIELD (ITEM 11) MUST BE POSITIONED IN HOUSING AS SHOWN IN VIEW 1. ROTATE FIELD CLOCKWISE FROM ORIGINAL POSITION. FIELD BRUSH LEADS MUST NOT CROSS ARMATURE COMMUTATOR.



- REMOVE OLD BRUSH TUBES FROM REAR HOUSING (ITEM 21) AND REPLACE WITH (ITEM 19) #217236. APPLY A DROP OF LOCTITE 271 (ITEM 74) PART #218897 AROUND OUTER THREADS ON NEW BRUSH TUBES AND TURN THEM INTO HOUSING UNTIL THEY BOTTOM OUT. BACK BRUSH TUBES OUT UNTIL THEY ARE SQUARE WITH HOUSING AS SHOWN.



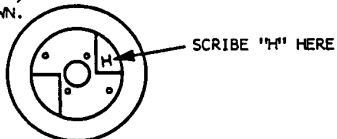
- ALLOW LOCTITE TO CURE FOR 20 MINUTES AFTER ASSEMBLY.
- REPLACE BRUSH & SPRING ASSEMBLY (ITEM 18) WITH (ITEM 18A) PART #218416.

SCRIBE AN "RW" AFTER THE SERVICE NUMBER ON THE COVER PLATE (ITEM 42). EXAMPLE: A2-01-E BECOMES A2-01-ERW.

THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.

**** NOTE 2:**

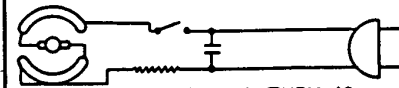
IF FRONT OF MOTOR HOUSING (ITEM 48) IS REPLACED ON MODEL A2-11-H, SCRIBE IN AN "H" ON NEW HOUSING IN AREA SHOWN.



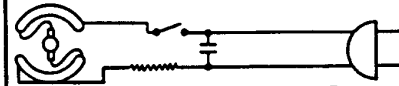
FRONT VIEW OF HOUSING (48)
WITH CLIPPER HEAD REMOVED.

THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON UNIT.

WIRING DIAGRAM

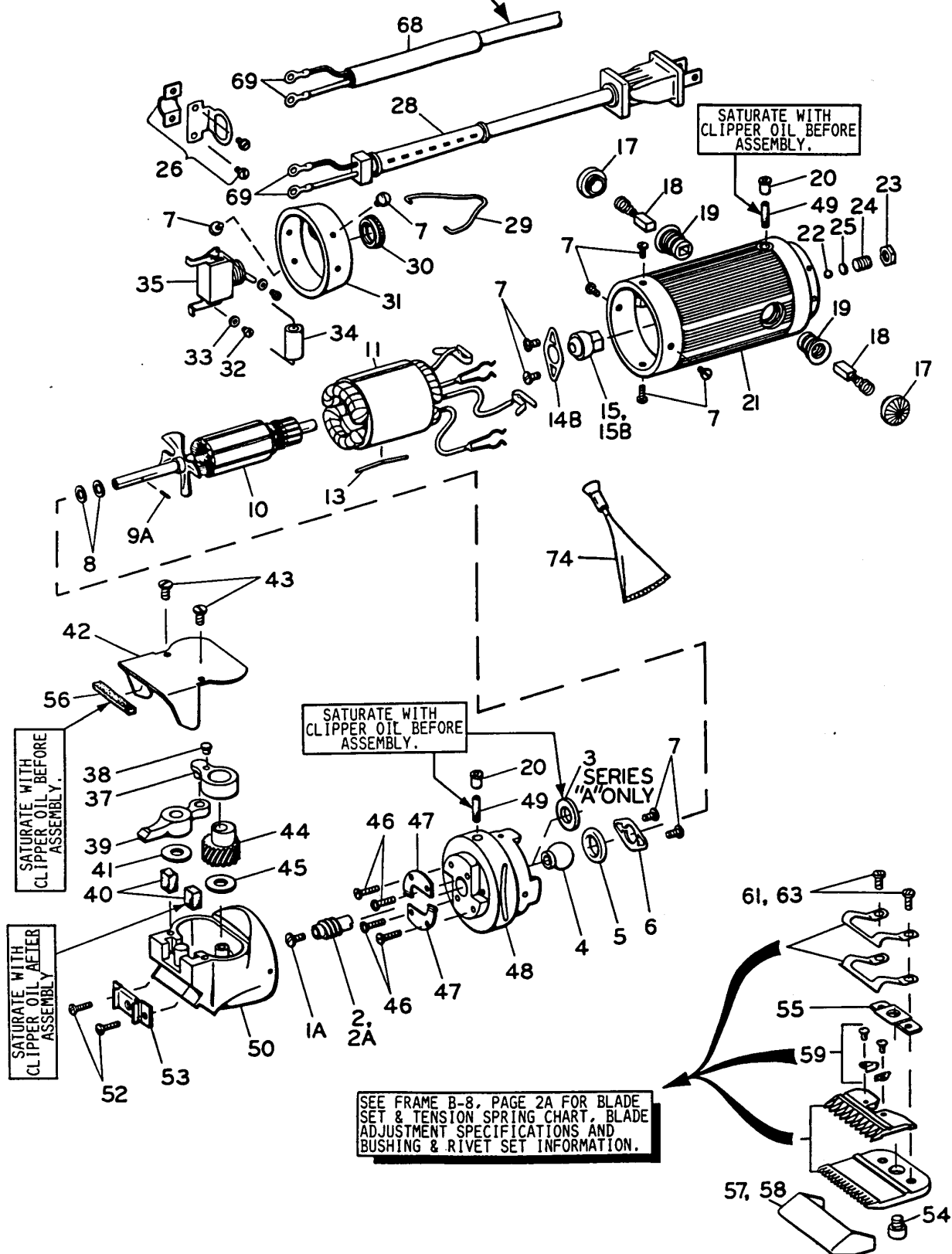


MODELS IN COL. 6 THRU 10.



MODELS IN COL. 1 THRU 5.

For Model A2-A & A2-B,
Rework Cord Index #28
as Shown, Add Sleeve
Index #68 and (2)
Terminals Index #69.



BLADE SET & TENSION SPRING CHART

B-8

MODEL 76, 77 "OSTERONIC", 79 CORDLESS, 88 "OSTERONIC II", 89, 93 AND 94 CLIPPERS.

MODEL 10 AND 11 "PROGIENIC", 20, 21 AND 22 CLIPPERS.

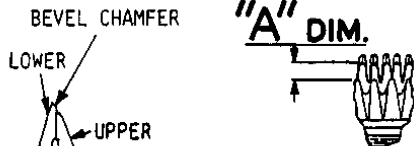
NO. 7 BLADE SETS	TENSION SPRING FOR NO. 70	NO. 50 BLADE SETS	TENSION SPRING FOR NO. 50	"A" DIM.	SIZE - PURPOSE FOR 70 & 50 BLADES	LEAVES HAIR
41877	42572	41876	41742	.020/.030	0000 - SHAVING	1/250" (0.1 MM)
41877-010	42572	41876-010	41742	.020/.030	000 - VERY CLOSE	1/100" (0.25 MM)
41877-020	45501	41876-020	45590	.035/.045	0A	5/64" (2 MM)
41877-030	45501	41876-025	45590	.035/.045	1A	5/32" (4 MM)
41877-040	45501	41876-035	45590	.035/.045	1	1/8" (3.2 MM)
41877-080	45501	41876-075	45590	.035/.045	18 - STAGGERED TOOTH	1/8" (3.2 MM)
41877-050	45501	41876-045	45590	.035/.045	1 1/2	3/15" (4.8 MM)
41877-060	45501	41876-055	45590	.035/.045	2	1/4" (6.3 MM)
41877-070	45501	41876-065	45590	.035/.045	3 1/2	3/8" (9.5 MM)

BLADE ADJUSTMENT FOR ALL BLADES SHOWN

BEFORE ADJUSTING UPPER & LOWER BLADES, DETERMINE WHAT TYPE OF BLADE YOU HAVE.

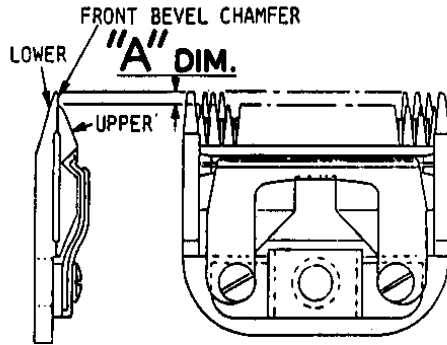
TYPE 1

BLADES WITH FRONT
BEVEL CHAMFER



TYPE 2

BLADES WITHOUT
FRONT BEVEL CHAMFER



BLADE SETS INDICATED * HAVE
BUSHINGS RIVETED TO UPPER BLADE

MODEL A5 AND 97 CLIPPERS.

MODEL A2 CLIPPERS.

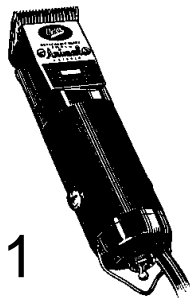
NO. 80 BLADE SETS	TENSION SPRING FOR NO. 80	NO. A2 BLADE SETS	TENSION SPRING FOR NO. A2	REENFORCEMENT SPRING FOR NO. A2	"A" DIM.	SIZE - PURPOSE FOR ALL BLADES	LEAVES HAIR
41878-100	* 45501	41873-120	41742	42546	.035/.045	8 1/2 - ALL PURPOSE	5/64" (2 MM)
41878-030	41878	41873-030	41742	42546	.035/.045	10 - ALL PURPOSE	1/16" (1.6 MM)
41878-020	41878	41873-020	41742	42546	.035/.045	15 - ALL AROUND POODLE BLADE	3/64" (1.2 MM)
41878-010	41878	41873-010	41742	42546	.020/.030	30 - CLOSE - SHOW CLIPS	1/100" (0.25 MM)
41878	41878	41873	41742	NONE	.020/.030	40 - SURGICAL	1/250" (0.1 MM)
41878-060	41878	41873-110	41742	42546	.035/.045	4 - PLUCKING	3/8" (9.5 MM)
41878-120	41878		41742		.035/.045	4F - FULL TOOTH	3/8" (9.5 MM)
41878-050	41878	41873-050	41742	42546	.035/.045	5 - PLUCKING	1/4" (6.4 MM)
41878-125	41878		41742		.035/.045	5F - FULL TOOTH	1/4" (6.4 MM)
41878-040	41878	41873-040	41742	42546	.035/.045	7 - PLUCKING	1/8" (3.2 MM)
41878-130	41878		41742		.035/.045	7F - FULL TOOTH	1/8" (3.2 MM)
41878-135	41878		41742		.035/.045	9 - MEDIUM - SMOOTH FINISH	1/16" (1.6 MM)
41878-110	* 41878	41873-060	41742	NONE	.020/.030	ANGRA (RABBIT CLIPPING)	3/64" (1.2 MM)
41878-090	* 42572	41873-070	45547		.020/.030	17T - RUG ANG BLOCKING	1/32" (0.8 MM)
41878-080	* 42572	41873-100	* 41742	42546	.020/.030	8/8 - POODLE BLADE	1/32" (0.8 MM)
41878-070	* 42572	41873-090	* 41742	42546	.020/.030	7/8 - POODLE BLADE	1/32" (0.8 MM)
42141	* 41878	41873-080	* 41742	42546	.020/.030	5/8 - POODLE BLADE	1/32" (0.8 MM)
		42141-005	* 41742	42546	.020/.030	WIDE REGULAR #10 CUT	1/16" (1.6 MM)



PARTS LIST

CLIPPER

A-11



NEW MODEL(S) ADDED → FIRST ISSUE 9/75, COLUMNS #1 - #3
FIRST ISSUE 9/76, COLUMN #4
FIRST ISSUE 7/85, COLUMNS #5 - #8

PUBLISHED BY TECHNICAL SERVICES

BB-47	REVISED 7/96
◆	PART NO. REVISION

115 VOLTS, 35 WATTS, AC OR DC	X	X	X	X	X	X	X	X					
DETACHABLE BLADE	X	X	X	X	X	X	X	X	X				
HORSE CLIPPER					X				X				
SMALL ANIMAL CLIPPER	X	X	X		X	X	X	X	X				
MODEL OR SERVICE NO. COLUMN	1	2	3	4	5	6	7	8	9	10	11	12	

SERVICE NOTES	COL. NO.
M-6066	1 THRU 8

NOTE: PART PRICES APPEAR IN PRICE BOOK

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION		QUANTITY REQUIRED											
1	41664	130	SCREW - #6-32 X 1/4		3	3	3	3	3	3	3	2				
2	63166		COVER PLATE		1											
2	58100	219197	COVER PLATE	◆ ADD "RW" IF REQUIRED		1										
2	55260	208385	COVER PLATE													
2	55232	208140	COVER PLATE													
2	58100	219197	COVER PLATE													
3	41676	336	OILER													
4	42563	61429	OIL WICK													
6	44946	72763	LEVER													
7	45515	74285	LINK													
8	41723	1980	GREASE SEAL - SEE VIEW 2 - PG. 16													
9	55168	206750	BRUSH CAP													
10	42584-025	62106-002	BRUSH & SPRING ASSEMBLY		1PR	1PR	1PR	1PR	1PR	1PR	1PR	1PR	1PR			
10	42584-025	62106-002	BRUSH & SPRING ASSEMBLY - SEE NOTE 2													
11	42566	61446	THRUST PLATE													
12	42881	72099	GEAR - HELICAL CAM - 21 TEETH													
13	57022-010	217168-002	HOUSING - ADD #3, #4		1	1	1	1	1	1	1	1				
13	57022	217168	HOUSING - ADD #3, #4													
14	58543	222273	WASHER - FIBER - UNDER GEAR													
15	44941	72576	HINGE ASSEMBLY													
16	41665	131	SCREW - #6-32 X 3/8													
17	45588	77820	BLADE GUARD - LARGE													
18	45545	77913	BLADE GUARD - SMALL													
19	45582	77350	BUSHING & RIVET SET - 3/32" RIVET													
20	42571	61537	BLADE GUIDE													
22	44936	72524	SOCKET													
25	42555	61416	BLADE SCREW - #6-32 X 7/32													
26	57070	218016	BEARING		2	2	2	2								
26A	57070	218016	BEARING													
27	42568	61521	WASHER - FELT						2	2	2	2	2			
28	42569	61522	"O" RING - SEE VIEW 1-PAGE 16													
29	58519	221693	BEARING RETAINER - SEE VIEW 1 PAGE 16		2	2	2	2	-	-	-	-				
29A	55444	212283	BEARING RETAINER - SEE VIEW 1 PAGE 16		2	2	2	2	-	-	-	-	2			
30	41719	1954	BEARING BALL		2	2	2	2								
30A	★ 57078	218100	BEARING BALL						2	2	2	2				
31	42872	71522	SCREW - #6-32 X 1/4													
32	61433		ARMATURE ASSY.		1	1	1	1								
32A	57081	218121	ARMATURE ASSY.						1	1	1	1				
32	58097	219180	ARMATURE ASSY. INCLUDES #30A													
33	72323		FIELD ASSEMBLY		1				1			1				
33	44952	72796	FIELD ASSEMBLY			1	1			1	1					
33	58094	219177	FIELD ASSEMBLY													
34	44938	72527	LATCH													
35	42557	61421	LOCATING RING													
36	42559	61423	CUP													
37	42562	61427	THRUST SPRING													
38	45505	73835	MOTOR END FRAME ASSEMBLY		1	1	1	1								
38A	58007	218388	MOTOR END FRAME ASSEMBLY						1	1	1	1				
38B	58006	218387	MOTOR END FRAME ASSEMBLY													
42	42570	61523	RETAINING CUP													
45	42465	19134	SWITCH ASSEMBLY W/NUT													
45	55169	206751	SWITCH		1				1	1	1	1	1			
46	42537-005	61084-002	END CAP													
47	41756	2773	LOCKWASHER		1				1			1	1			
48	42574	61612	SCREW - #6-32 X 1 1/8													
49	41683	379	SWITCH NUT													
49	44953	72811	SWITCH NUT													
50	42614	62682	BRUSH RETAINER ASSEMBLY													
51	42573	61610	BALE													
52	42551	61324	RETAINING RING													
53	41726	2095	CAPACITOR - 2 WIRE		1	1	1	1	1	1	1	1				
54	46777	203896	INSULATING SLEEVE													
55	78452		CORD & PLUG ASSEMBLY						1			1				
55	42688	68270	CORD & PLUG ASSEMBLY													
55	57065	217963	CORD & PLUG ASSEMBLY													
57	42447	8102	TERMINAL													
59	42516	60586	SCREW - #4-40 X 3/16		2			2	2			2				
60	41661	76	SCREW - #4-36 X 7/32			1	1			1	1					
61	44943	72645	WASHER - FELT			2	2			1	1					
62	◆ 42564	61431	SCREW - #4-36 X 3/16		2			2	2			2				
63	44903	72209	SWITCH BRACKET			1	1			1	1					
64	44905	72231	SCREEN			1	1			1	1					

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

PAGE 15



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

MODEL OR SERVICE NO. COLUMN

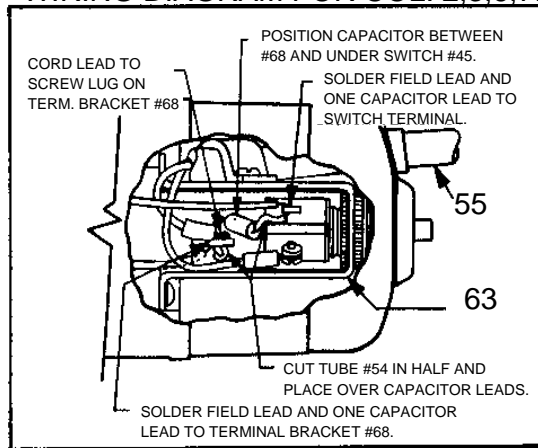
	1	2	3	4	5	6	7	8	9	10	11	12
BASIC PARTS	A5-B	A5-08-F	A5-09-F	A5-34-B	A5-BRW	A5-08-FRW	A5-09-FRW	A5-34-BRW	A5-08-K			

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
67	45516	74410	CORD CLAMP
68	45531	75184	TERMINAL BRACKET
72	45517	74490	CORD BUSHING
73	42564	61431	SCREW
74	41680	349	GREASE - 1 LB.- SEE VIEW 2, PG. 16
75	42843	70386	SCREW - #3 - 48 X 15/32"
76	41738	2335	LOCKWASHER
78	45506	73863	LABEL

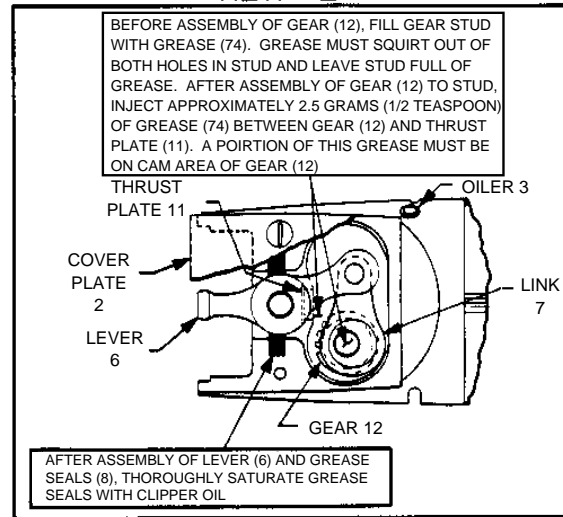
QUANTITY REQUIRED

		1	1			1	1					
		1	1			1	1					
		1	1			1	1		2			
--												
	2			2	2			2	2			
1	2			2	2			2	2			

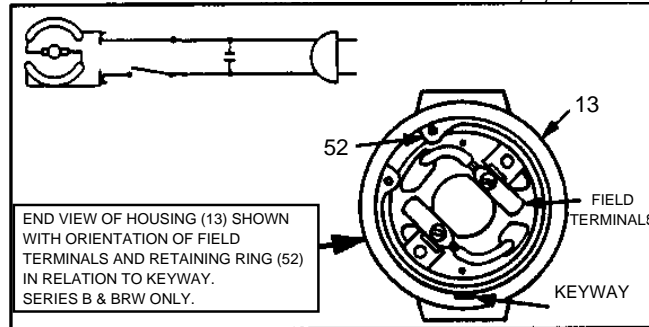
WIRING DIAGRAM FOR COL. 2,3,6,7.



VIEW 2



WIRING DIAGRAM FOR COL. 1,4,5,8.



NOTE 1

TO INSURE THAT THE CORRECT ARMATURE IS USED WITH THESE MODELS, CHECK THE WORM GEAR END OF SHAFT. THERE SHOULD BE TWO START THREADS AROUND END OF SHAFT AS SHOWN.



WORM GEAR END

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS

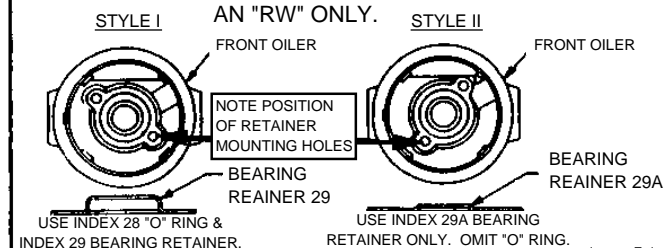
FIELD NO.	RESISTANCE PER COIL
72796	33.0 - 35.0 OHMS
44931	33.0 - 35.0 OHMS
ARMATURE NO.	
61433	BAR TO BAR: 5.8 - 7.1 OHMS 180: 26.7 - 27.1 OHMS
57081	BAR TO BAR: 5.36 - 8.04 OHMS 180: 24.8 - 28.9 OHMS

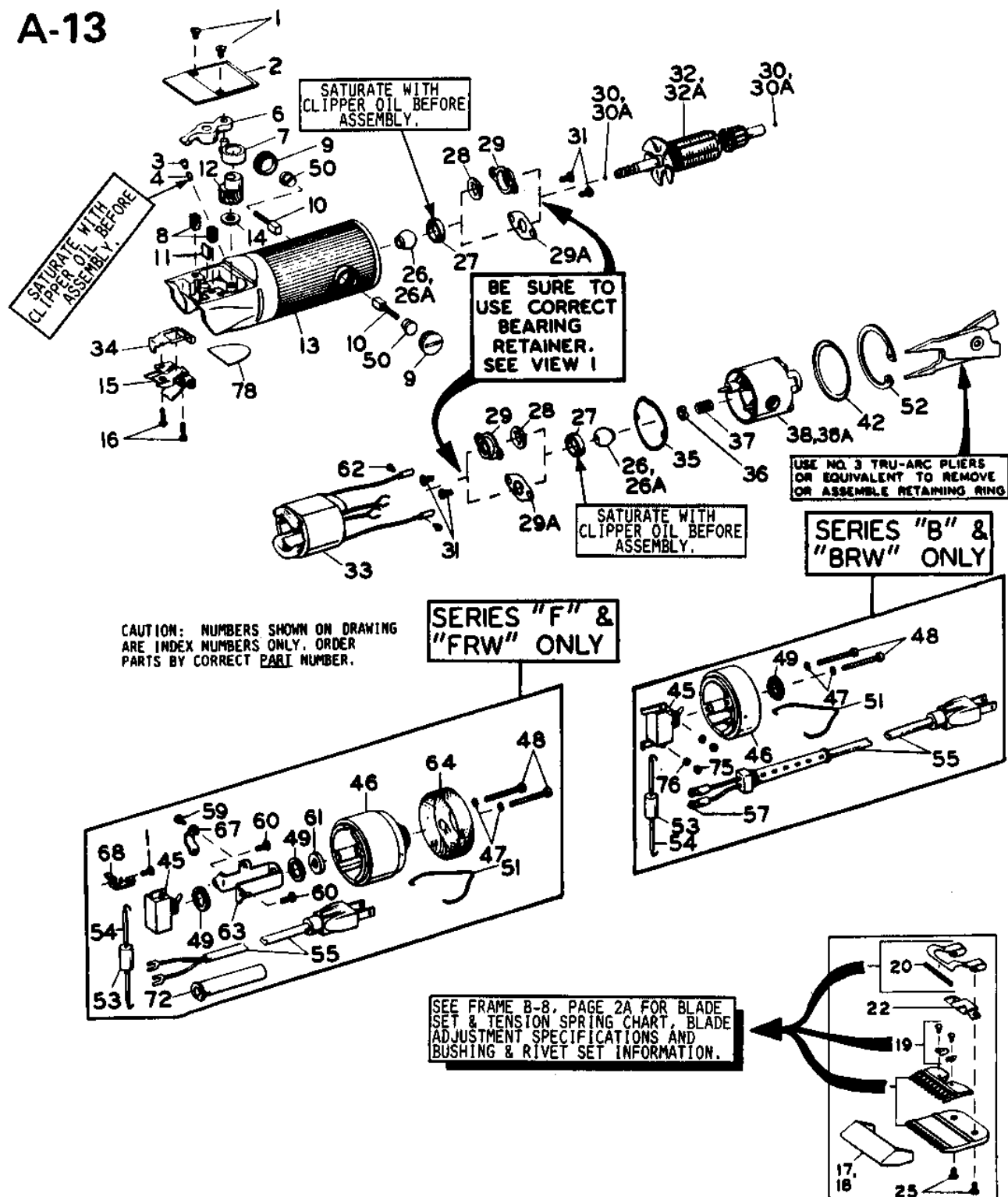
▲ NOTE 2:
SEE FRAME B-7. PAGE 16D FOR IMPORTANT BRUSH REPLACEMENT INFORMATION.

* PERFORMANCE IMPROVEMENT
SEE SERVICE BULLETIN SSB-756, FRAME C-14, PAGE 16B.

REAR VIEW OF MAIN HOUSING

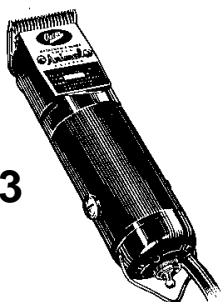
FOR UNITS MARKED WITH AN "RW" ONLY.





PARTS LIST

SMALL ANIMAL CLIPPER



B-13

**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED ➡ FIRST ISSUE 7/85, COLUMN #5
THRU #8

M-7907	REV. 7/96	A
➡	PART NO. REVISION	

[illegible]

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

SERVICE NOTES	COL. NO.
M-6066	1 THRU 8

[illegible]

★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

- PERFORMANCE IMPROVEMENT



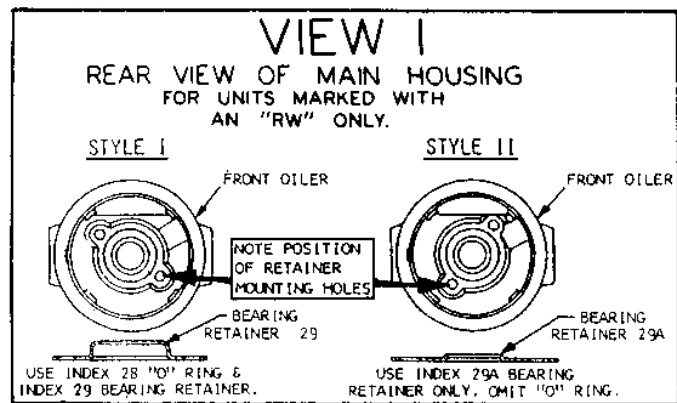
ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

MANUAL: PROFESSIONAL PRODUCTS

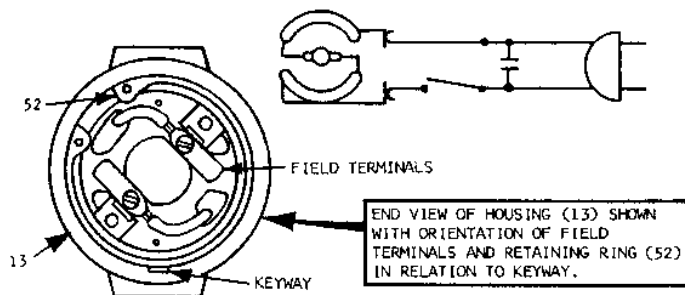
CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

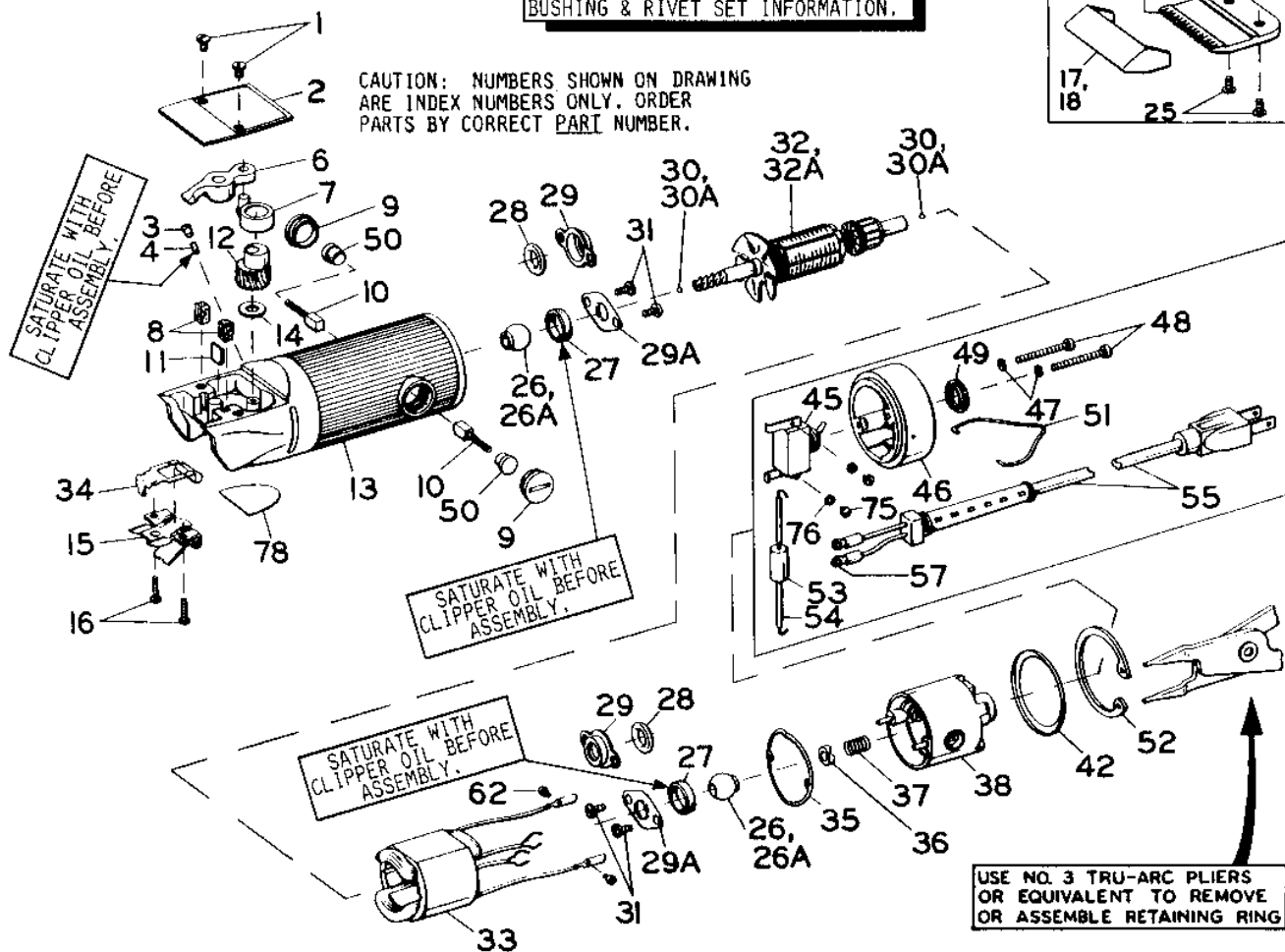
PAGE 15A



WIRING DIAGRAM

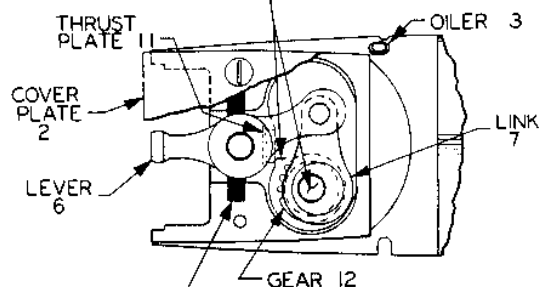


SEE FRAME B-8, PAGE 2A FOR BLADE SET & TENSION SPRING CHART, BLADE ADJUSTMENT SPECIFICATIONS AND BUSHING & RIVET SET INFORMATION.



VIEW 2

BEFORE ASSEMBLY OF GEAR (12), FILL GEAR STUD WITH GREASE (74). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (12) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (74) BETWEEN GEAR (12) AND THRUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).



AFTER ASSEMBLY OF LEVER (6) AND GREASE SEALS (8), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.



PARTS LIST

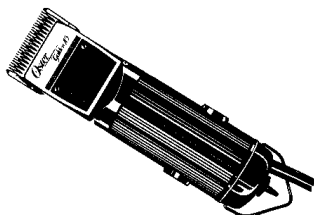
USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

M-7987 REV. 5/96 C

PART NO. REVISION

GROUP II CLIPPERS



INSTRUCTIONS	COL. NO.
58167	1

SERVICE NOTES	COL. NO.
M-6066	1

SEE PRICE & CROSS REF.
LIST FOR PRICES

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	41664	130	SCREW - #6-32 X 1/4"
2	58171	219659	COVER PLATE
2	48927		COVER PLATE
3	41676	336	OILER
4	42563	61429	WICK - OIL
6	44946	72763	LEVER
7	45515	74285	LINK
8	41723	1980	SEAL - GREASE - SEE VIEW 2 - PG. 15C
9	55168-005	206750-001	CAP - BRUSH
10	42584-025	62106-002	BRUSH & SPRING ASSY.
11	42566	61446	PLATE - THRUST
12	58170	219656	GEAR - HELICAL CAM - 20 TEETH
13	57022-005	217168-001	HOUSING - BURGUNDY - ADD #3, #4
13	57022		HOUSING - BLACK
14	58543	222273	WASHER - STEEL
15	44941	72576	HINGE ASSY.
16	41665	131	SCREW - #6-32 X 3/8"
17	45588	77820	BLADE GUARD - LARGE
20	42571	61537	GUIDE - BLADE
22	44936	72524	SOCKET
25	42555	61416	SCREW - #6-32 X 7/32
26	57070	218016	BEARING - SINTERED BRONZE
27	42568	61521	WASHER - FELT
29	58519	221693	RETAINER - BEARING
30	41719	1954	BALL
31	42872	71522	SCREW - #6-32 X 1/4"
32	58301	220178	ARMATURE - SEE NOTE 1
33	58094	219177	FIELD ASSY.
34	44938	72527	LATCH
35	42557	61421	RING - LOCATING
36	42559	61423	CUP - THRUST SPRING
37	42562	61427	SPRING - THRUST
38	58006	218387	END FRAME ASSY.
42	42570	61523	CUP - RETAINING
44	58172	219660	SWITCH - TOGGLE - INCLS. DIODE
46	42416	5940-001	END CAP
46	42416-005		END CAP
47	41756	2773	LOCKWASHER
48	42574	61612	SCREW - #6-32 X 1 1/8"
49	58168	219654	NUT - SWITCH
50	42614	62682	RETAINER - BRUSH
51	42573	61610	BALE
52	42551	61324	RING - RETAINING
55	57065-010	217963-002	CORD & PLUG ASSY.
62	42564	61431	SCREW - #4-36 X 3/16"
74	41680	349	GREASE - 1 LB. - SEE VIEW 2 PG. 15C
75	45558	76440	SCREW - #4-40 X 5/16"
76	41738	2335	LOCKWASHER
78	58125	219349	LABEL
79	58355	220645	TERMINAL BRACKET

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS	
FIELD NO.	RESISTANCE PER COIL
58094	18.7 - 22.9 OHMS
ARMATURE NO.	
58301	BAR TO BAR: 6.4 - 9.6 OHMS 180: 30.5 - 33.8 OHMS

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

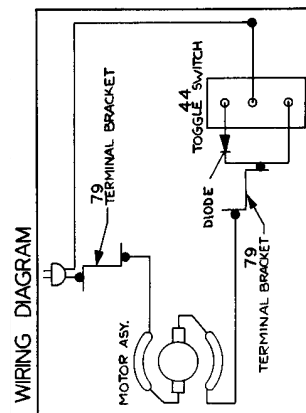
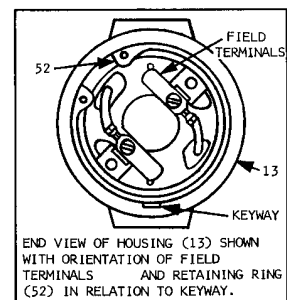
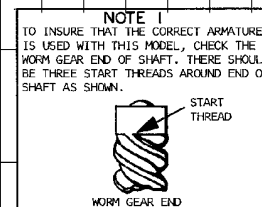
PAGE 15B



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

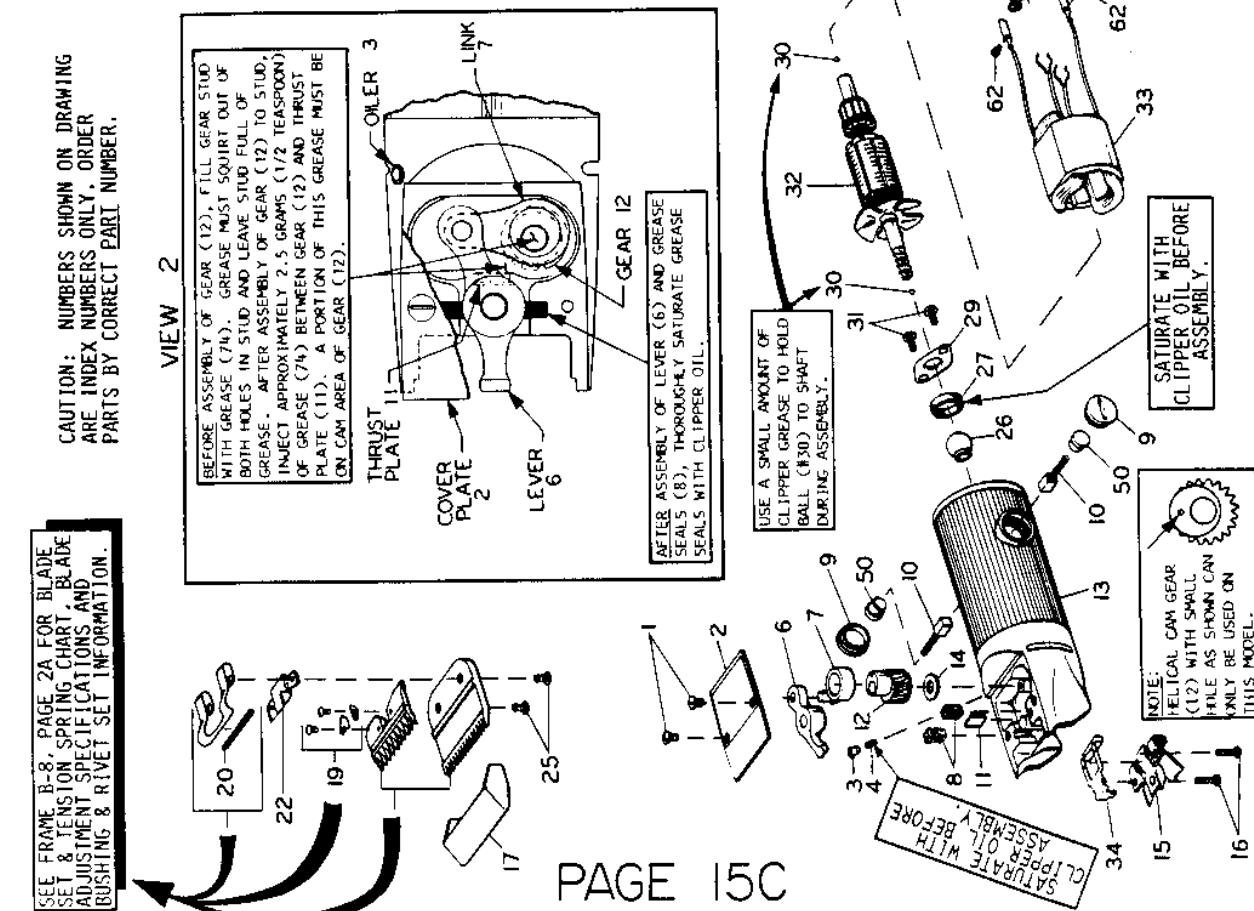
BASIC PARTS

QUANTITY REQUIRED



END CAP SHOWN ASSEMBLED
- FOR REFERENCE ONLY -

END CAP SHOWN ASSEMBLED
- FOR REFERENCE ONLY -



CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.

SEE FRAME B-8, PAGE 2A FOR BLADE
SET & TENSION SPRING CHART, BLADE
ADJUSTMENT SPECIFICATIONS AND
BUSHING & RIVET SET INFORMATION.


VIEW 2

BEFORE ASSEMBLY OF GEAR (12), FILL GEAR STUD WITH GREASE (74). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (12) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (74) BETWEEN GEAR (12) AND THRUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).

Diagram illustrating the assembly of lever (6) and grease gun (8) with labels: THRUST PLATE 11, COVER PLATE 2, LEVER 6, GEAR 12.

USE A SMALL AMOUNT OF CLIPPER GREASE TO HOLD BALL (#30) TO SHAFT DURING ASSEMBLY.

TEMPERATURE WITH
SER OIL BEFORE
ASSEMBLY.



NOTE:
HELICAL CAM GEAR
(12) WITH SMALL
PIN AS SHOWN CAN
ONLY BE USED ON
THIS MODEL.

• 3 10M P K.

THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)

28	29
	30

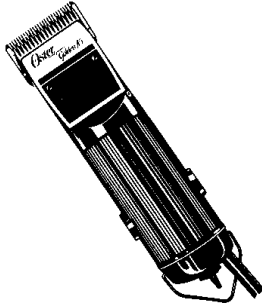
SATURATE WITH
CLIPPER OIL BEFORE
ASSEMBLY

NOTE:
HELICAL CAM GEAR
(12) WITH SMALL
HOLE AS SHOWN CAN
ONLY BE USED ON
THIS MODEL.

PAGE 15C

PARTS LIST

GROUP II CLIPPERS



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

M-8004	REV. 7/96	B
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➔	PART NO. REVISION
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NEW MODEL(S) ADDED	⇒	FIRST ISSUE 87A, COLUMN #2 FIRST ISSUE 6/94, COLUMN #3
---------------------------	---	---

120 VOLTS, 35 WATTS, AC OR DC		X	X									
GOLDEN A5	X	X	X									
DETACHABLE BLADES	X	X	X									
115 VOLTS, 35 WATTS, AC OR DC	X											
MODEL OR SERVICE NO. COLUMN ➡	1	2	3	4	5	6	7	8	9	10	11	12

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

SERVICE NOTES	COL. NO.
M-6066	1,2 & 3

INDEX NO.	PART NO.	* WAS PART NO.	DESCRIPTION	BUSHING	INSULATOR KIT
1	41664	130	SCREW - #6-32 X 1/4"		
2		218046	COVER PLATE - GOLDEN A5		
2	58099	219196	COVER PLATE - GOLDEN A5		
2	59253	600838	COVER PLATE - GOLDEN A5		
3	41676	336	OILER		
4	42563	61429	OIL WICK		
6	44946	72763	LEVER		
7	45515	74285	LINK		
8	41723	1980	GREASE SEAL - SEE VIEW 2 - PG. 15E		
9	55168	206750	BRUSH CAP		
10 ▲	42584-025	62106-002	BRUSH & SPRING ASSY. - SEE NOTE 2	1PR	
11	42566	61446	THRUST PLATE	1	
12 ➡	59362	▲ 600967	GEAR /INSULATOR KIT - SEE NOTE 3	1	1
12	58937	600438	GEAR - METAL		1
13	57022	217168	HOUSING - ADD #3, #4	1	
14	58543	222273	WASHER - STEEL	1	
15	44941	72576	HINGE ASSY.	1	
16	41665	131	SCREW - #6-32 X 3/8"	2	
17	45588	77820	BLADE GUARD - LARGE	1	
18	77913		BLADE GUARD - SMALL	1	
19	45582	77350	BUSHING & RIVET SET - 3/32 X 7/32"	-	
20	42571	61537	BLADE GUIDE	1	
22	44936	72524	SOCKET	1	
25	42555	61416	BLADE SCREW - #6-32 X 7/32"	2	
26A	57070	218016	BEARING	2	
27	42568	61521	WASHER - FELT	2	
29A	58519	221693	BEARING RETAINER	2	
30A	57078	208100	BEARING BALL		2
31	42872	71522	SCREW - #6-32 X 1/4"	4	
32A	57081	218121	ARMATURE ASSY.	1	
32	58097	219180	ARMATURE ASSY. - INCLS. #30A		1
33	44931	72353	FIELD ASSY.		1
33	58094	219177	FIELD ASSY.		1
34	44938	72527	LATCH	1	
35	42557	61421	LOCATING RING	1	
36	42559	61423	CUP	1	
37	42562	61427	THRUST SPRING	1	
38	58006	218387	MOTOR END FRAME ASSY.	1	
42	42570	61523	RETAINING CUP	1	
45	42465	19134	SWITCH ASSY.- W/NUT	1	
46	42537-005	61084-002	END CAP	1	
47	41756	2773	LOCKWASHER	2	
48	42574	61612	SCREW - #6-32 X 1 1/8"	2	
49	41683	379	SWITCH NUT	1	
50	42614	62682	BRUSH RETAINER ASSY.	2	
51	42573	61610	BALE	1	
52	42551	61324	RETAINING RING	1	
55	57065	217963-000	CORD & PLUG ASSY.	1	
60	41680	349	GREASE - 1 LB. - SEE VIEW 2 - PG. 15E	-	
62	42564	61431	SCREW - #4-36 X 3/16"	2	
75	42843	70386	SCREW - #3-48 X 5/32"	2	
76	41738	2335	LOCKWASHER	2	
78	45506	73863	LABEL	1	

NOTE 2:
SEE FRAME B-7, PAGE 16D FOR
IMPORTANT BRUSH REPLACEMENT
INFORMATION.

NOTE 3:
FIBER GEAR P/N 772099 IS NO LONGER AVAILABLE.
WHEN SERVICING, ORDER P/N 600967 GEAR/INSULATOR
KIT. WHEN REPLACING FIBER GEAR WITH A METAL
GEAR, YOU MUST ADD THE ENCLOSED INSULATOR
BEFORE REPLACING THE COVER PLATE. FAILURE TO
DO SO WILL CAUSE THE UNIT TO LOOSE DOUBLE
INSULATION.

NOTE 1

TO INSURE THAT THE CORRECT ARMATURE IS USED WITH THESE MODELS, CHECK THE WORM GEAR END OF SHAFT. THERE SHOULD BE TWO START THREADS AROUND END OF SHAFT AS SHOWN.



START
THREAD

WORM GEAR END

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS	
FIELD NO.	RESISTANCE PER COIL
44931	33.0 - 35.0 OHMS
58094	18.7 - 22.9 OHMS
ARMATURE NO.	
57081	BAR TO BAR: 5.36-8.04 OHMS 180°: 24.8-28.9 OHMS
58097	BAR TO BAR: 6.4 - 9.6 OHMS 180°: 33.4-36.8 OHMS

MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

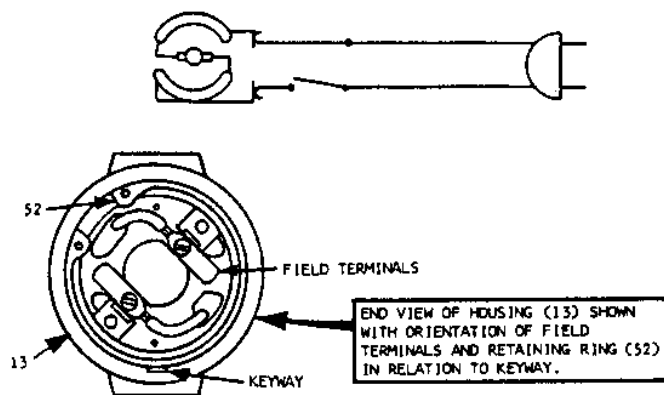
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PAGE 15D

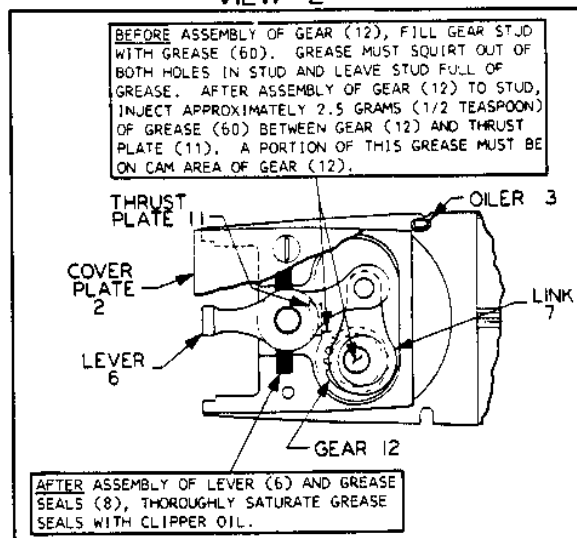


150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

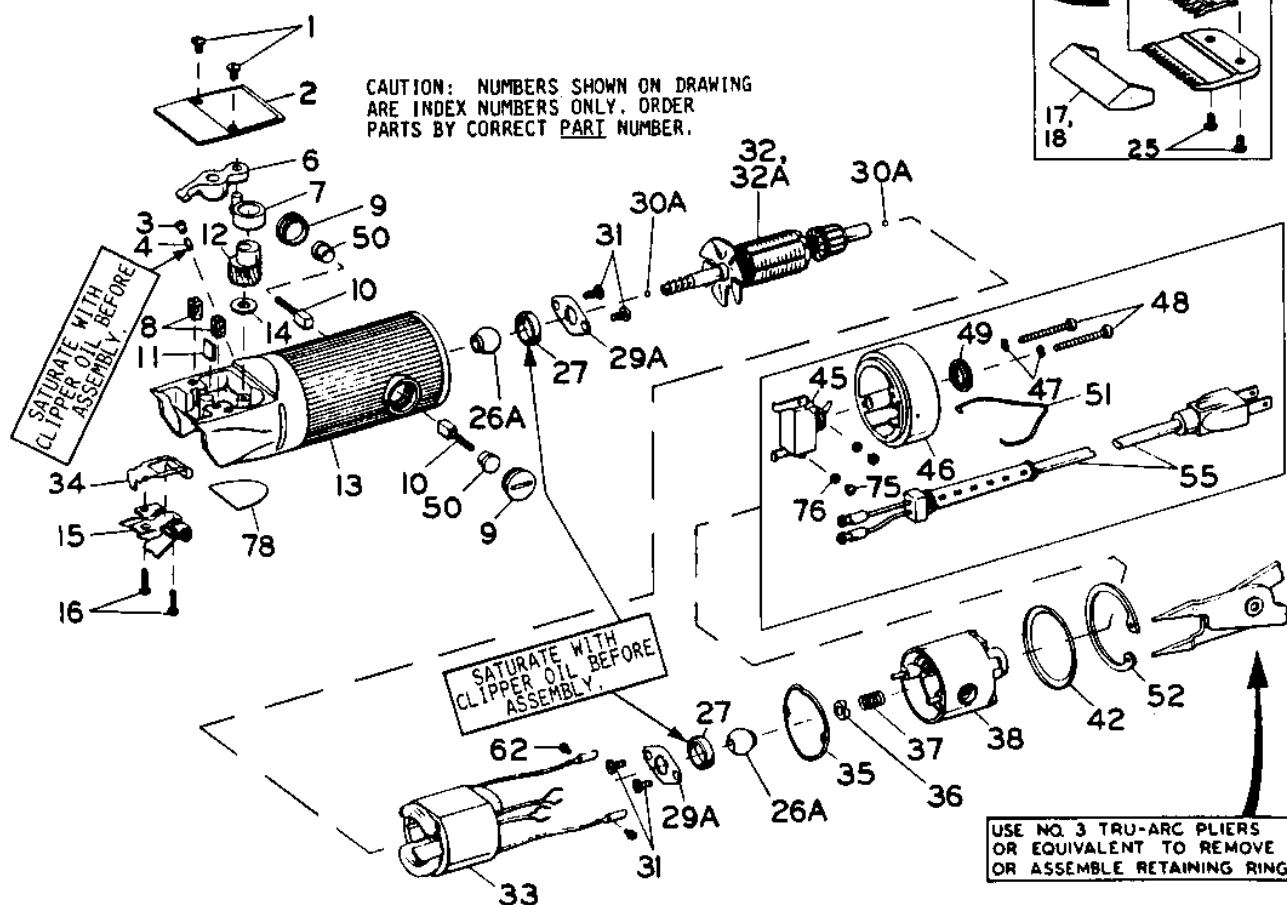
WIRING DIAGRAM



VIEW 2



SEE FRAME B-8, PAGE 2A FOR BLADE SET & TENSION SPRING CHART, BLADE ADJUSTMENT SPECIFICATIONS AND BUSHING & RIVET SET INFORMATION.



C-13

Oster
Professional Products



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

DATE 1/86

SSB 756

TO: ALL HOLDERS OF PROFESSIONAL PRODUCTS MANUALS
SUBJECT: A5 PRIOR TO SERIES "F" CLIPPER
76 PRIOR TO SERIES "E" CLIPPER

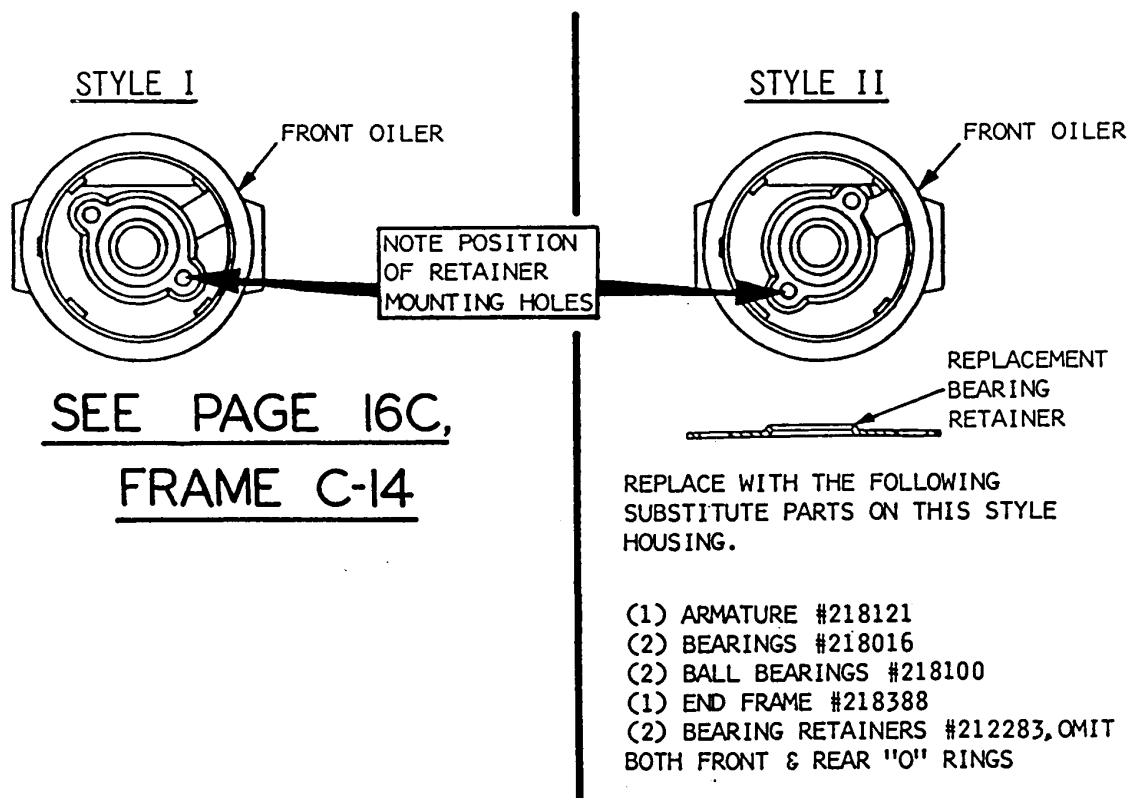
**SUPERCEDES
PREVIOUS
BULLETIN
SSB-752**

REGARDING: ARMATURE & RELATED PART SUBSTITUTION ON ABOVE MODELS.
DISREGARD NOTE 1 PERTAINING TO ARMATURE SUBSTITUTION ON PROFESSIONAL PRODUCTS
MICROFICHE 2.0 (GREEN STRIPE) FRAMES B11, PAGE 15 - B13, PAGE 15A - C5, PAGE 7.

PROBLEM:

THERE ARE TWO STYLE MAIN HOUSINGS PART #210698 AS SHOWN BELOW THAT
DO NOT TAKE THE SAME PARTS SUBSTITUTIONS FOR OBSOLETE ARMATURE #61433 &
#217166 AS STATED ON THE SERVICE PARTS LISTS. USE PARTS AS SHOWN WITH
THE STYLE HOUSING INDICATED.

REAR VIEW OF MAIN HOUSING LOOKING
TOWARD FRONT WHERE BLADE ATTACHES



SCRIBE IN AN "RW" AFTER THE SERVICE NUMBER ON COVER PLATE.
(EXAMPLE A5-08E BECOMES A5-08-ERW)
THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.

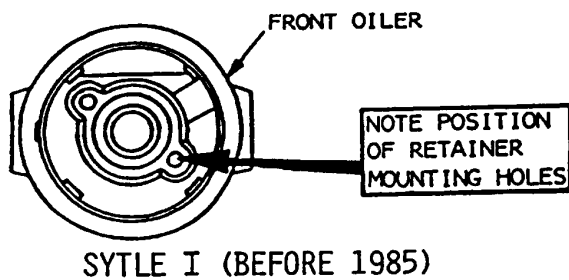
PAGE 16B

*
SERVICE BULLETIN
*



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

SSB-756 CONT.



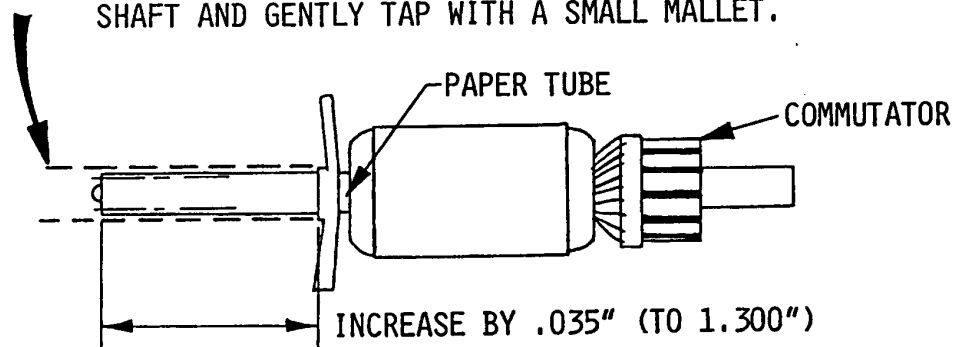
LEAVE ORIGINAL FRONT BEARING RETAINER & "O" RING IN UNIT AND REPLACE WITH THESE SUBSTITUTE PARTS.

- (1) ARMATURE
 - (2) BEARINGS
 - (2) BALL BEARINGS
 - (1) END FRAME ASSY.
 - (1) REAR BRG. RETAINER
- OMIT THE REAR "O" RING ONLY IN END FRAME ASSY.

SEE
MODIFICATION
BELOW

TO PREVENT A POSSIBLE INTERFERENCE BETWEEN THE FAN AND FRONT BEARING RETAINER SCREWS, MODIFY ARMATURE BY MOVING THE FAN .035" FURTHER BACK ON SHAFT AS IN VIEW BELOW.

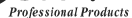
TIP: USE A METAL TUBE SLIGHTLY LARGER THAN THE ARMATURE SHAFT AND GENTLY TAP WITH A SMALL Mallet.



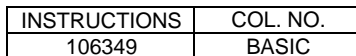
CAUTIONS

1. DO NOT BEND FAN BLADES.
2. DO NOT SQUASH PAPER TUBE BEHIND FAN.
3. DO NOT TOUCH COMMUTATOR.

SCRIBE IN AN "RW" AFTER THE SERVICE NUMBER ON COVER PLATE.
(EXAMPLE A5-08E BECOMES A5-08-ERW)
THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.



GROUP II CLIPPERS



USE ONLY GENUINE OSTER PARTS

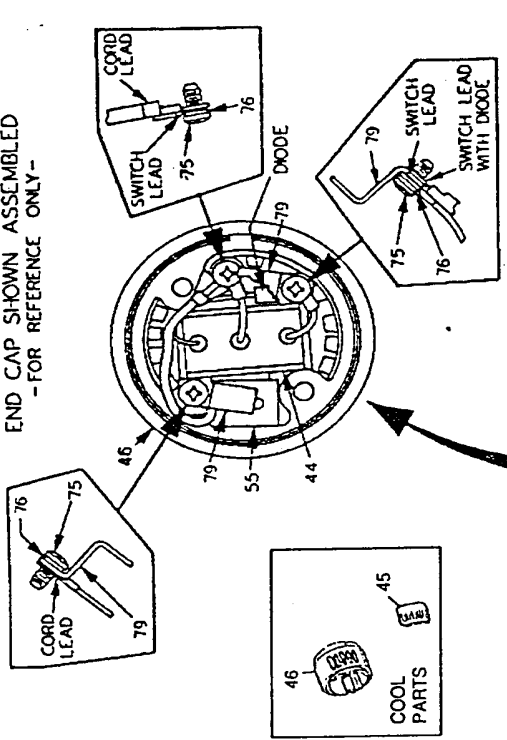
USE OF WRONG PARTS MAY BE HAZARDOUS.

[illegible][illegible]

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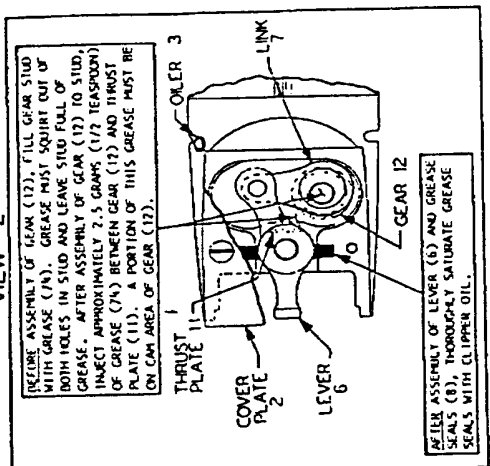
PAGE: 15F

END CAP SHOWN ASSEMBLED
-FOR REFERENCE ONLY-

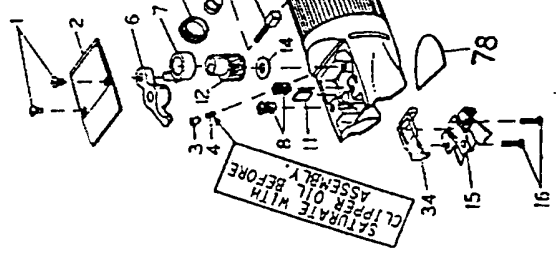
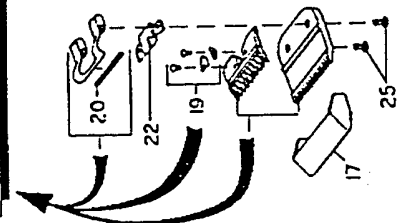


CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.

VIEW 2



SEE FRAME B-8, PAGE 2A FOR BLADE
SET & TENSION SPRING CHART. BLADE
ADJUSTMENT SPECIFICATIONS AND
BUSHING & RIVET SET INFORMATION.

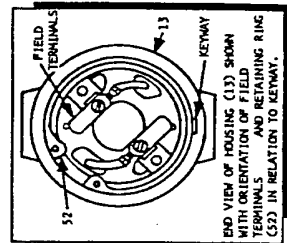


USE NO. 3 TRI-ARC PLIERS
ON EQUIVALENT TO REMOVE
ON ASSEMBLY RETAINING RING

SATURATE WITH
CLIPPER OIL BEFORE
ASSEMBLY.

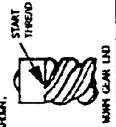
EXAMPLE:
THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)

28	29	30
----	----	----



NOTE:
HELICAL CAM GEAR
(17) WITH WHITE
COLORING CAN
ONLY BE USED ON
THIS MODEL.

NOTE
TO INSURE THE CORRECT APPATURE
IS USED WITH THIS MODEL, CHECK THE
MOTOR GEAR END OF SHIMT. THERE SHOULD
BE THREE START THREADS AROUND END OF
SHIMT AS SHOWN.



PUBLISHED BY TECHNICAL SERVICE DEPT

BB-74	REV. 8/88	A
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68-74	REV. 9788
PART NO.	REVISION

NEW MODEL(S) ADDED ➡ FIRST ISSUE 86-A, COLUMNS #8 & #9

[illegible]

INDEX NO.	PART NO.	* WAS PART NO.	DESCRIPTION	QUANTITY REQUIRED											NOTE NEW LEVER (21) MAY BE A DIFFERENT COLOR THAN ORIGINAL LEVER. EXCEPT FOR WHITE, ALL OTHER COLORS ARE ACCEPTABLE.						
1	19134		SWITCH - TOGGLE	1	1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1
3	2095		CONDENSER - 2 WIRE	1																	
4	218063	70389	CORD & PLUG ASSEMBLY - 2 WIRE	1																	
6	19139		SWITCH CAP	10																	
8	76		SCREW - #4-36 X 7/32	2																	
9	130		SCREW - #6-32 X 1/4	2																	
10	70664		BLADE WICK																		
11	336		OILER																		
12	61169		COVER PLATE																		
12	207263		COVER PLATE																		
12	61346		COVER PLATE																		
12	218548		COVER PLATE																		
12	218549		COVER PLATE																		
13	1953		BEARING - REAR																		
13B	2496		BEARING - REAR																		
14	1963		BALE	1																	
15	1952		BEARING RETINER - FRONT	1																	
16	61255		"O" RING	1PR																	
18	1980		GREASE SEAL	1																	
19	1992		WASHER - FIBER	1																	
20	1653	2058	CORE LOCKING PIN	1																	
21	2440	▲	LEVER - NYLON	1																	
21	2557	▲	LEVER - NYLON	1																	
22	2494		BEARING CUP - REAR	1																	
23	72677		BEARING RETAINER - REAR	2																	
26	61429		OIL WICK																		
27	2366		CLAMP SPRING																		
28	61160		SCREW - #4-36 X 3/8																		
29	61254		HEAD CASTING - INCLS. #11, #26																		
29A	3892		HEAD CASTING																		
30	208151		REAR HOUSING ASSEMBLY - INCLS. #11, #26																		
30	208149		REAR HOUSING ASSEMBLY - INCLS. #11, #26																		
30A	218544		REAR HOUSING ASSEMBLY - INCLS. #11, #26																		
31	61265		FRONT MOTOR HOUSING-INCLS. #11, #26, #27, #28																		
32	2269		WASHER - FIBER																		
33	◆ 219524	217236	TUBE - BRUSH																		
34	63		WORM KEY																		
35	188		BEARING - FRONT	1																	
36	309		BRUSH CAP	2																	
37	324		LINK ASSEMBLY - INCLS. INDEX #38	1																	
38	326		PLUG - FOR LINK	1																	
39	455		WASHER - FELT																		
41	* 2256		ARMATURE & FAN ASSEMBLY - SEE NOTE 1	1																	
41	-----	* * 2375	ARMATURE & FAN ASSEMBLY - SEE NOTE 2	1																	
41	* 1081		ARMATURE & FAN ASSEMBLY - SEE NOTE 1																		
41	203583		ARMATURE & FAN ASSEMBLY																		
41A	218547		ARMATURE & FAN ASSEMBLY																		
41B	217232		ARMATURE & FAN ASSEMBLY																		
42	2268		FIELD ASSEMBLY																		
42	2288		FIELD ASSEMBLY																		
43	1951		WORM - STEEL																		
43	2368		WORM - STEEL																		
43	203584		WORM - STEEL																		
44	1892		WASHER - FIBER	2																	
45	1954		BALL BEARING	1																	
46	1955		SCREW - #12-28 X 1/4 - ADJUSTING	1																	
47	1956		LOCKNUT	1																	
48	61126		THRUST SLUG	1																	
49	1950		GEAR - BAKELITE																		
49	205769		GEAR - BAKELITE																		
50	2270		SCREW - #4-36 X 1/4 - STEEL																		
51	2262		BRUSH & SPRING ASSEMBLY																		
51A	218416		BRUSH & SPRING ASSEMBLY																		
52	343		SCREW - #6-32 -SPECIAL - FOR SINGLE TENSION																		
53	424		SPRING	2																	
53	6207		SCREW - #12-32 X 7/32																		
55	6207		SOCKET	1																	
56	131		SCREW - #6-32 X 3/8	2																	
MODEL OR SERVICE NO. COLUMN					1	2	3	4	5	6	7	8	9	10	11	12					

CONTINUED ON REVERSE SIDE

CLIPPERS

PAGE 3

PROFESSIONAL PRODUCTS MANUAL

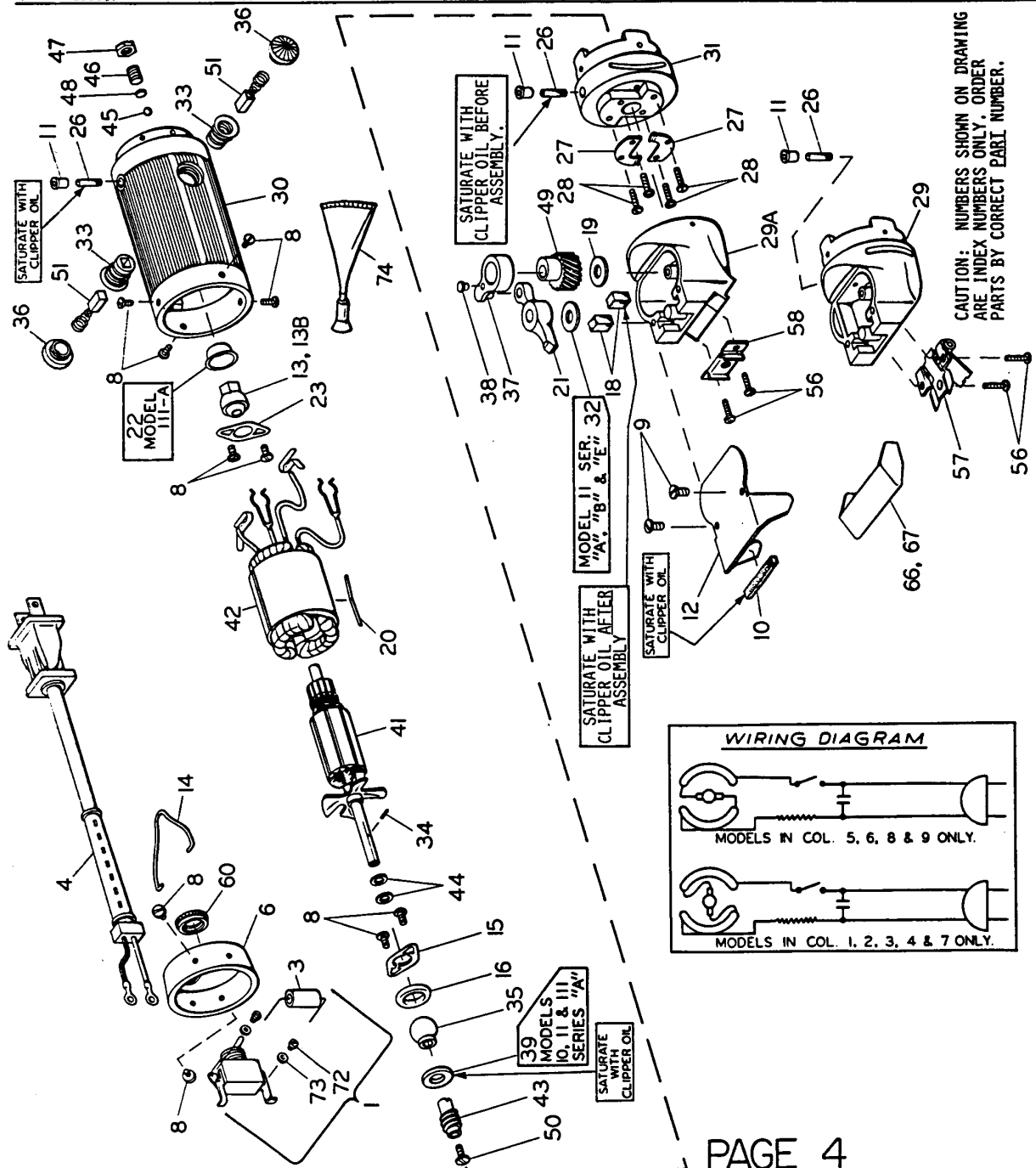
Oster
Professional

ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

MODEL OR SERVICE NO. COLUMN

[illegible]

<u>EX</u> <u>NO.</u>	<u>PART</u> <u>NO.</u>	<u>* WAS</u> <u>PART NO.</u>	<u>DESCRIPTION</u>
57	70380		HINGE ASSEMBLY
58	2289	75329	MOUNTING PLATE
59	219010		SOCKET
60	379		NUT
66	77820	17913	BLADE GUARD - FOR
67	75924		BLADE GUARD - FOR
68	62835		BUSHING & RIVET
70	77350		BUSHING & RIVET
72	70386		SCREW - #3-48 X
73	2335		LOCKWASHER
74	218897		LOCTITE - .02 OZ



PARTS LIST

CLIPPERS

C-1



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

NEW MODEL(S) ADDED ➡ FIRST ISSUE 86A,
COLUMNS #1 - #4

PUBLISHED BY TECHNICAL SERVICES

M-7930	REV. 7/96	A
➔	PART NO. REVISION	

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	M-6034	1 THRU 4	BA	10	10	11	11								
						↓	QUANTITY REQUIRED											
1	42465	19134	SWITCH - TOGGLE			1												
3	41726	2095	CONDENSOR - 2 WIRE			1												
4	57074	218063	CORD & PLUG ASSEMBLY - 2 WIRE			1												
6	42466	19139	SWITCH CAP			1												
8	41661	76	SCREW - #4-36 X 7/32"			10												
9	41664	130	SCREW - #6-32 X 1/4"			2												
11	41676	336	OILER			2												
12	42544	61169	COVER PLATE - SCRIBE IN "RW" ◆				1	1										
12	61346		COVER PLATE - SCRIBE IN "RW" ◆						1	1								
13	41718	1953	BEARING - REAR				1											
13	41746	2496	BEARING - REAR					1	1	1								
14	41721	1963	BAIL			1												
15	41717	1952	BEARING RETAINER - FRONT			1												
16	42549	61255	"O" RING			1												
18	41723	1980	GREASE SEAL			1PR												
19	41724	1992	WASHER - FIBER			1												
20	41699	1653	CORE LOCKING PIN			1												
21	41744-005▲	2440	LEVER - NYLON			1												
22	2494		BEARING CUP - REAR						1									
23	44944	72677	BEARING RETAINER - REAR					1	1	1								
26	42563	61429	OIL WICK			2												
29	42548	61254	HEAD CASTING - INCLS. #11, #26			1												
30	58027	218544	REAR HOUSING - INCLS. #8, #11, #13, #23, #26			1												
34	41659	63	WORM KEY			1												
35	41667	188	BEARING - FRONT			1												
36	41670	309	BRUSH CAP			2												
37	41674	324	LINK ASSEMBLY - INCLS. INDEX #38			1												
38	41675	326	PLUG FOR LINK			1												
39	41688	455	WASHER - FELT				1		1									
41	58029	218547	ARMATURE & FAN ASSEMBLY				1	1										
41	57032	217232	ARMATURE & FAN ASSEMBLY															
42	41731●	2268	FIELD ASSEMBLY				1	1										
42	41735	2288	FIELD ASSEMBLY						1	1								
43	41716	1951	WORM - STEEL			1												
44	41712	1892	WASHER - FIBER			2												
45	41719	1954	BALL BEARING			1												
46	199		SCREW - ADJUSTING			1												
47	41720	1956	LOCKNUT			1												
48	42541	61126	THRUST SLUG			1												
49	41715	1950	GEAR - BAKELITE			1												
50	41733	2270	SCREW - #4-36 X 1/4"			1												
51	58012	218416	BRUSH & SPRING ASSEMBLY			1PR												
52	41679	343	SCREW - SPECIAL			2												
55	42441	6207	SOCKET			1												
56	41665	131	SCREW - #6-32 X 3/8"			2												
57	42840	70380	HINGE ASSEMBLY			1												
60	41683	379	NUT			1												
66	45588	77820	BLADE GUARD FOR 1 - 0A - 1A - 10 - 15 - 30			1												
67	45545	75924	BLADE GUARD FOR 0 - 00 - 000 - 0000			1												
68	62835		BUSHING & RIVET SET - 1/8" RIVETS			-												
68	45582	77350	BUSHING & RIVET SET - 3/32" RIVETS			-												
72	42843	70386	SCREW - #3-48 X 5/32" - BRASS			2												
73	41738	2335	LOCKWASHER			2												

▲ NOTE
NEW LEVER (21) MAY BE A DIFFERENT COLOR
THAN ORIGINAL LEVER. EXCEPT FOR WHITE,
ALL OTHER COLORS ARE ACCEPTABLE.

★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

- **PERFORMANCE IMPROVEMENT**

MANUAL: PROFESSIONAL PRODUCTS

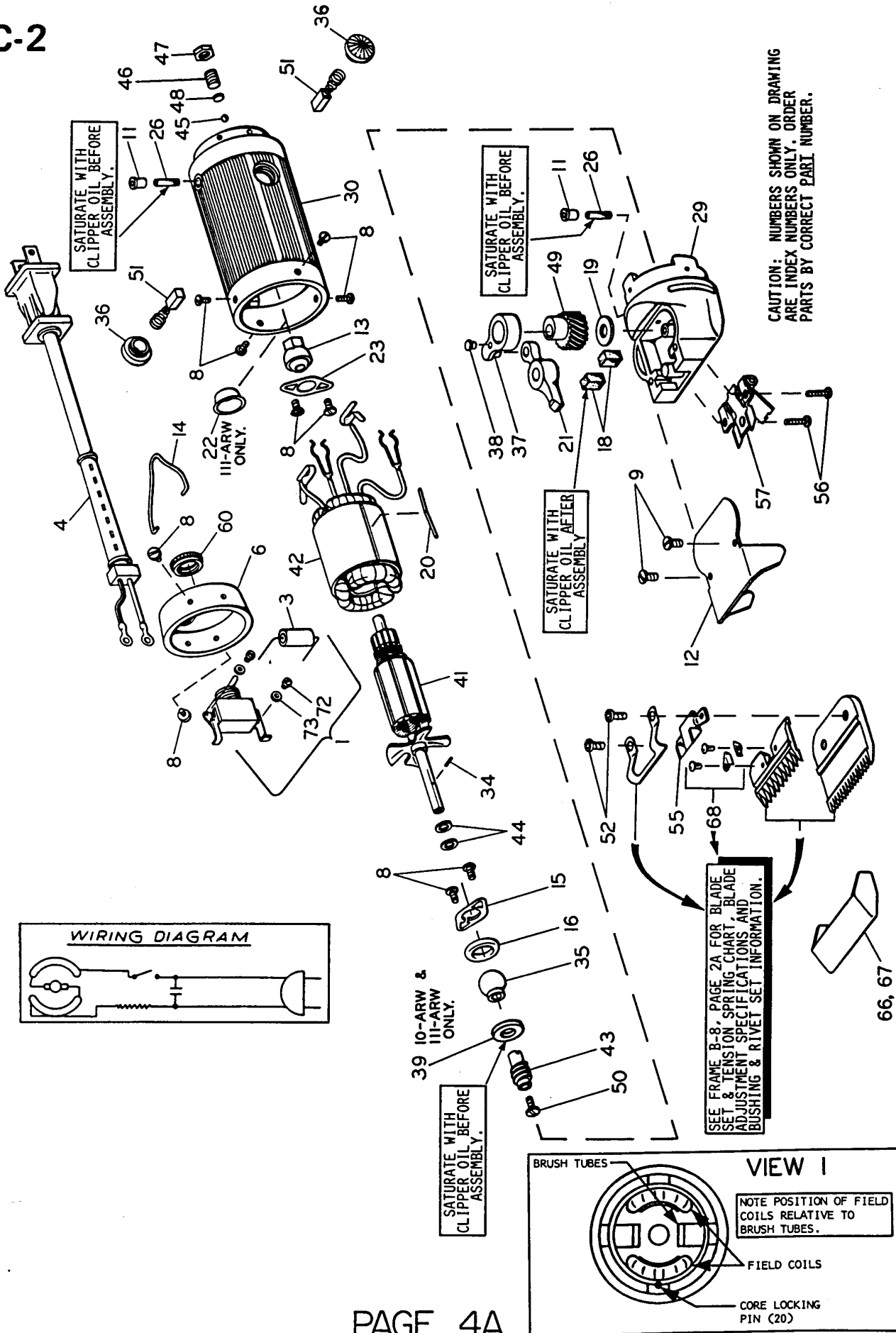
CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

PAGE 3A



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



*** NOTE 1:**
WHEN ARMATURES #41729 OR #41692 (ITEM 41) REQUIRE REPLACEMENT AND ARE NO LONGER AVAILABLE - DO THIS:

- REPLACE ARMATURE #2256 WITH PART #58029 (ITEM 41A).
- REPLACE ARMATURE #41692 WITH PART #57032 (ITEM 41B).
- FIELD (ITEM 42) MUST BE POSITIONED IN HOUSING AS SHOWN IN VIEW 1. ROTATE FIELD CLOCKWISE FROM ORIGINAL POSITION. FIELD BRUSH LEADS MUST NOT CROSS ARMATURE COMMUTATOR.

- REMOVE OLD BRUSH TUBES FROM REAR HOUSING (ITEM 30) AND REPLACE WITH (ITEM 33) #57034. APPLY A DROP OF LOCKTITE 271 (ITEM 74) PART #58058 AROUND OUTER THREADS ON NEW BRUSH TUBES AND TURN THEM INTO HOUSING UNTIL THEY BOTTOM OUT. BACK BRUSH TUBES OUT UNTIL THEY ARE SQUARE WITH HOUSING AS SHOWN.

- ALLOW LOCKTITE TO CURE FOR 20 MINUTES AFTER ASSEMBLY.
- REPLACE BRUSH AND SPRING ASSEMBLY (ITEM 51) WITH (ITEM 51A) PART #58012.

SCRIBE AN "RW" AFTER THE SERVICE NUMBER ON THE COVER PLATE (ITEM 12). EXAMPLE: 10-A BECOMES 10-ARW.

THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.

**** NOTE 2:**
ARMATURE #2375 (ITEM 41) IS NO LONGER AVAILABLE - CONVERT UNIT TO BE THE SAME AS A2-RW MODELS.

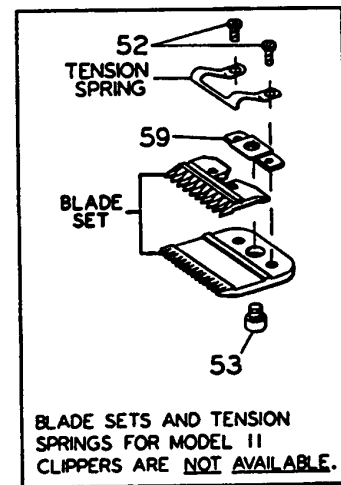
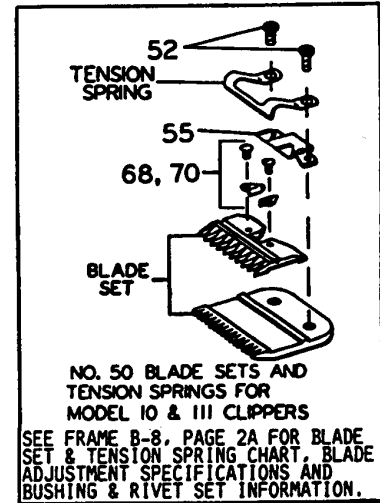
- REPLACE ARMATURE (ITEM 41) WITH #57033.
- WHEN ARMATURE #57033 IS USED, FIELD (ITEM 42) MUST BE POSITIONED IN HOUSING AS SHOWN IN VIEW 1. ROTATE FIELD CLOCKWISE FROM ORIGINAL POSITION. FIELD BRUSH LEADS MUST NOT CROSS ARMATURE COMMUTATOR.

- REMOVE OLD BRUSH TUBES FROM REAR HOUSING (ITEM 30) AND REPLACE WITH (ITEM 33) #57034. APPLY A DROP OF LOCKTITE 271 (ITEM 74) PART #58058 AROUND OUTER THREADS ON NEW BRUSH TUBES AND TURN THEM INTO HOUSING UNTIL THEY BOTTOM OUT. BACK BRUSH TUBES OUT UNTIL THEY ARE SQUARE WITH HOUSING AS SHOWN.

- ALLOW LOCKTITE TO CURE FOR 20 MINUTES AFTER ASSEMBLY.
- REPLACE BRUSH & SPRING ASSY. (ITEM 51) WITH #58012.
- REPLACE MODEL 11 COVER PLATE (ITEM 12) WITH MODEL A2 COVER PLATE #207264.

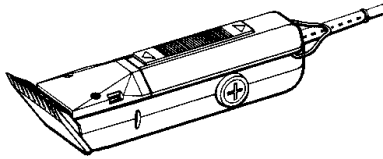
SCRIBE AN "RW" AFTER THE MODEL NUMBER ON COVER PLATE SO IT READS A2-01-ERW.

THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.



PARTS LIST

CLIPPER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED	➡ FIRST ISSUE, COLUMN #1 FIRST ISSUE 6/94, COLUMN #2
---------------------------	---

M-8084	REVISED 7/96
➔	PART NO. REVISION

120 VOLT, 35 WATTS, 60 HZ., AC ONLY	X	X											
MODEL OR SERVICE NO. COLUMN ➡	1	2	3	4	5	6	7	8	9	10	11	12	

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

INSTRUCTIONS	COL. NO.
58444	1 & 2

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
--------------	-------------	-------------------	-------------

1	58419	220840-001	ACTUATOR - SWITCH
2	58492	221637-001	HOUSING ASSY. - UPPER (INCLUDES ITEM #41)
3	58409	220830-001	COVER - FRONT
4	42105-010	4665-010	SCREW - #6-32 X 7/16"
5	58493	221638-001	HSG. ASSY. - LOWER-W/BRUSH TUBES-ADD #29
6	41723	1980	SEAL - GREASE
7	42566	61446	PLATE - THRUST
8	59363	600968	GEAR /INSULATOR KIT - SEE NOTE 2
9	58937	600438	GEAR - METAL
10	44946	72763	LEVER
11	45515	74285	LINK
12	58407	220828	PLATE - COVER
13	58879	600371	PLATE - COVER
14	57070	218016	BEARING
15	58408	220829	SEAL - BEARING RETAINER
16	58097	219180	ARMATURE ASSY. - SEE NOTE 1
17	58413	220834	FIELD ASSY.
18	42559	61423	CUP - THRUST SPRING
19	42562	61427	SPRING - THRUST
20	58433	221002	RETAINER - BEARING
21	58431	220893	RETAINER - SWITCH/BEARING
22	58411	220832	SWITCH - SLIDE
23	42114-025	4765-190	SCREW - #6-20 X 3/4"
24	42584-025	62106-002	BRUSH & SPRING ASSY.
25	42614	62682	RETAINER ASSY. - BRUSH
26	58417	220838-001	CAP - BRUSH
27	58414	220835	CORD & PLUG ASSY.
28	55136	206488	CONNECTOR
29	42102-005	4645-003	SCREW - #4-40 X 3/4"
30	42102	4645-002	SCREW - #4-40 X 1 1/4"
31	58415	220836	LABEL - DATA
32	59268	600858	LABEL - DATA
33	42840	70380	HINGE ASSY.
34	41665	131	SCREW - #6-32 X 3/8"
35	58543	222273	WASHER - STEEL
36	42573	61610	BALE
37	45588	77820	BLADE GUARD - LARGE
38	45545	77913	BLADE GUARD - SMALL
39	45582	77350	BUSHING & RIVET SET
40	42441	6207	SOCKET
41	42571	61537	BLADE GUIDE
42	41679	343	SCREW
43	41680	349	GREASE - 1 LB. - SEE VIEW 2
44	55455	212641	TERMINAL - FLAG - .020 X .110
45	58406	220827	FOAM PAD (NOT SHOWN)

← BASIC PARTS

QUANTITY REQUIRED

7									
1									
1									
1									
2									
1									
1PR									
1									
	1								
		1							
1									
1	1								
		1							
2									
1									
1									
1									
1									
1									
1									
1									
2									
1PR									
2									
2									
1									
1									
2									
2									

NOTE 2

FIBER GEAR P/N 72099 IS
NO LONGER AVAILABLE.
WHEN SERVICING, ORDER P/N 600968
GEAR/INSULATOR KIT.
WHEN REPLACING FIBER GEAR WITH A
METAL GEAR, YOU MUST USE THE
ENCLOSED PLASTIC COVER PLATE
INSTEAD OF THE METAL PLATE.
FAILURE TO DO SO WILL CAUSE THE
UNIT TO LOOSE DOUBLE INSULATION.

NOTE 1

TO INSURE THAT THE CORRECT ARMATURE IS USED WITH THESE MODELS, CHECK THE WORM GEAR END OF SHAFT. THERE SHOULD BE TWO START THREADS AROUND END OF SHAFT AS SHOWN.

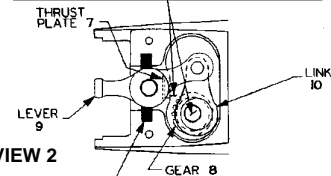


WORM GEAR END

RESISTANCE CHECK

ARMATURE	
58097:	BAR TO BAR - 6.4 - 9.6 OHMS 180° - 33.4 - 36.8 OHMS
FIELD	
58413:	18.7 - 22.9 OHMS PER COIL

BEFORE ASSEMBLY OF GEAR (8), FILL GEAR STUD WITH GREASE (39). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (8) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (39) BETWEEN GEAR (8) AND THRUST PLATE (7). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (8).



AFTER ASSEMBLY OF LEVER (9) AND GREASE SEALS (6), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.


★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

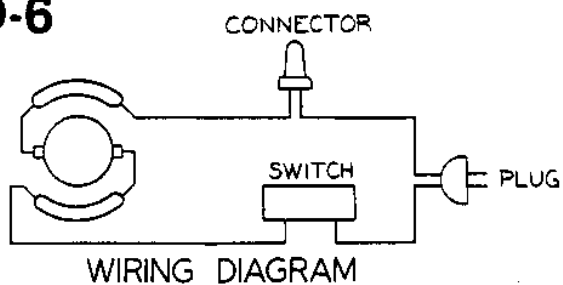
SECTION: CLIPPERS

PAGE 3B



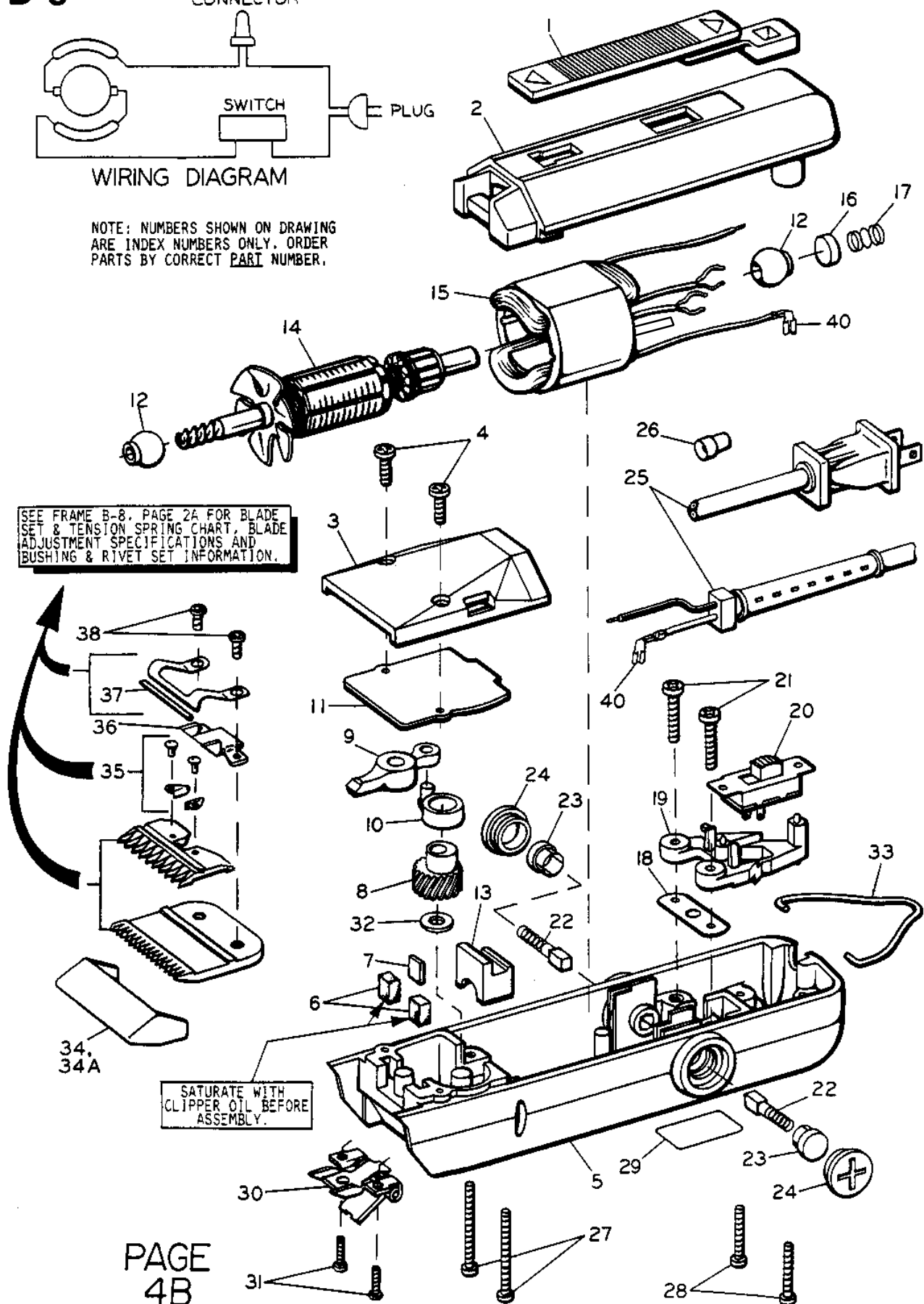
150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

D-6



NOTE: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER.

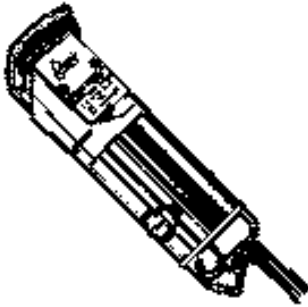
SEE FRAME B-8, PAGE 2A FOR BLADE SET & TENSION SPRING CHART, BLADE ADJUSTMENT SPECIFICATIONS AND BUSHING & RIVET SET INFORMATION.





PARTS LIST

GROOM-MASTER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED → FIRST ISSUE 4/92, COLUMN #1
FIRST ISSUE 6/94, COLUMN #2

PP-104 REV. 10/97 B
→ PART NO. REVISION

120 VOLTS, 35 WATTS, AC OR DC	X	X												
GROOM-MASTER	X	X												
DETACHABLE BLADES	X	X												
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12		

SEE PRICE & CROSS REF.
LIST FOR PRICES

SERVICE NOTES	COL. NO.
M-6066	1 & 2

INDEX PART ★ WAS
NO. NO. PART NO. DESCRIPTION

1	41664	130	SCREW - #6-32 X 1/4"
2	58915	600408	COVER PLATE
2	58867	600340	COVER PLATE
3	41676	336	OILER
4	42653	61429	OIL WICK
6	58914-005	600407	LEVER
7	45515	74285	LINK
8	41723	1980	GREASE SEAL - SEE VIEW 2 - PG. 15E
9	58912	600405	BRUSH CAP - GOLD
10	▲ 42584-025	62106-002	BRUSH & SPRING ASSY. - SEE NOTE 2
11	42556	61446	THRUST PLATE
12	59362	600401	GEAR/INSULATOR KIT - SEE NOTE 3
12	58937	600438	GEAR METAL
13	58909	600402	HOUSING - ADD #3, #4
14	58543	222273	WASHER - STEEL
15	58990	600511	HINGE ASSY.
16	41665	131	SCREW - #6-32 X 3/8"
20	42571	61537	BLADE GUIDE
22	58982	600502	SOCKET
25	42555	61416	BLADE SCREW - #6-32 X 7/32"
26A	57070	218016	BEARING
27	42568	61521	WASHER - FELT
29A	58519	221693	BEARING RETAINER
31	42872	71522	SCREW - #6-32 X 1/4"
32	58097	219180	ARMATURE ASSY. - INCLS. #30A
33	58094	219177	FIELD ASSY.
34	44938	72527	LATCH
35	42557	61421	LOCATING RING
36	42559	61423	CUP
37	42562	61427	THRUST SPRING
38	58006	218387	MOTOR END FRAME ASSY.
42	42570	61523	RETAINING CUP
45	42465	19134	SWITCH ASSY. - INCLS. #49, #75, & #76
46	58911	600404	END CAP
47	41756	2773	LOCKWASHER
48	42574	61612	SCREW - #6-32 X 1 1/8"
49	41683	379	SWITCH NUT
50	42614	62682	BRUSH RETAINER ASSY.
51	42573	61610	BALE
52	42551	61324	RETAINING RING
55	57065217963-000		CORD & PLUG ASSY.
60	42680	349	GREASE - 1 LB. - SEE VIEW 2 - PG. 15E
62	42564	61431	SCREW - SCREW - #4-36 X 3/16"
75	42843	70386	SCREW - #3-48 X 5/32"
76	41738	2335	LOCKWASHER
78	45506	73863	LABEL

BASIC PARTS
↓

QUANTITY REQUIRED

2	1	1												
1														
1														
1PR														
1	1	1												
1														
1														
2														
1														
2														
2														
2														
4														
1														
1														
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▲ NOTE 2:
SEE FRAME B-7, PAGE 16D FOR
IMPORTANT BRUSH REPLACEMENT
INFORMATION.

NOTE 3
FIBER GEAR P/N 72099 IS NO LONGER AVAILABLE. WHEN
SERVICING ORDER P/N 600967 GEAR/INSULATOR KIT.
WHEN REPLACING FIBER GEAR WITH A METAL GEAR,
YOU MUST ADD THE ENCLOSED INSULATOR BEFORE
REPLACING THE COVER PLATE. FAILURE TO DO SO WILL
CAUSE THE UNIT TO LOOSE DOUBLE INSULATION.

NOTE 1

TO INSURE THAT THE CORRECT ARMATURE
IS USED WITH THESE MODELS, CHECK THE
WORM GEAR END OF SHAFT. THERE SHOULD
BE TWO START THREADS AROUND END OF
SHAFT AS SHOWN.



WORM GEAR END

START
THREAD

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS

FIELD NO.	RESISTANCE PER COIL
58094	18.7 - 22.9 OHMS
ARMATURE NO.	
58097	BAR TO BAR: 6.4 - 9.6 OHMS 180°: 33.4 - 36.8 OHMS

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

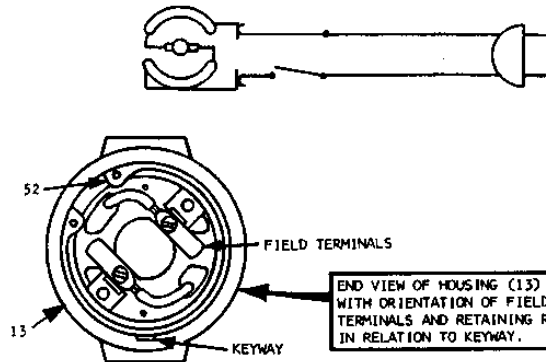
PAGE 52



150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

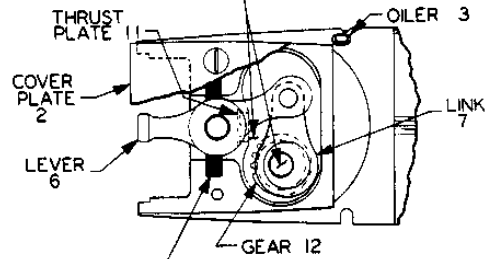
VIEW 2

WIRING DIAGRAM



END VIEW OF HOUSING (13) SHOWN WITH ORIENTATION OF FIELD TERMINALS AND RETAINING RING (52) IN RELATION TO KEYWAY.

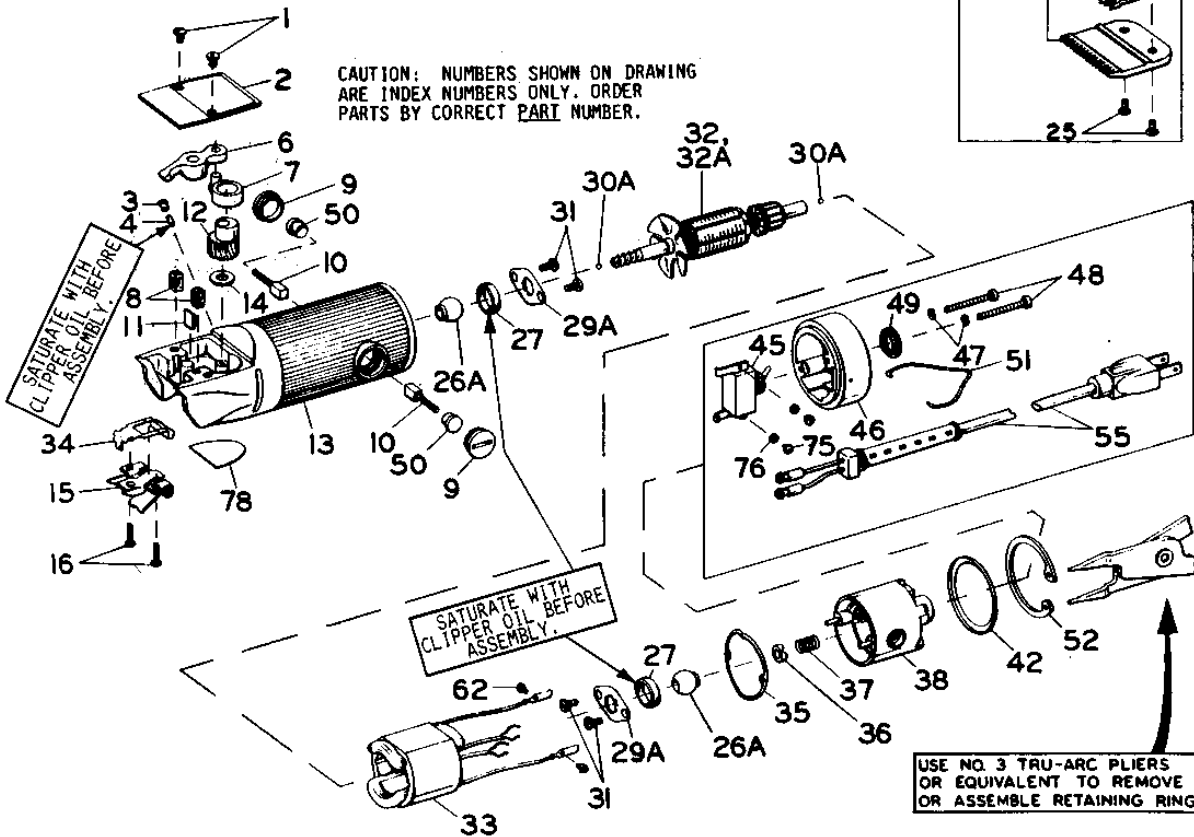
BEFORE ASSEMBLY OF GEAR (12), FILL GEAR STUD WITH GREASE (60). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (12) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (60) BETWEEN GEAR (12) AND THRUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).



AFTER ASSEMBLY OF LEVER (6) AND GREASE SEALS (8), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.

SEE FRAME B-8, PAGE 2A FOR BLADE SET & TENSION SPRING CHART, BLADE ADJUSTMENT SPECIFICATIONS AND BUSHING & RIVET SET INFORMATION.

CAUTION: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER.





PARTS LIST

CLIPPER



NEW MODEL(S) ADDED	⇒	FIRST ISSUE 2/73	COLUMNS #1 & 2
		FIRST ISSUE 8/78	COLUMN #3
		FIRST ISSUE 1/83	COLUMNS #4 & #5
		FIRST ISSUE 5/83	COLUMNS #6 & #7
		FIRST ISSUE 6/94	COLUMN #8

PUBLISHED BY TECHNICAL SERVICES

BB-166 REVISED 6/96

PART NO. REVISION

WIRING DIAGRAM - SEE VIEW	1	2	2	2	2	2	2						
120 VOLTS, 12 WATTS, 60 CYCLES	X	X	X	X	X	X	X	X	X	X	X		
OSTER PROFESSIONAL	X	X	X	X	X	X	X	X	X	X	X		
ADJUSTABLE BLADE	X	X	X	X	X	X	X	X	X	X	X		
MODEL OR SERVICE NO. COLUMN	1	2	3	4	5	6	7	8	9	10	11	12	

SERVICE NOTES	COL. NO.
M-6031	1 THRU 8

NOTE: PART PRICES APPEAR
IN PRICE BOOK.

INDEX
NO. PART
NO. ★ WAS
PART NO. DESCRIPTION

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	1	2	3	4	5	6	7	8	9	10	11	12
1	42639	65017	NAMEPLATE												
1	55901	216212	NAMEPLATE												
1	48449		NAMEPLATE												
1	48664		NAMEPLATE												
2	65016		UPPER HOUSING - BLACK												
2	42428-005	5978-002	UPPER HOUSING - RED												
2	42428		UPPER HOUSING - BLACK												
3	42655	66150	SWITCH ACTUATOR												
4	42114-020	4765-110	SCREW - #6-20 X 1/2 - SELF-TAP												
5	42508	54023	RIVET												
6	45545	75924	BLADE GUARD - LARGE												
7	46664	200660	INSULATOR												
8	200171		SWITCH & TERMINAL ASSY.												
8	46698	201231	SWITCH												
9	64679		FIELD & PLATE ASSY. W/SWITCH - NOT AVAILABLE - SEE SERVICE NOTES M-6031, SHEET 4, VIEW 4 FOR CONVERSION SERIES "B" FIELD & PLATE ASSY. TO PART NO. 4124-000.												
9	41874	4124-000	FIELD & PLATE ASSY. W/SWITCH												
10	64683		CORD & PLUG ASSY. - NOT AVAILABLE - SEE SERVICE NOTES M-6031, SHEET 4, VIEW 7, FOR CONVERSION SERIES "B" CORD & PLUG ASSY. TO PART NO. 4399-050.												
10	41890	4399-010	CORD & PLUG ASSEMBLY												
11	42635	64693	ARMATURE SPRING												
11	55405	210831	ARMATURE SPRING												
12	42658	66384	WASHER - NYLATRON (IF REQUIRED SEE SERVICE NOTES)												
13	42806	68791	ARMATURE ASSEMBLY												
14	42800	68778	HAIR GUARD												
15	42468	19570	TERMINALS												
16	46658	200414	SCREW - #4-40 X 1/4												
17	202209		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-000		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-030		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-034		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-031		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-033		LOWER HSG. ASSY. - BLACK - W/INSERTS												
17	4447-035		LOWER HSG. ASSY. - RED - W/INSERTS												
17	5396-001		LOWER HSG. ASSY. - GRAY - W/INSERTS												
17	41862-005		LOWER HSG. ASSY. - BLACK												
18	41859	4054-050	LEADWIRE - INCLS. INDEX #45												
19	76913-300	913-30	BLADE SET												
19	913-31		BLADE SET												
19	76913-506	913-50	BLADE SET - FAST FEED												
19	76913-536	913-53	BLADE SET												
19	76913-406		BLADE SET												
20	45582	77350	SLOT BUSHINGS & RIVETS - 3/32												
21	46655	200138	TENSION SPRING ASSY. - INCLS. #22												
22	42642	65083	BLADE GUIDE												
23	42641	65064	SCREW - #4-40 X 3/16												
24	▲ 42637	64696	CARRIAGE - SEE NOTE 1												
25	-----	76573	DRIVER - NOT AVAILABLE - SEE NOTE 1												
26	▲ 42647	65386	SCREW - #4-40 X 7/16												
27	42683	67872	WASHER												
28	59089	600630	LEVER - DRIVER - SEE NOTE 1												
29	▲ 45555	76367	SPRING (CARRIAGE)												
30	-----		UPPER BLADE - SEE BLADE SET INDEX #19												
31	-----		LOWER BLADE - SEE BLADE SET INDEX #19												
32	45529	75012	SCREW - #6-32 X 3/16												
33	45569	76869	BALE												
34	78739		LOCKWASHER												
35	42842	70383	SCREW #6-32 X 1/4												
45	72920		RECEPTACLE												
46	42447	8102	TERMINAL - EYELET												
47	46792	204558	TERMINAL - PUSH-ON												
48	55415	211235	TERMINAL - PUSH-ON												
49	59462-055		DATA LABEL												
49	59462-070		DATA LABEL												
49	48721		DATA LABEL												

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

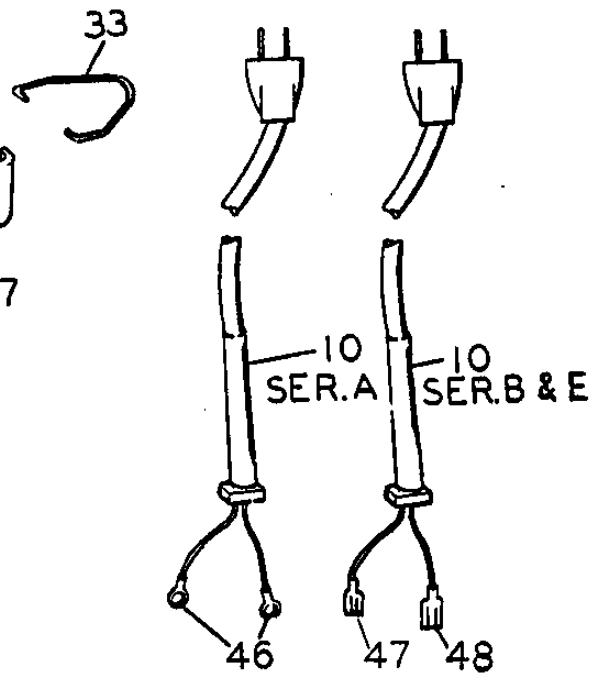
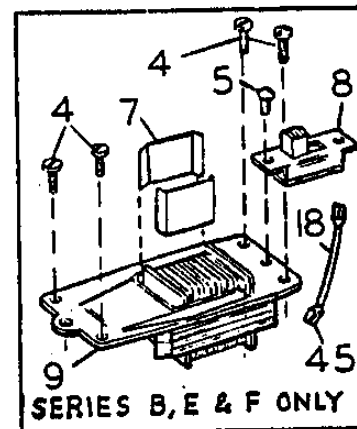
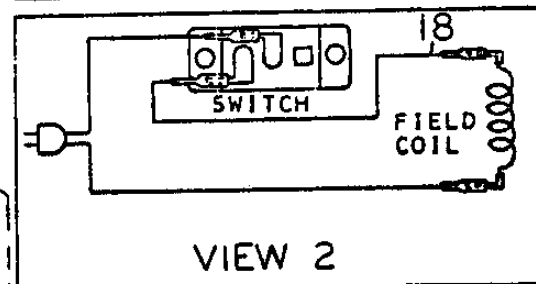
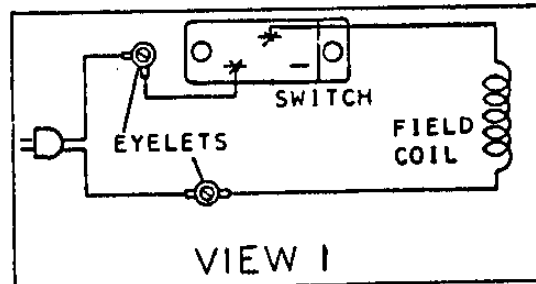
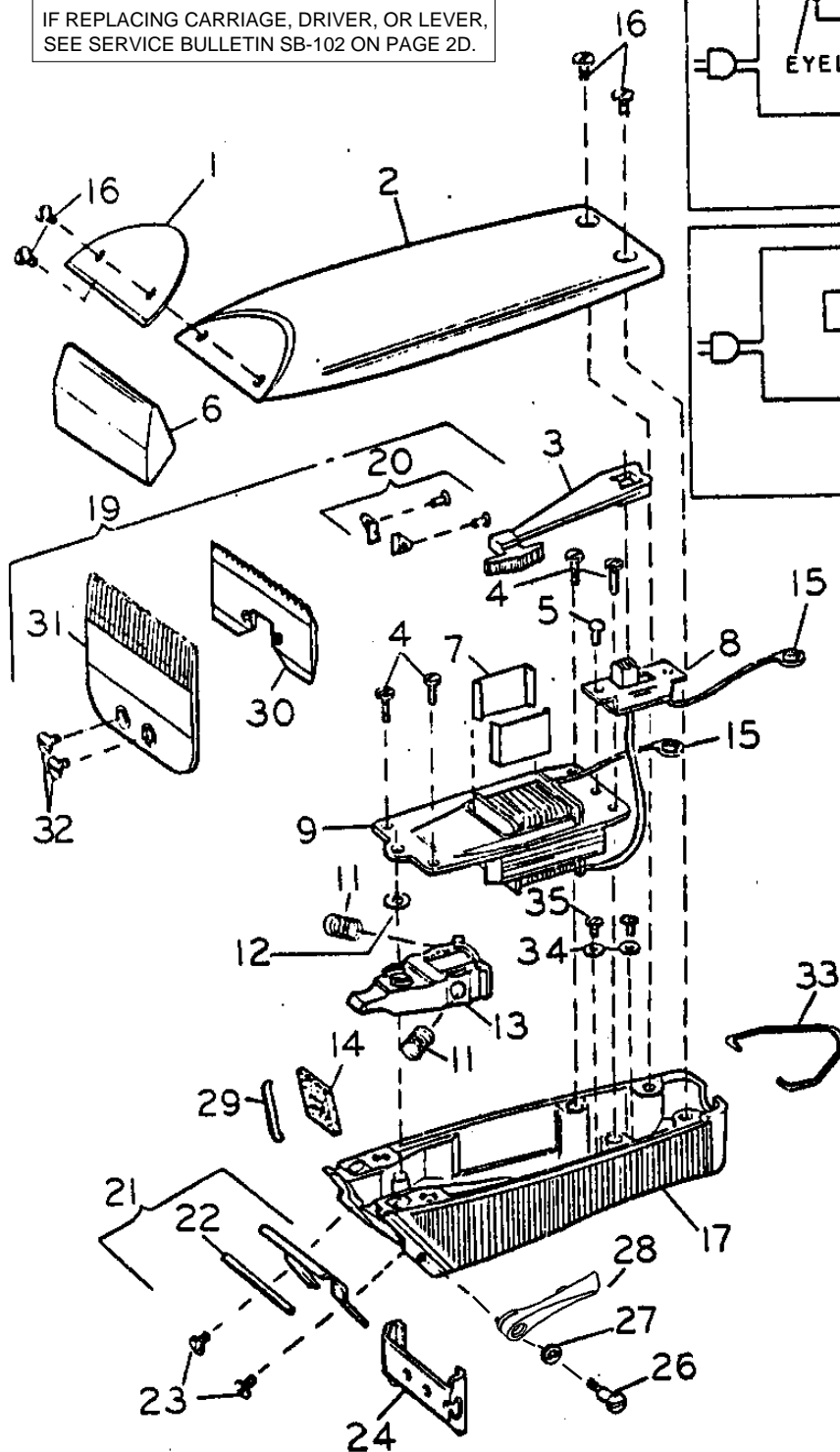
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

▲ NOTE 1:

IF REPLACING CARRIAGE, DRIVER, OR LEVER,
SEE SERVICE BULLETIN SB-102 ON PAGE 2D.



CAUTION: Numbers shown are Diagram
Index Numbers only. Order parts by correct
Part Number.



PARTS LIST

CLIPPER



USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

M-7998 REVISED 7/96

PART NO. REVISION

NEW MODEL(S) ADDED → FIRST ISSUE 3/88 COLUMNS #4, #5

ADJUSTABLE BLADES			X	X	X	X	X												
120 VOLTS, 12 WATTS, 60 HZ.			X	X	X	X	X												
MODEL OR SERVICE NO. COLUMN →			1	2	3	4	5	6	7	8	9	10	11	12					

SEE PRICE & CROSS REF.
LIST FOR PRICES

SERVICE NOTES	COL. NO.
M-6031	1 THRU 5

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION		QUANTITY REQUIRED														
1	42639	65017	NAMEPLATE		1	1	1	1	1										
1	55901	216212	NAMEPLATE																
2	65016		HOUSING - UPPER - BLACK		1	1	1												
2	42428	5978-001	HOUSING - UPPER - BLACK																
2	42428-005	5978-002	HOUSING - UPPER - BURGUNDY																
3	42655	66150	ACTUATOR - SWITCH																
4	42114-020	4765-110	SCREW - #6-20 X 1/2"																
4A	68635		SCREW - #4-24 X 1/2"																
5	42508	54023	RIVET																
6	45545	75924	BLADE GUARD																
7	46664	200660	INSULATORS																
8A	-----		SWITCH - NOT AVAILABLE																
8	46698	201231	SWITCH																
9	41874-005	4124-000	FIELD ASSY. - W/SWITCH																
10A	46729	202207	CORD & PLUG ASSY.																
10	4399-020		CORD & PLUG ASSY.																
10	41890-035	4399-245	CORD & PLUG ASSY.																
11	42635	64693	SPRING - ARMATURE																
11	55405	210831	SPRING - ARMATURE																
13	42806-005	68791	ARMATURE ASSY.																
14	42800	68778	HAIR GUARD																
15	42468	19570	TERMINAL - EYELET																
16	46658	200414	SCREW - #4-40 X 1/4"																
16A	45558	76440	SCREW - #4-4- X 5/16"																
17	-----		HOUSING - LOWER - NOT AVAILABLE																
17	4447-020		HOUSING - LOWER - BLACK																
17	4447-032		HOUSING - LOWER - BLACK																
17	41893-010	4447-037	HOUSING - LOWER - BLACK																
17	41893-015	4447-038	HOUSING - LOWER - BURGUNDY																
18	41859	4054-050	LEADWIRE ASSY.																
19	76913-506	913-50	BLADE SET																
19	76913-536	913-53	BLADE SET																
20	45582	77350	BUSHING & RIVET SET - 3/32" RIVETS																
21	46655-005	200138	TENSION SPRING ASSY.																
22	42642	65083	BLADE GUIDE																
23	▲ 42641	65064	SCREW - #4-40 X 3/16"																
24	▲ 42637	64696	CARRIAGE - SEE NOTE 1																
25	-----	76573	DRIVER - NOT AVAILABLE - SEE NOTE 1																
26	42647	65386	SCREW - #4-40 X 7/16"																
27	▲ 42683	67872	WASHER																
28	59089	600630	LEVER - DRIVER - SEE NOTE 1																
29	45555	76367	SPRING - CARRIAGE																
32	45529	75012	SCREW - #6-32 X 3/16"																
33	41721	76869	BALE																
37	45517	74490	BUSHING - CORD																
39	45585	77736	CLAMP - CORD																
40	42842	70383	SCREW - #6-32 X 5/16"																
41	41756	2773	LOCKWASHER																
42	41745	2457	NUT																
45	55415	211235	TERMINAL - PUSH ON																

▲ NOTE 1:

IF REPLACING CARRIAGE, DRIVER, OR LEVER,
SEE SERVICE BULLETIN SB-102 ON PAGE 2D.

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

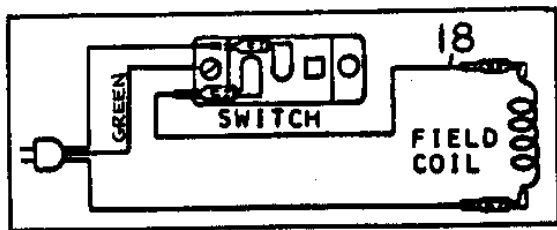
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

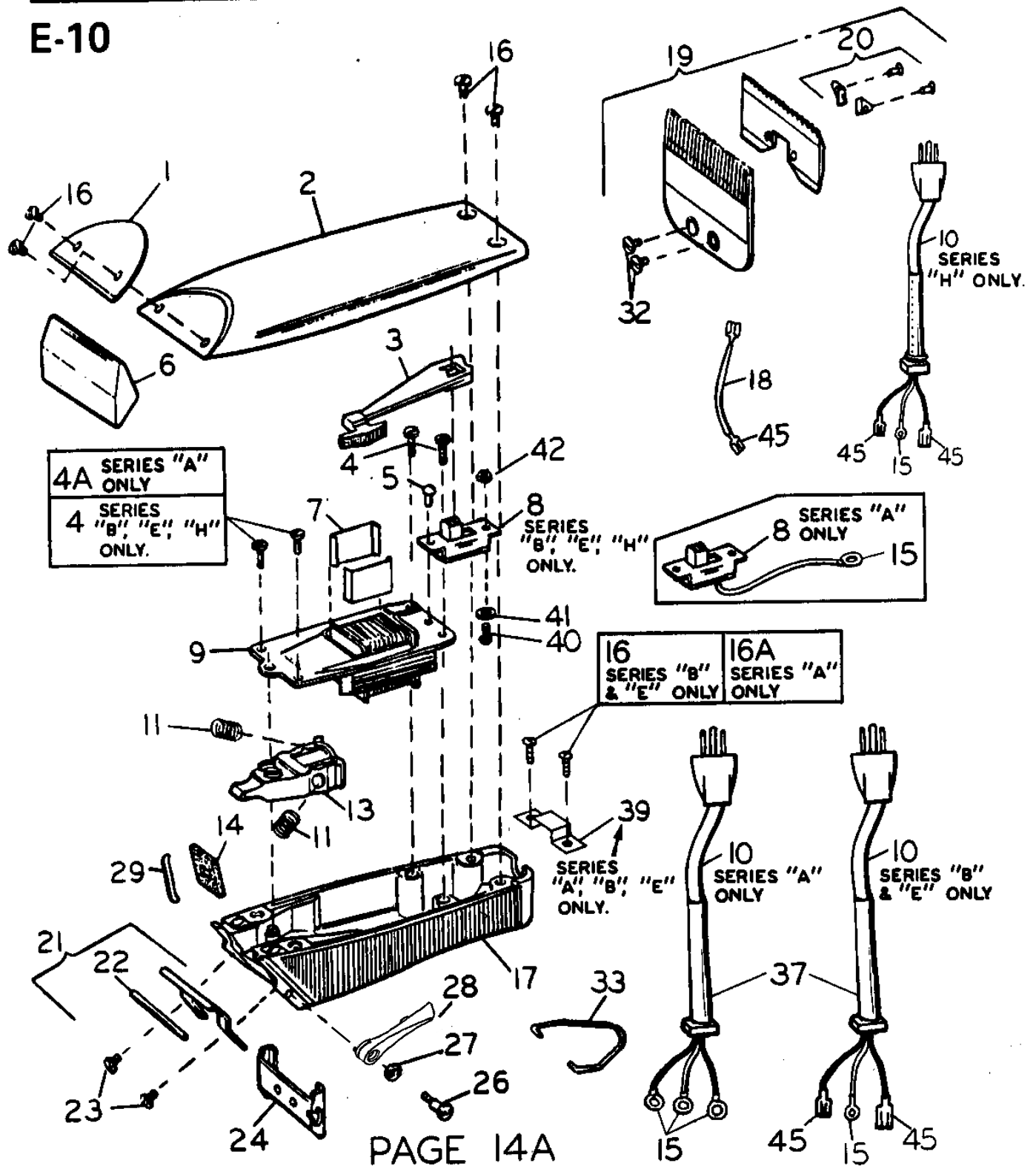
PAGE 13A



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



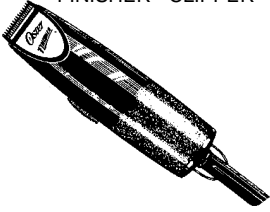
E-10





PARTS LIST

FINISHER - CLIPPER



INSTRUCTIONS	COL. NO.
203181	1 THRU 6
55877	7 THRU 10
59017	11

NEW MODEL(S) ADDED

FIRST ISSUE 9/92, COLUMN #11

FIRST ISSUE 4/92, COLUMN #10

FIRST ISSUE 10/75, COLUMN #3

FIRST ISSUE 1/79, COLUMN #4, #6

FIRST ISSUE 11/72, COLUMN #1

FIRST ISSUE 7/73, COLUMN #2

FIRST ISSUE 2/80, COLUMN #5

FIRST ISSUE 9/84, COLUMN #7, 8, 9

PUBLISHED BY TECHNICAL SERVICES

BB-263

REVISED 7/96

➔ PART NO. REVISION

COLOR - BURGUNDY							X	X	X			
COLOR - CLEAR					X							
COLOR - BLACK	X	X	X	X	X	X				X	X	
PIVOT MOTOR	X	X	X	X	X	X	X	X	X	X	X	
120 VOLTS, 8 WATTS, 60 CYCLES, AC ONLY	X	X	X	X	X	X	X	X	X	X	X	
WIRING DIAGRAM - SEE VIEW	1	1	1	1	1	2	1	1	2	1	1	
MODEL OR SERVICE NO. COLUMN ➔	1	2	3	4	5	6	7	8	9	10	11	12

SERVICE NOTES	COL. NO.
M-6047	1 THRU 11

SEE PRICE & CROSS REF. LIST FOR PRICES

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	1	2	3	4	5	6	7	8	9	10	11	12
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL												
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL												
** 3E	-----		HOUSING ASSY. - NOT AVAILABLE												
3E	42196-005	4850-001	HOUSING ASSY. - LOWER												
3E	4850-005		HOUSING ASSY. - LOWER												
3E	4850-007	◆	HOUSING ASSY. - LOWER												
3E	4850-009		HOUSING ASSY. - LOWER												
3F	42197-005	5744-002	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38F												
3F	42197	5744-001	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38F												
4	46786	204252	FIELD ASSEMBLY												
4 ➔	55280	208853	FIELD ASSEMBLY												
5F	55114-005	205255-001	SWITCH BUTTON - BLACK												
6	55112	205253	SPRING - SWITCH												
7	55102	204880	BUSHING												
8	55115-005	205256	CONTACT ASSEMBLY												
9	46759	202999	BALE												
10E	41899	4536-000	◆ HSG. ASSY. - UPPER-IF REQD. ADD INDEX #11												
10E	4536-002		HSG. ASSY. - UPPER												
10E	41899-005	4536-004	HSG. ASSY. - UPPER-CLEAR - ADD INDEX #11												
10F	42196-005	5743-002	HSG. ASSY. - UPPER												
10F ➔	42196	5743-001	HSG. ASSY. - UPPER												
** 11F	57027	217205	NAMEPLATE												
12	-----		BLADE - LOWER - NOT AVAILABLE												
12	55118	205591	BLADE - LOWER												
12	55164-005	206607	BLADE - LOWER												
12 ➔	55460-005	212916	BLADE - LOWER - FOR 913-56 BLADE SET												
12	600053		BLADE - LOWER - FOR 913-54 BLADE SET												
13	46756	202985	BLADE - UPPER												
13	4841-001		BLADE ASSY. - UPPER - INCLS. INDEX #14												
13 ➔	55163-005	206606	BLADE - UPPER												
13	55459-005	212915	BLADE - UPPER												
14	46754	202982	DRIVE SHOE												
14	205579		DRIVE SHOE												
14	55162	206605	DRIVE SHOE												
14	46753	202981	SOCKET												
16	203318		BEARING - DRIVE												
17	46755	202983	SPRING - BLADE												
18	46784	204229	HAIR GUARD												
19	46785	204251	ARMATURE ASSY.												
* 19	55458-005	212894	ARMATURE ASSY.												
20 ➔	46787	204253	SPRING SET												
21	58338	220574	CORD & PLUG ASSY. - BLACK - 2 WIRE												
21A ➔	55279	208822	CORD & PLUG ASSY. - BLACK - 3 WIRE												
22	208924	204504	TERMINAL												
24	204725		NUT - SPECIAL												
25	46794	204723	SPRING - RETAINER												
26	46796	204726	SCREW - #8-32 X 7/16												
27	55100	204869	SPACER												
28	42103	4647-001	SCREW - #4-40 X 7/32- SPECIAL												
29	205581		WEAR PLATE												
31	42119	4820-001	SWITCH ASSEMBLY												
35	55245	208181	BLADE SPRING												
36	55161	206601	SCREW - #4-40 - SPECIAL												
37	42134	4937-001	BLADE SET - COMPLETE												
37	42134-005	4937-004	BLADE SET - COMPLETE												
37	4937-007		BLADE SET - COMPLETE												
38E	42154	5269-002	LABEL												
38E	5269-003		LABEL												
38F	42154-020	5269-010	LABEL												
38F	42154-015	5269-009	LABEL												
38F	42154-010	5269-008	LABEL												
38F	42154-030	5269-012	LABEL												
38F	42154-045	5269-015	LABEL												
39	42681	67751	LOCKWASHER												
40	42105	4665-003	SCREW - FOR GROUNDING												
41	42468	19570	TERMINAL - EYELET												

* IMPORTANT: WHEN REPLACING SPRING SET, INDEX 20; TWO NEW SPRINGS OF THE SAME COLOR, FROM THE SAME PACKAGE MUST BE USED.

** THESE PARTS ARE NO LONGER AVAILABLE FOR SERVICE - SERIES A MODEL HAS BEEN DISCONTINUED. WE SUGGEST CONVERTING TO A LATER SERIES MODE.

*** NOTE: BULLETIN SSA 263 NO LONGER APPLIES.

◆ THESE HOUSINGS ARE NOT AVAILABLE - CONVERT TO SERIES "F" - AND ADD REQ'D SERIES "F" LABEL.

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

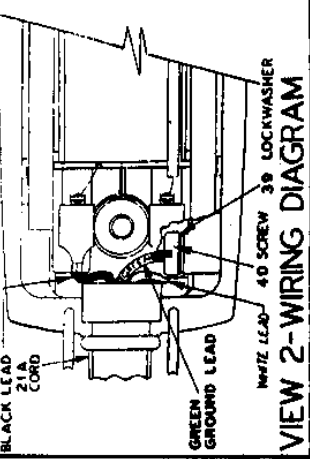
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SECTION: CLIPPERS

PAGE 11

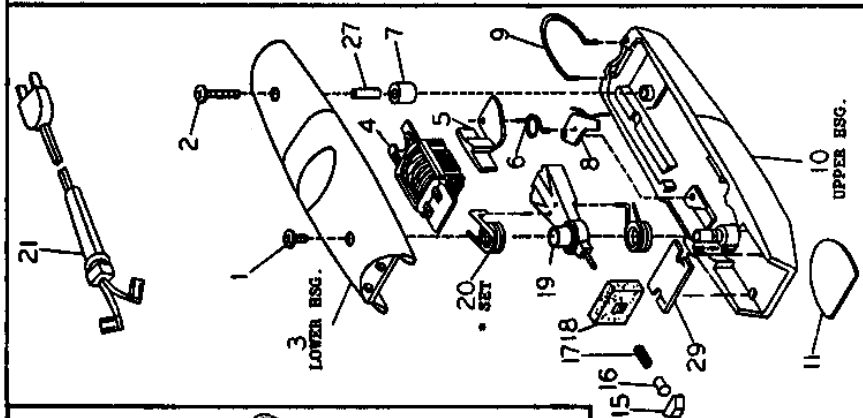
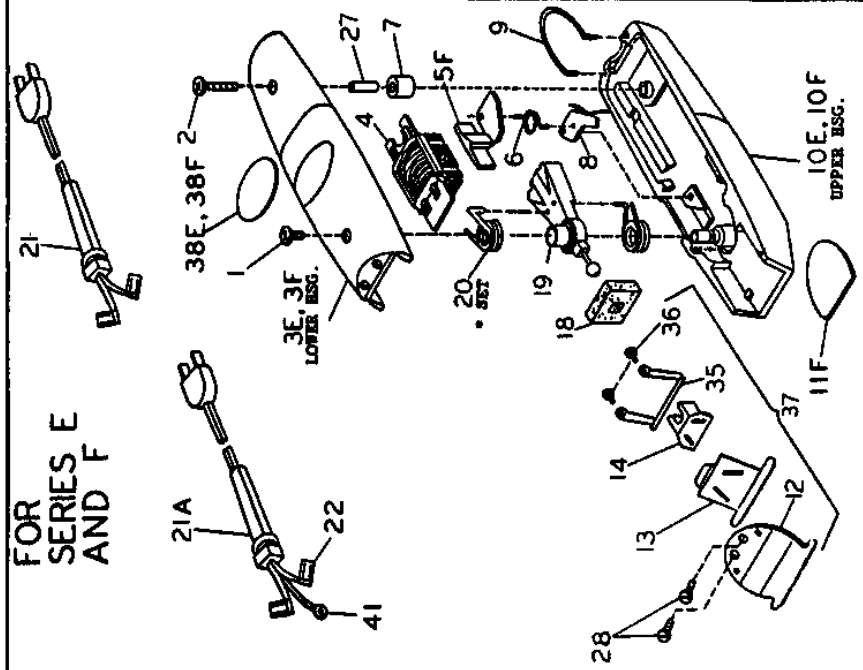
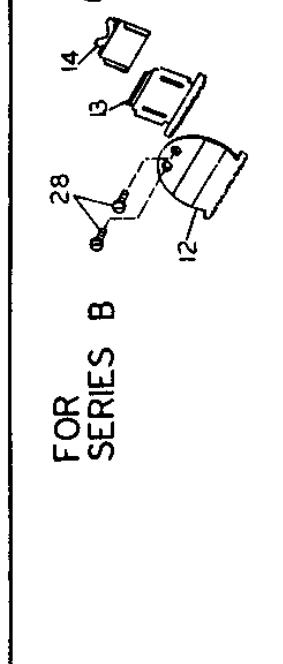
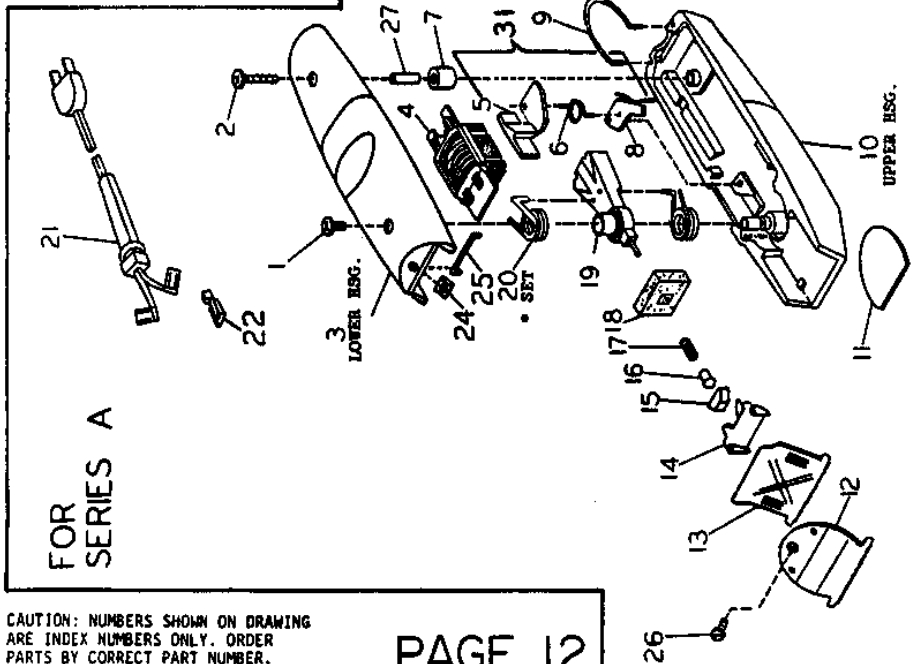
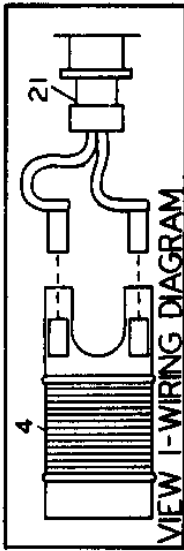


ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



D-2

IMPORTANT
 WHEN REPLACING SPRING SET, INDEX 20,
 TWO NEW SPRINGS OF THE SAME COLOR,
 FROM THE SAME PACKAGE MUST BE USED!

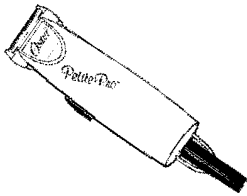


CAUTION: NUMBERS SHOWN ON DRAWING
 ARE INDEX NUMBERS ONLY. ORDER
 PARTS BY CORRECT PART NUMBER.



PARTS LIST

PETITE PRO-CLIPPER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED ⇒ FIRST ISSUE 9/92, COLUMN #1 & 2
FIRST ISSUE 6/94, COLUMN #3 & 4

PP-107 REVISED 7/96
➔ PART NO. REVISION

INSTRUCTIONS	COL. NO.
59082	1 & 2
59257	3 & 4

SERVICE NOTES	COL. NO.
M-6047	1 THRU 4

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	BASIC PARTS	QUANTITY REQUIRED											
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL	1												
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL	1												
3	42197-015	5744-004	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38	1	1	1										
3	59440-010	601056-004	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38	1			1	1								
4	46786	204252	FIELD ASSEMBLY	1												
5	55114-010	205255-002	SWITCH BUTTON - BLUE	1												
6	55112	205253	SPRING - SWITCH	1												
7	55102	204880	BUSHING	1	1	1										
7	58869	600342	BUSHING	1			1	1								
8	55115-005	205256	CONTACT	1												
9	46759	202999	BALE	1												
10	42196-015	5743-004	HSG. ASSY. - UPPER	1	1	1										
10	59439-010	601055-004	HSG. ASSY. - UPPER	1			1	1								
11	59009	600540	NAMEPLATE	1												
12	55460-005	212916	BLADE - LOWER - FOR 913-56 BLADE SET	1	1		1									
12	600054		BLADE - LOWER - FOR 913-77 BLADE SET	1		1		1								
13	55459-005	212915	BLADE - UPPER	1	1		1									
13	55163-005	206606	BLADE - UPPER	1		1		1								
14	55162	206605	DRIVE SHOE	1												
18	46784	204229	HAIR GUARD	1												
19	55458-005	212894	ARMATURE ASSY.	1												
20	46787	204253	SPRING SET	1												
21	59021	600555	CORD & PLUG ASSY.	1												
27	55100	204869	SPACER	1	1	1										
28	42103	4647-001	SCREW - #4-40 X 7/32- SPECIAL	2												
35	55245	208181	BLADE SPRING	1												
36	55161	206601	SCREW - #4-40 - SPECIAL	2												
37	76913-566	913-56	BLADE SET - COMPLETE	1	1		1									
37	76913-776	913-77	BLADE SET - COMPLETE	1		1		1								
38	42154-040	5269-014	LABEL	1	1											
38	42154-035	5269-013	LABEL	1		1										
38	58881-030	600373-007	LABEL	1			1									
38	58881-035	600373-008	LABEL	1				1								

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

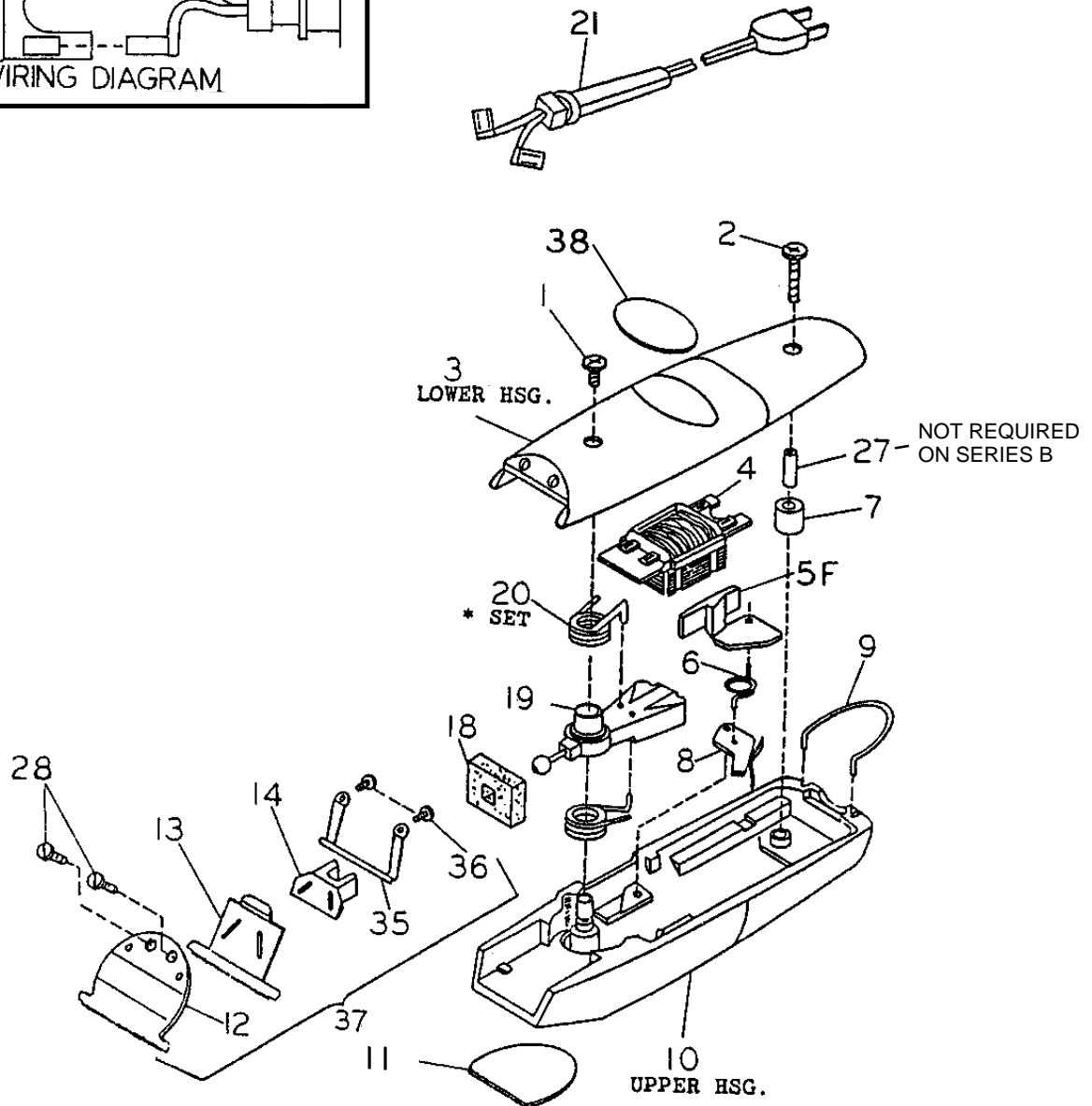
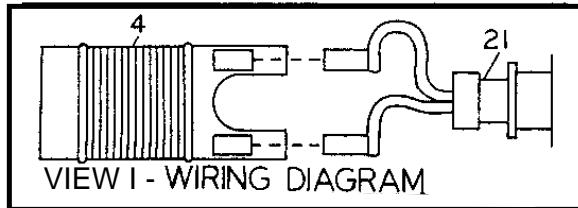
PAGE 11A



150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

*** IMPORTANT**

WHEN REPLACING SPRING SET, INDEX 20,
TWO NEW SPRINGS OF THE SAME COLOR
FROM THE SAME PACKAGE MUST BE USED!



CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.



PARTS LIST

FINISHER-TRIMMER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED → FIRST ISSUE 10/94, COL. #1 THRU #6

PP-122 RELEASED 5/96

→ **PART NO. REVISION**

120 VOLTS, 8 WATTS, 60 CYCLES, AC ONLY	X	X	X	X	X	X	X	X						
PIVOT MOTOR	X	X	X	X	X	X	X	X						
COLOR - BURGUNDY	X	X		X										
COLOR - BLACK			X		X		X	X						
COLOR - GRAY						X								
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12		

INSTRUCTIONS	COL. NO.
59257	1 THRU 6

SERVICE NOTES	COL. NO.
M-6047	1 THRU 6

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	QUANTITY REQUIRED	59-01-H	59-03-H	59-10-H	59-11-H	59-15-H	59-21-H	59-05H	59-07H						
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL	1														
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL	1														
3	59440	601056-001	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38															
3	59440-005	601056-002	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38															
3	59440-015	601056-005	HSG. ASSY. - LOWER-ADD REQUIRED LABEL #38															
3	59438		HSG. ASSY. - LOWER															
4	46786	204252	FIELD ASSEMBLY		1	1	1		1	1	1	1						
4	55280	208853	FIELD ASSEMBLY					1				1	1					
4	46743		FIELD ASSEMBLY															
5	55114-005	205255-001	SWITCH BUTTON - BLACK	1														
6	55112	205253	SPRING - SWITCH	1														
7	58869	600342	BUSHING	1														
8	55115	205256	CONTACT	1														
9	46759	202999	BALE	1														
10	59437		HSG. ASSY. - UPPER - BLACK								1	1						
10	59439	601055-001	HSG. ASSY. - UPPER - BLACK				1		1									
10	59439-005	601055-002	HSG. ASSY. - UPPER - BURGUNDY		1	1		1										
10	59439-015	601055-005	HSG. ASSY. - UPPER - GRAY							1								
11	57027	217205	NAMEPLATE		1	1	1	1		1								
11	59007	600538	NAMEPLATE						1									
11	48450		NAMEPLATE								1							
11	48665		NAMEPLATE									1						
12	55164-005	206607	BLADE - LOWER - FOR 913-58 BLADE SET		1			1		1		1						
12	55460	212916	BLADE - LOWER - FOR 913-56 BLADE SET			1	1		1									
12	48532		BLADE - LOWER - GOLD								1	1						
13	55163-005	206606	BLADE - UPPER		1			1		1								
13	55459-005	212915	BLADE - UPPER			1	1		1									
13	48531		BLADE - UPPER - GOLD								1							
14	55162	206605	DRIVE SHOE	1														
18	46784	204229	HAIR GUARD	1														
19	55458-005	212894	ARMATURE ASSY.	1														
21	58338	220574	CORD & PLUG ASSY. - BLACK-2 WIRE		1	1	1		1	1	1	1						
21	55279	208822	CORD & PLUG ASSY. - BLACK-3 WIRE					1										
28	42103	4647-001	SCREW - #4-40 X 7/32- SPECIAL	2														
35	55245	208181	BLADE SPRING	1														
36	55161	206601	SCREW - #4-40 - SPECIAL	2														
37	76913-566	913-56	BLADE SET - COMPLETE			1	1		1									
37	76913-586	913-58	BLADE SET - COMPLETE		1			1		1		1						
37	76913-046		BLADE SET - COMPLETE								1							
38	58881	600373-001	LABEL		1													
38	58881-005	600373-002	LABEL			1												
38	58881-010	600373-003	LABEL				1											
38	58881-015	600373-004	LABEL					1										
38	58881-020	600373-005	LABEL						1									
38	58881-025	600373-006	LABEL							1								
38	58881-040		LABEL								1							
38	48720		LABEL									1						
39	42681	67751	LOCKWASHER					1										
40	42105	4665-003	SCREW - FOR GROUNDING					1										

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

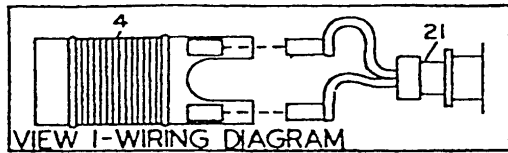
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

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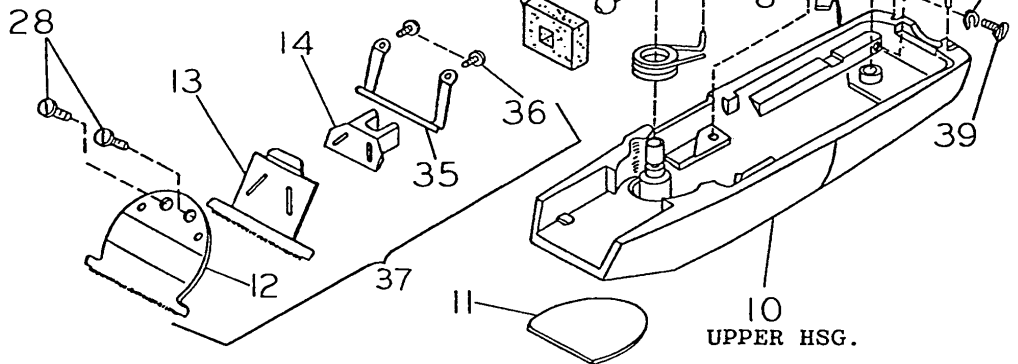
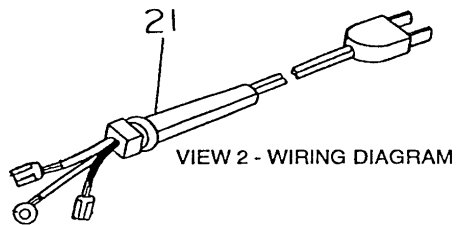
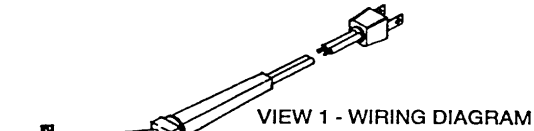
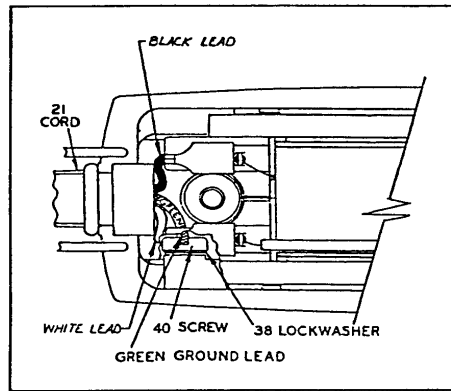


150 CADILLAC LANE
McMINNVILLE, TN 37110-8653



*** IMPORTANT**

WHEN REPLACING SPRING SET, INDEX 20,
TWO NEW SPRINGS OF THE SAME COLOR
FROM THE SAME PACKAGE MUST BE USED!



CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER PARTS
BY CORRECT PART NUMBER ABOVE.



PARTS LIST

ANIMAL TRIMMER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED → FIRST ISSUE 11/76, COLUMN #1
FIRST ISSUE 1/79, COLUMN #2

BB-404 REV. 10/97 A
PART NO. REVISION

INSTRUCTIONS	COL. NO.
203181	1 & 2

SERVICE NOTES	COL. NO.
M-6047	1 & 2

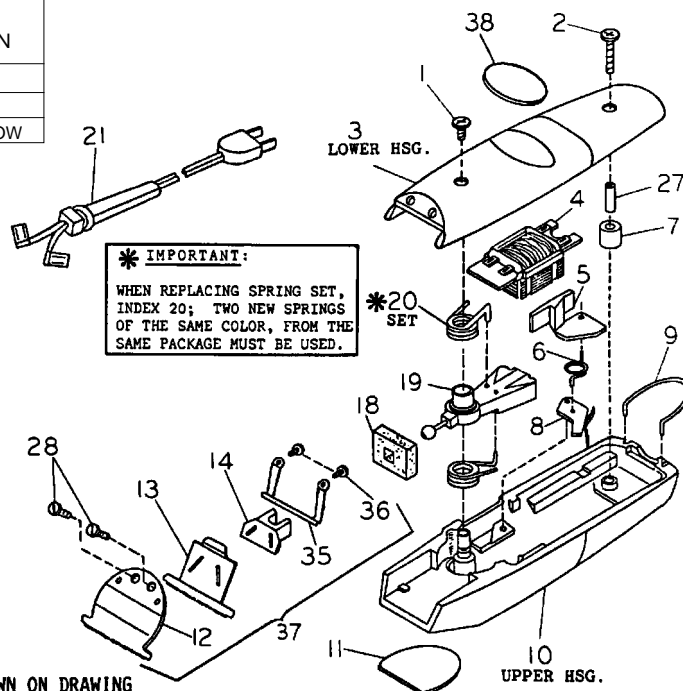
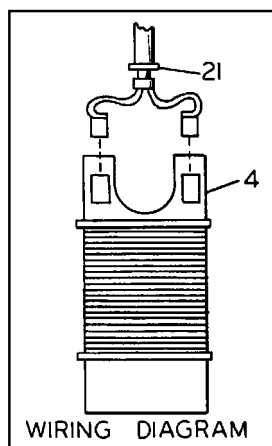
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12
COLOR - BROWN	X	X										
PIVOT MOTOR	X	X										
120 VOLTS, 8 WATTS, 60 HZ AC ONLY	X	X										
ANIMAL TRIMMER	X	X										
149-01-B												
149-03-B												

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL
3	4850-002		HOUSING ASSEMBLY - LOWER - INCLUDES INSERTS
3	4850-008		HOUSING ASSEMBLY - LOWER - INCLUDES INSERTS
4	46786	204252	FIELD ASSEMBLY
5	55114-005	205255-001	SWITCH BUTTON
6	55112	205253	SPRING - SWITCH
7	55102	204880	BUSHING
8	55115-005	205256	CONTACT ASSEMBLY
9	46759	202999	BALE
10	4536-003		HOUSING ASSY. - UPPER - IF REQ'D ADD INDEX #11
11	206219		NAMEPLATE
12	-----		BLADE - LOWER - SEE BLADE CHART
13	-----		BLADE - LOWER - SEE BLADE CHART
14	55162	206605	DRIVE SHOE
18	46784	204229	HAIR GUARD
19	55485-005	212894	ARMATURE ASSEMBLY
20	46787	204253	SPRING SET
21	203623	208822	CORD & PLUG ASSEMBLY - BLACK - 3 WRITE
27	55100	204869	SPACER
28	42103	4647-001	SCREW - #4-40 X 7/32 - SPECIAL
35	55245	208181	BLADE SPRING
36	55161	206601	SCREW - #4-40 - SPECIAL
37	913-49		BLADE SET - COMPLETE - SEE BLADE CHART
37	913-47		BLADE SET - COMPLETE - SEE BLADE CHART
38	5269-001	67751	LABEL

BASIC PARTS

QUANTITY REQUIRED

BLADE SET	LOWER BLADE	UPPER BLADE	DESCRIPTION
913-48	55164-005	55163-005	ANIMAL
913-49	205593	55163-005	ANIMAL
913-47	209828	55459-005	COURSE/NARROW



NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS
SECTION: CLIPPER

CONTINUED ON REVERSE SIDE

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150 CADILLAC LANE
McMINNVILLE, TN 37110



PARTS LIST

USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

FINISHER - CLIPPER

NEW MODEL(S) ADDED → FIRST ISSUE 1/79, COLUMN #1

BB-436 REV. 10/97 A
PART NO. REVISION



INSTRUCTIONS	COL. NO.
203181	1

SERVICE NOTES	COL. NO.
M-6047	1

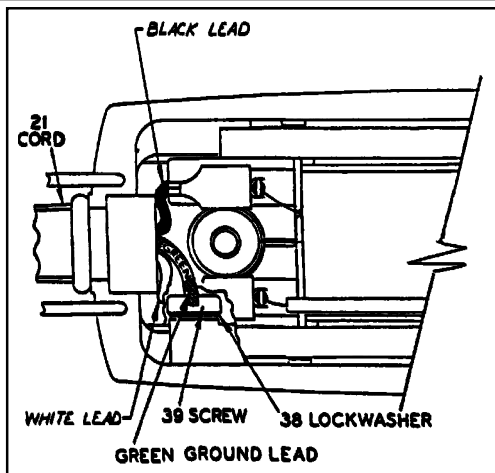
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12
COLOR - BROWN	X											
PIVOT MOTOR	X											
120 VOLTS, 8 WATTS, 60 HZ AC ONLY	X											
FINISHER	X											
59-11-E												

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL
3	4850-008		HOUSING ASSEMBLY - LOWER - INCLUDES INSERTS
4	55280	208853	FIELD ASSEMBLY
5	55114	205255	SWITCH BUTTON
6	55112	205253	SPRING - SWITCH
7	55102	204880	BUSHING
8	55115-005	205256	CONTACT ASSEMBLY
9	46759	202999	BALE
10	4536-002		HSG. ASSY. - UPPER - IF REQ'D. ADD INDEX #11
11	206217		NAMEPLATE
12	55164-005	206607	BLADE - LOWER
13	55163-005	206606	BLADE - UPPER
14	55162	206605	DRIVE SHOE
18	46784	204229	HAIR GUARD
19	206657		ARMATURE ASSEMBLY
20	46787	204253	SPRING SET
21	55279	208822	CORD & PLUG ASSEMBLY - BLACK - 3 WRITE
27	55100	204869	SPACER
28	42103	4647-001	SCREW - #4-40 X 7/32 - SPECIAL
35	206602		BLADE SPRING
36	55161	206601	SCREW - #4-40 - SPECIAL
37	76913-586	913-58	BLADE SET - COMPLETE
38	42681	67751	LOCKWASHER
39	42105	4665-003	SCREW - FOR GROUNDING
40	204504		TERMINAL - PUSHON
41	42468	19570	TERMINAL - EYELET

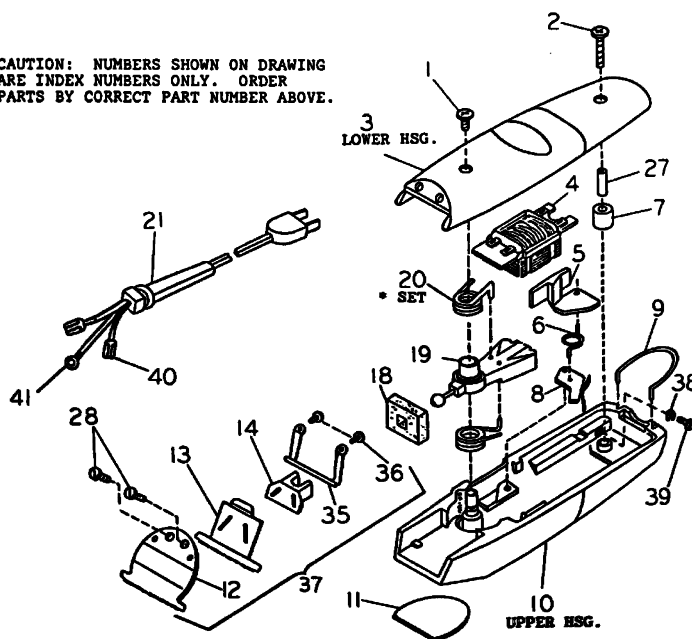
↓ BASIC PARTS

QUANTITY REQUIRED

★ **IMPORTANT:** WHEN REPLACING SPRING SET, INDEX 20; TWO NEW SPRINGS OF THE SAME COLOR, FROM THE SAME PACKAGE MUST BE USED.



CAUTION: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER ABOVE.



★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS
SECTION: CLIPPER

CONTINUED ON REVERSE SIDE

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150 CADILLAC LANE
McMINNVILLE, TN 37110



PARTS LIST

PIVOT MOTOR CLIPPERS



USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

BB-438 REV. 7/96 A

PART NO. REVISION

NEW MODEL(S) ADDED → FIRST ISSUE 1/79

MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12
COLOR - BROWN	X											
PIVOT MOTOR	X											
120 VOLTS, 8 WATTS, 60 HZ AC ONLY	X											
ANIMAL TRIMMER	X											
149-11-B												

INSTRUCTIONS	COL. NO.
203181	1

SERVICE NOTES	COL. NO.
M-6047	1

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	46757	202987	SCREW - #8-32 X 5/16 - SPECIAL
2	46795	204724	SCREW - #6-32 X 7/8 - SPECIAL
3	4850-010		HOUSING - ASSY. - LOWER - INCLUDES INSERTS
4	55280	208853	FIELD ASSEMBLY
5	55114	205255	SWITCH BUTTON
6	55112	205253	SPRING - SWITCH
7	55102	204880	BUSHING
8	55115-005	205256	CONTACT ASSEMBLY
9	46759	202999	BALE
10	4536-003		HOUSING ASSY. - UPPER - IF REQ'D ADD INDEX #11
11	206219		NAMEPLATE
12	-----		BLADE - LOWER - SEE BLADE CHART
13	-----		BLADE - LOWER - SEE BLADE CHART
14	55162	206605	DRIVE SHOE
18	46784	204229	HAIR GUARD
19	206657		ARMATURE ASSEMBLY
20	46787	204253	SPRING SET
21	55279	208822	CORD & PLUG ASSEMBLY - BLACK - 3 WIRE
27	55100	204869	SPACER
28	42103	4647-001	SCREW - #4-40 X 7/32 - SPECIAL
35	55245	208181	BLADE SPRING
36	55161	206601	SCREW - #4-40 - SPECIAL
37	-----		BLADE SET - COMPLETE - SEE BLADE CHART
38	42681	67751	LOCKWASHER
39	42105	4665-003	SCREW - FOR GROUNDING
40	204504		TERMINAL - PUSHON
41	42468	19570	TERMINAL - EYELET

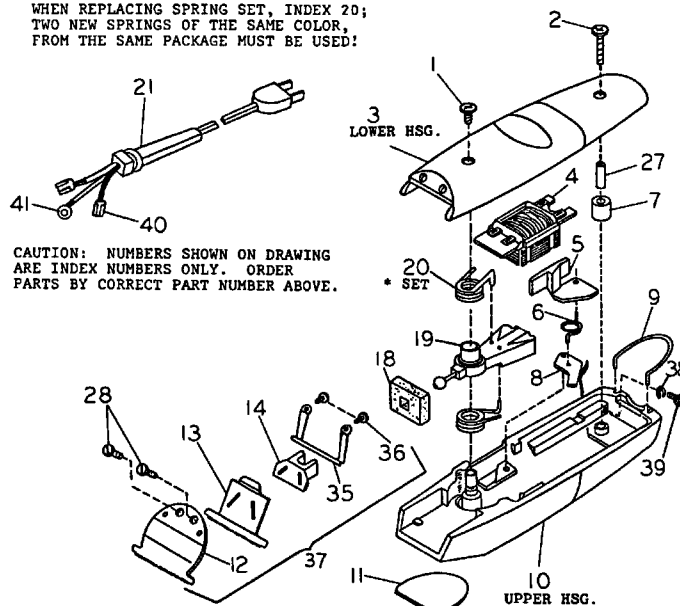
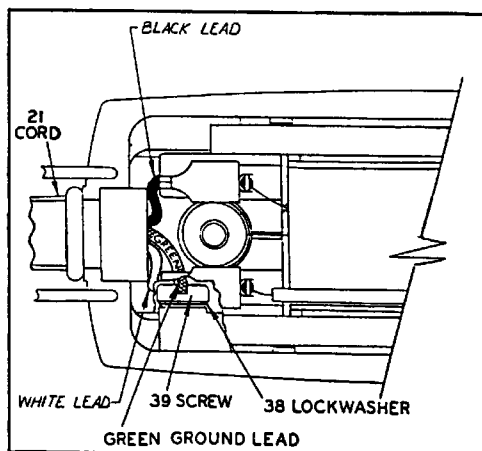
↓ BASIC PARTS

QUANTITY REQUIRED

BLADE SIZE	BLADE SET	LOWER BLADE	UPPER BLADE
40	913-48	55164-005	55163-005
15	913-49	205593	55163-005

* IMPORTANT

WHEN REPLACING SPRING SET, INDEX 20;
TWO NEW SPRINGS OF THE SAME COLOR,
FROM THE SAME PACKAGE MUST BE USED!



★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPER

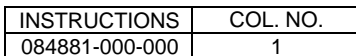
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ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



TALER-TRIMMER

NEW MODELS ADDED \Rightarrow FIRST ISSUE 7/ 00 COLUMN #:[illegible]

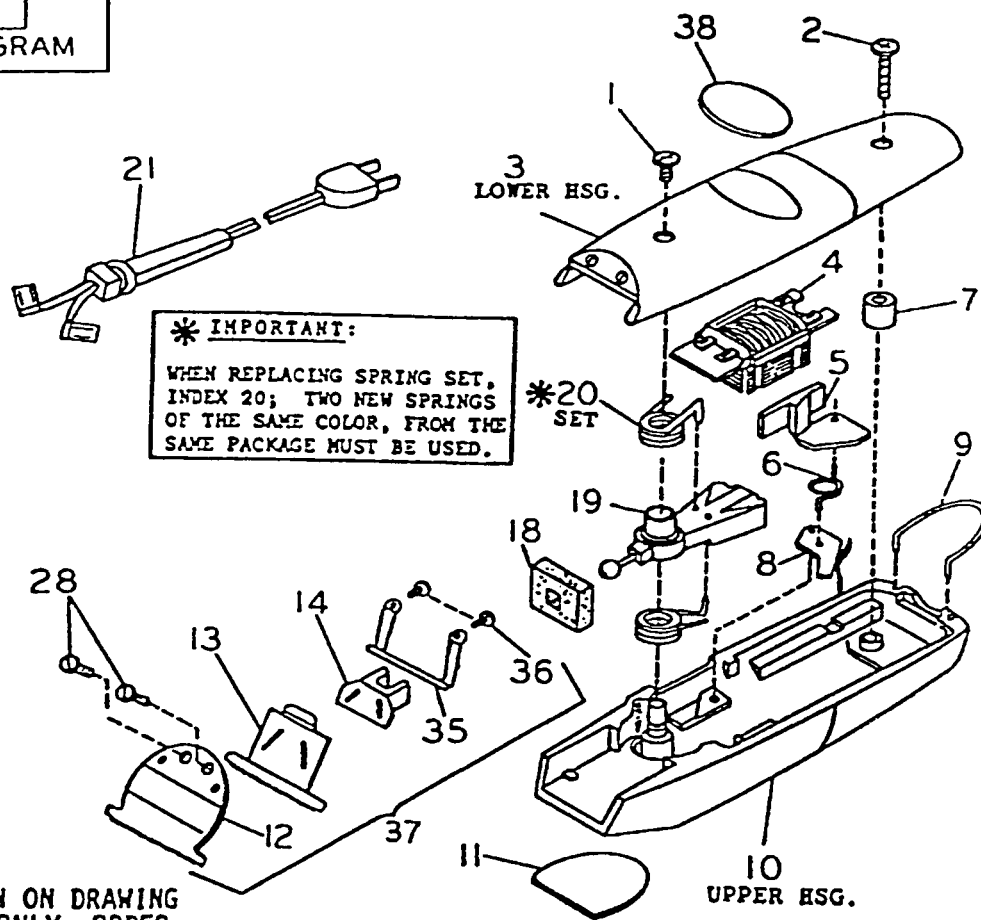
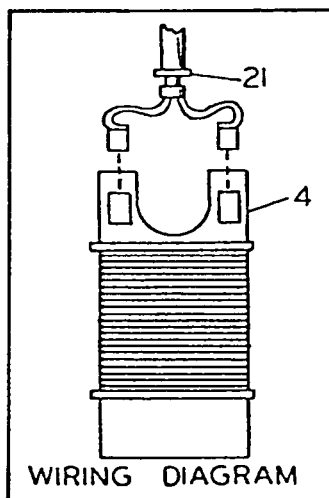
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▼ Basic Parts

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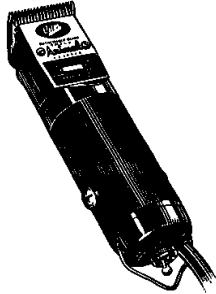
*** IMPORTANT:**
 WHEN REPLACING SPRING SET,
 INDEX 20; TWO NEW SPRINGS
 OF THE SAME COLOR, FROM THE
 SAME PACKAGE MUST BE USED.

NOTE: NUMBERS SHOWN ON DRAWING
 ARE INDEX NUMBERS ONLY. ORDER
 PARTS BY CORRECT PART NUMBER.



PARTS LIST

GROUP II CLIPPERS



USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED → FIRST ISSUE 87A, COLUMN #5
FIRST ISSUE 6/94, COLUMN #6

BB-10 REV. 5/96
→ PART NO. REVISION

120 VOLTS, 35 WATTS, AC OR DC	X	X	X	X	X	X	X								
BURGUNDY				X	X	X									
BLACK	X	X	X				X								
DETACHABLE BLADE	X	X	X	X	X	X	X								
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12			

SEE PRICE & CROSS REF.
LIST FOR PRICES

SERVICE NOTES	COL. NO.
M-6072	1 THRU 6

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	BASIC PARTS	QUANTITY REQUIRED	NOTE 1	NOTE 2	PERFORMANCE IMPROVEMENT
1	41664	130	SCREW - 6-32 X 1/4					
2	42554	61414	COVER PLATE - ADD "RW" IF REQUIRED					
2	57073	218048	COVER PLATE					
2	58098	219191	COVER PLATE					
2	58101	219198	COVER PLATE					
2	59250	600835	COVER PLATE					
2	48448		COVER PLATE					
3	41676	336	OILER					
4	42563	61429	OILWICK - FRONT					
6	44946	72763	LEVER					
7	45515	74285	LINK ASSY.					
8	41723	1980	GREASE SEAL - SEE VIEW 2 - PG. 8					
9	55168	206750	BRUSH CAP - BLACK					
9	55168-005	206750-001	BRUSH CAP - BURGUNDY					
10	42584-025	62106-002	BRUSH & SPRING ASSY. - SEE NOTE 2					
10	42584-005	62106	BRUSH & SPRING ASSY.					
11	42566	61446	THRUST PLATE					
12	59362	600967	GEAR/INSULATOR KIT - SEE NOTE 3					
12	58937	600438	GEAR - METAL					
12	42881		GEAR					
13	210698		HOUSING - BLACK - ADD #3, #4					
13	57022	217168	HOUSING - BLACK - ADD #3, #4					
13	57022-005	217168-001	HOUSING - BURGUNDY - ADD #3, #4					
14	58543	222273	WASHER - STEEL					
15	42575	61631	HINGE ASSY.					
16	41665	131	SCREW - #6-32 X 3/8					
17	45588	77820	GUARD - LARGE					
18	45545	75924	GUARD - SMALL					
20	42571	61537	BLADE GUIDE					
22	42556	61419	SOCKET					
25	42555	61416	BLADE SCREW - #6-32 X 7/32					
26	42558	61422	BEARING					
26A	57070	218016	BEARING					
27	42568	61521	FELT WASHER					
28	42569	61522	"O" RING - SEE VIEW 1 PAGE 8					
29	42560	61424	BEARING RETAINER - SEE VIEW 1 - PAGE 8					
29A	58519	221693	BEARING RETAINER - SEE VIEW 1 - PAGE 8					
30	41719	1954	BEARING BALL					
30A	57078	218100	BEARING BALL					
31	42872	71522	SCREW - #6-32 X 1/4					
32	61433		ARMATURE ASSY.					
32A	57081	218121	ARMATURE ASSY.					
32	58097	219180	ARMATURE ASSY. - INCLS. #56					
33	44931	72353	FIELD ASSY.					
33	58094	219177	FIELD ASSY.					
34	42564	61431	SCREW - FIELD CONTACT					
35	42557	61421	FIELD LOCATING RING					
36	42559	61423	THRUST SPRING CUP					
37	42562	61427	THRUST SPRING					
38	45505	73835	MOTOR END FRAME ASSY.					
38	58006	218387	MOTOR END FRAME ASSY.					
38A	58007	218388	MOTOR END FRAME ASSY.					
42	42570	61523	RETAINING CUP					
45	42465	19134	SWITCH ASSY.					
46	42537	61084	END CAP - BLACK					
46	42537-010	61084-003	END CAP - BURGUNDY					
46	42537-005		END CAP - BLACK					
47	41756	2773	LOCKWASHER - END CAP SCREWS					
48	42574	61612	SCREW - #6-32 X 1 1/8					
49	41683	379	SWITCH NUT					
50	42614	62682	BRUSH RETAINER ASSY.					
51	42573	61610	BALE					
52	42551	61324	RETAINING RING					
53	41726	2095	CAPACITOR - 2 WIRE					
54	46777	203896	INSULATING SLEEVE					
55	57065-005	217963-001	CORD & PLUG ASSY.					
56	42843	70386	SCREW - #3-48 X 5/32					
57	42447	8102	TERMINAL CORD LEADS					
58	41738	2335	LOCKWASHER					
75	41680	349	GREASE - 1 LB. - SEE VIEW 2 - PG. 8					

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

PAGE 7

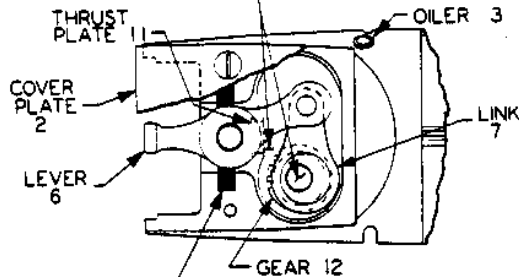


150 CADILLAC LANE
McMINNVILLE, TN 37110-8653

C-6

VIEW 2

BEFORE ASSEMBLY OF GEAR (12), FILL GEAR STUD WITH GREASE (75). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (12) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (75) BETWEEN GEAR (12) AND THRUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).



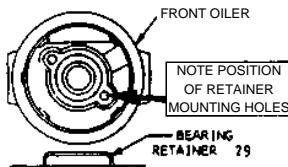
AFTER ASSEMBLY OF LEVER (6) AND GREASE SEALS (8), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.

VIEW 1

REAR VIEW OF MAIN HOUSING

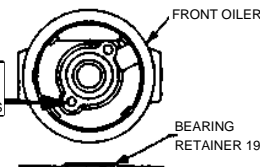
FOR UNITS MARKED WITH AN "RW" ONLY

STYLE 1

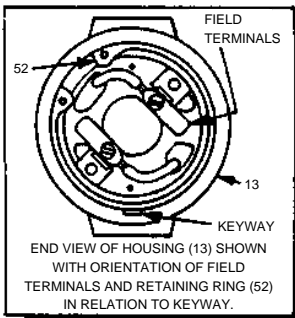


USE INDEX 28 "O" RING & INDEX 29 BEARING RETAINER.

STYLE 11



USE INDEX 29A BEARING RETAINER ONLY. OMIT "O" RING



NOTE 3

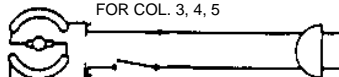
FIBER GEAR P/N 42881 IS NO LONGER AVAILABLE. WHEN SERVICING ORDER P/N 59362 GEAR/INSULATOR KIT. WHEN REPLACING FIBER GEAR WITH A METAL GEAR, YOU MUST ADD THE ENCLOSED INSULATOR BEFORE REPLACING THE COVER PLATE. FAILURE TO DO SO WILL CAUSE THE UNITY TO LOSE DOUBLE INSULATION.

WIRING DIAGRAM

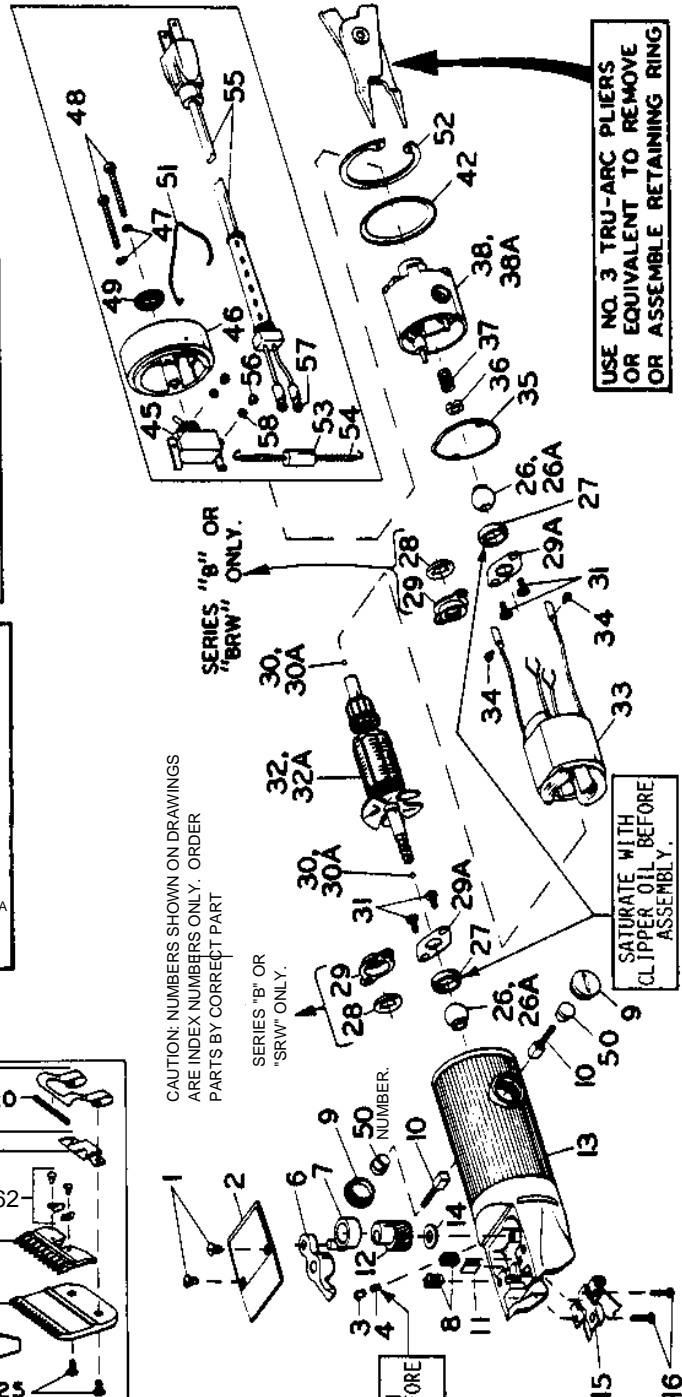
FOR COL. 1, 2



FOR COL. 3, 4, 5



SEE FRAME B-8, PAGE 2A FOR BLADE SET & TENSION SPRING CHART, BLADE ADJUSTMENT SPECIFICATIONS AND BUSHING & RIVET SET INFORMATION.



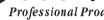
CAUTION: NUMBERS SHOWN ON DRAWINGS ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART

SERIES "B" OR "SRW" ONLY.

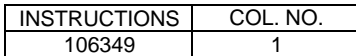
SATURATE WITH CLIPPER OIL BEFORE ASSEMBLY.

SATURATE WITH CLIPPER OIL BEFORE ASSEMBLY.

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS	
FIELD NO.	RESISTANCE PER COIL
72796	33.0 - 35.0 OHMS
44931	33.0 - 35.0 OHMS
58094	18.7 - 22.9 OHMS
ARMATURE NO.	
61433	BAR TO BAR: 5.8 - 7.1 OHMS 180° : 26.7 - 27.1 OHMS
57081	BAR TO BAR: 5.36 - 8.04 OHMS 180° : 24.8 - 28.9 OHMS
58097	BAR TO BAR: 6.4 - 9.6 OHMS 180° : 33.4 - 36.8 OHMS



"TITAN" 76 CLIPPER



USE ONLY GENUINE OSTER PARTS

USE OF WRONG PARTS MAY BE HAZARDOUS.

NEW MODELS ADDED \Rightarrow FIRST ISSUE 7/00											COLUMN #:		
TWO SPEED	X												
BLACK	X												
120 VOLTS, 45 WATTS, AC	X												
MODEL OR SERVICE NO. COLUMN \longrightarrow	1	2	3	4	5	6	7	8	9	10	11		

INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION	Bar	0760														
					↓	QUANTITY REQUIRED													
1	041664-000-000		Screw- #6-32 X 1/4"	2	1														
2	105195-000-000		Cover Plate																
3	041676-000-000		Oiler	1															
4	042563-000-000		Oil Wick	1															
6	044946-000-000		Lever	1															
7	045515-000-000		Link	1															
8	041723-000-000		Grease Seal	2															
9	055168-000-000		Brush Cap		2														
10	042584-025-000		Brush & Spring Assy	2															
11	042566-000-000		Thrust Plate	1															
12	058170-000-000		Gear	1	1														
13	057022-000-000		Housing-Black																
14	058543-000-000		Washer	1															
15	042575-000-000		Hinge Assy	1															
16	041665-000-000		Screw- #6-32 X 3/8"	2															
17	045588-000-000		Blade Guard- Large	1															
20	042571-000-000		Blade Guide	1															
22	044936-000-000		Socket	1															
25	042555-000-000		Blade Screw- #6-32 X 7/32	2															
26	057070-000-000		Bearing	2															
27	042568-000-000		Washer-Felt	2															
29	058519-000-000		Bearing Retainer	2															
31	042872-000-000		Screw - #6-32 X 1/4	4															
32	084935-000-000		Armature Assy. - 2 Speed		1														
33	084936-000-000		Field Assy - 2 Speed		1														
35	042557-000-000		Locating Ring	1															
36	042559-000-000		Cup	1															
37	042562-000-000		Thrust Spring	1															
38	084175-100-000		Motor End Frame Assy	1															
42	042570-000-000		Retaining Cup	1															
44	058172-005-000		Switch Assy-2 Spd		1														
46	085042-110-000		End Cap-Black		1														
47	041756-000-000		Lockwasher	2															
48	042574-000-000		Screw - #6-32 X 1 1/8	2															
49	058168-000-000		Switch Nut	1															
50	042614-000-000		Brush Retainer Assy	2															
51	042573-000-000		Bale	1															
52	042551-000-000		Retaining Ring	1															
55	057065-000-000		Cord & Plug Assy	1															
45	084176-020-000		Screen		2														
74	041680-000-000		Grease 1 LB																
62	042564-000-000		Screw- #4-36 X 3/16	2															
75	045558-000-000		Screw- #3-48 X 5/32	2															
76	041738-000-000		Lockwasher	2															
78	105180-001-000		Label-Spec		1														
79	058355-000-000		Terminal Bracket	2															
80	085043-000-000		Label-Stick On		1														



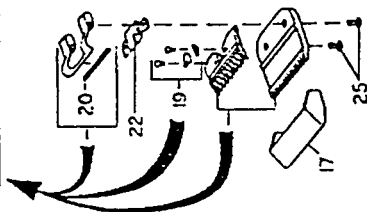
**150 CADILLAC LANE
McMINNVILLE, TN 37110**

SECTION: CLIPPERS

PAGE: 8C

CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.

SEE FRAME B-8, PAGE 2A FOR BLADE
SET & TENSION SPRING CHART, BLADE
ADJUSTMENT SPECIFICATIONS AND
BUSHING & RIVET SET INFORMATION.



BEFORE ASSEMBLY OF GEAR (12), FILL GEAR STUD WITH GREASE (14). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE. AFTER ASSEMBLY OF GEAR (12) TO STUD, INJECT APPROXIMATELY 2.5 GRAMS (1/2 TEASPOON) OF GREASE (14) BETWEEN GEAR (12) AND THROUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).

Diagram illustrating the after assembly of the lever mechanism. The components shown are:

- THRUST PLATE 11
- COVER PLATE 2
- LEVER 6
- GEAR 12
- OLIER 3

Diagram illustrating the after assembly of the lever mechanism. The components shown are:

- THRUST PLATE 11
- COVER PLATE 2
- LEVER 6
- GEAR 12
- OLIER 3

AFTER ASSEMBLY OF LEVER (6) AND GREASE SCABS (8), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.

AFTER ASSEMBLY OF LEVER (6) AND GREASE SEALS (8), THOROUGHLY SATURATE GREASE SEALS WITH CLIPPER OIL.

45

USE NO. 3 TRU-ARC PLIERS
OR EQUIVALENT TO REMOVE
OR ASSEMBLE RETAINING RING


SATURATE WITH
CLIPPER OIL BEFORE
ASSEMBLY

EXAMPLE:

28	29
30	

THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)


**SATURATE WITH
CLIPPER OIL BEFORE
ASSEMBLY**



NOTE:
HELICAL CAN GEAR
(12) WITH SMALL
PILE AS SHOWN CAN
ONLY BE USED ON
THIS MODEL.

NOTE 1

TO INSURE THAT THE CORRECT APPARATUS IS USED WITH THIS MODEL, CHECK THE WORK GEAR END OF SHFT. THERE SHOULD BE THREE START THREADS AND THE END OF SHFT AS SHOWN.



START
THREAD

WORM GEAR END

END VIEW OF HOUSING (13) SHOWN
WITH ORIENTATION OF FIELD
TERMINALS AND RETAINING RING
(52) IN RELATION TO KEYWAY.

PARTS LIST

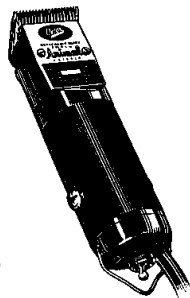
**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS**

PUBLISHED BY TECHNICAL SERVICES

BB-435	REVISED 7/96	A
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	PART NO. REVISION
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CLIPPER



A-3

**NOTE: PART PRICES APPEAR
IN PRICE BOOK**

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
--------------	-------------	-------------------	-------------

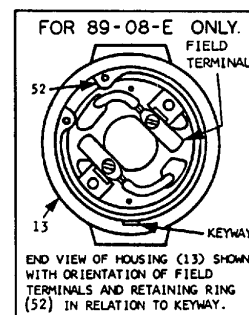
1	41664	130	SCREW - #6-32 X 1/4
2	206753	◆	COVER PLATE - ADD "RW" IF REQUIRED
2	219199		COVER PLATE
3	41676	336	OILER - FRONT OF HOUSING
4	42563	61429	OIL WICK
6	44946-005	72763	LEVER
7	45515	74285	LINK
8	41723	1980	GREASE SEAL - SEE VIEW 2 - PG. 41
9	55168	206750	BRUSH CAP
10	42584-005	62106	BRUSH & SPRING ASSEMBLY
10	▲ 42584-025	62106-002	BRUSH & SPRING ASSEMBLY - SEE NOTE 2
11	42566	61446	THRUST PLATE
12	42881	72099	GEAR - HELICAL CAM - 21 TEETH
13	57022-010	217168-002	HOUSING - ADD #3, #4
13	57022	217168	HOUSING - ADD #3, #4
14	41724	1992	WASHER - FIBER
15	42575	61631	HINGE ASSEMBLY
16	41665	131	SCREW - #6-32 X 3/8
17	45588	77820	BLADE GUARD - LARGE
18	77913		BLADE GUARD - SMALL
19	45582	77350	BUSHING & RIVET SET - 3/32" RIVET
20	42571	61537	BLADE GUIDE
22	42556	61419	SOCKET
25	42555	61416	SCREW - #6-32 X 7/32
26	42558	61422	BEARING
26A	57070	218016	BEARING
27	42568	61521	WASHER - FELT
28	42569	61522	"O" RING - SEE NOTE, STEP E-PG. 41
29	42560	61424	BEARING RETAINER - SEE NOTE, STEP E-PG. 41
29A	55444	212283	BEARING RETAINER - SEE NOTE, STEP E-PG. 41
30	41719	1954	BEARING BALL
30A	57078	218100	BEARING BALL
31	42872	71522	SCREW - #6-32 X 1/4
32	61433*		ARMATURE ASSY. - SEE NOTES 1 & 3
32A	57081	218121	ARMATURE ASSY. - SEE NOTE 3
32	58097	219180	ARMATURE ASSY. - SEE NOTE 3
33	72796		FIELD ASSEMBLY - INCLUDES #56
33	58094	219177	FIELD ASSEMBLY
35	42557	61421	LOCATING RING
36	42559	61423	CUP - FOR THRUST SPRING
37	42562	61427	THRUST SPRING
38	73835		MOTOR END FRAME ASSEMBLY
38A	58007	218388	MOTOR END FRAME ASSEMBLY
38B	58006	218387	MOTOR END FRAME ASSEMBLY
42	42570	61523	RETAINING CUP
45	42465	19134	SWITCH ASSEMBLY
45	55169	206751	SWITCH
46	55562	214307	END CAP
46	42537-005	61084-002	END CAP
47	41756	2773	LOCKWASHER
48	42574	61612	SCREW - #6-32 X 1 1/8
49	72811		SWITCH NUT
49	41683	379	SWITCH NUT
50	42614	62682	BRUSH RETAINER ASSEMBLY
51	42573	61610	BALE
52	42551	61324	RETAINING RING
53	41726	2095	CAPACITOR - 2 WIRE
55	68271		CORD & PLUG ASSY.
55	57065-005	217963-001	CORD & PLUG ASSY.
56	61752		INDUCTOR
57	60586		SCREW - #4-40 X 3/16
58	45516	74410	CORD CLAMP
59	72201		CAMBRIC TUBING
60	41661	76	SCREW - #4-36 X 7/32"
61	44943	72645	WASHER - FELT
62	45531	75184	TERMINAL BRACKET
63	44903	72209	SWITCH BRACKET
64	44905	72231	SCREEN

← BASIC PARTS

QUANTITY REQUIRED

FIELD AND ARMATURE RESISTANCE SPECIFICATIONS	
FIELD NO.	RESISTANCE PER COIL
72796	33.0 - 35.0 OHMS
58094	18.7 - 22.9 OHMS
ARMATURE NO.	
61433	BAR TO BAR: 5.8 - 7.1 OHMS 180: 26.7 - 27.1 OHMS
57081	BAR TO BAR: 5.36 - 8.04 OHMS 180: 24.8 - 28.9 OHMS
58097	BAR TO BAR: 6.4 - 9.6 OHMS 180: 30.5 - 33.8 OHMS

NOTE 2:
SEE FRAME B-7, PAGE 16D FOR
IMPORTANT BRUSH REPLACEMENT
INFORMATION.



* PERFORMANCE IMPROVEMENT

SEE NOTE 1. PAGE 41.

NOTE 3

TO INSURE THAT THE CORRECT ARMATURE IS USED WITH THESE MODELS, CHECK THE WORM GEAR END OF SHAFT. THERE SHOULD BE TWO START THREADS AROUND END OF SHAFT AS SHOWN.



WORM GEAR END

★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

PAGE 40



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

MODEL OR SERVICE NO. COLUMN →				1	2	3	4	5	6	7	8	9	10	11	12
INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	BASIC PARTS											
65	42564	61431	SCREW - #4 - 36 X 3/16"	89-22-E											
67	45517	74490	CORD BUSHING	89-22-ERW											
68	74781		SWITCH SHIELD	89-08-E											
69	203896		CAPACITOR SLEEVE												
75	41680	349	GREASE - 1LB. - SEE VIEW 2 - PG. 41												
				QUANTITY REQUIRED											
				1	1	2									
				1	1										
				1	1										

***NOTE 1:** IF ARMATURE #61433 (ITEM 32) REQUIRES REPLACEMENT AND IS NO LONGER AVAILABLE - DO THIS:

- REPLACE ARMATURE (ITEM 32) #61433 WITH PART #57081.
- REPLACE BOTH BEARINGS (ITEM 26) WITH PART #57070.
- REPLACE BOTH BEARING BALLS (ITEM 30) WITH PART #57078.
- REPLACE END FRAME ASY. (ITEM 13) WITH PART #58007.

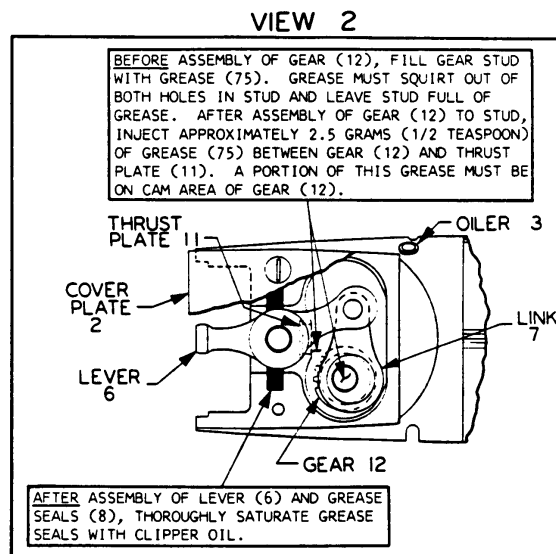
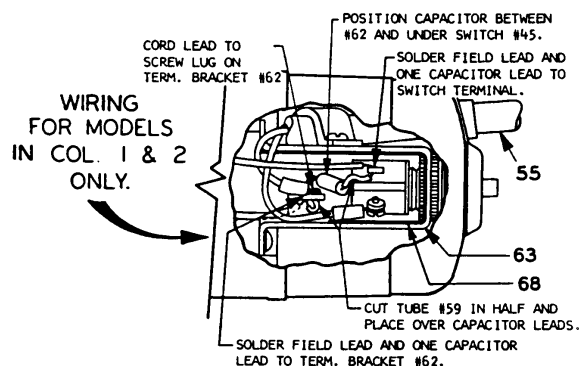
◇ E. 1) ON UNITS WITH HOUSING (ITEM 38) STYLE 1 (SEE VIEW 1) USE ORIGINAL BEARING RETAINER (ITEM 29) #42560 AND ONE "O" RING (ITEM 28) #42569 IN HOUSING. USE ONE BEARING RETAINER ON END FRAME ASSY. #58007.

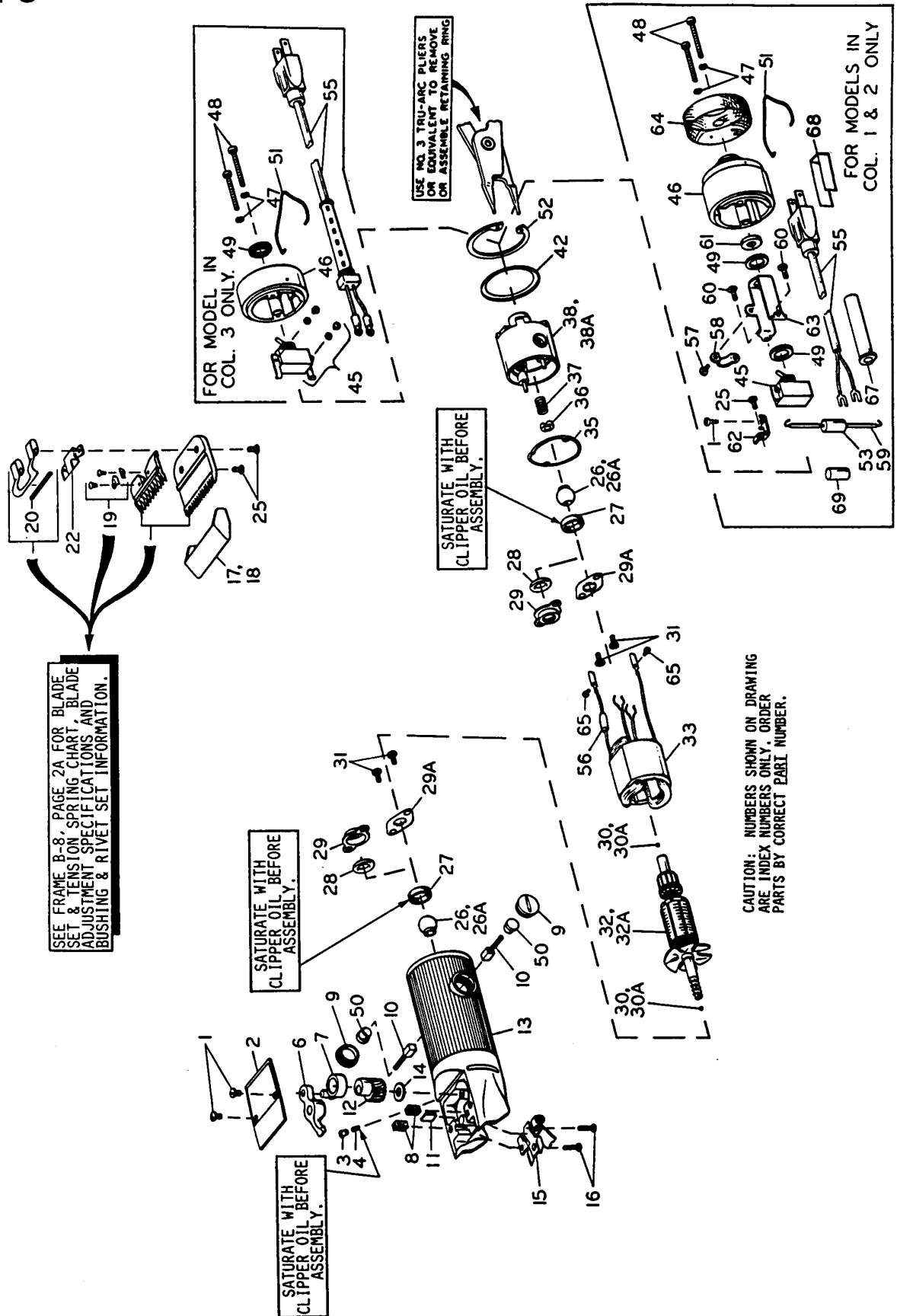
2) ON UNITS WITH HOUSING (ITEM 13) STYLE 2 (SEE VIEW 1) REPLACE BOTH BEARING RETAINERS (ITEM 29) WITH #55444 AND DISCARD BOTH "O" RINGS.

SCRIBE AN "RW" AFTER THE SERVICE NUMBER ON THE COVER PLATE (ITEM 2).
EXAMPLE: 89-22-E BECOMES 89-22-ERW.

THIS IS VERY IMPORTANT FOR NEXT TIME SERVICE ON CONVERTED UNITS.

**VIEW 1
REAR VIEW OF MAIN HOUSING**

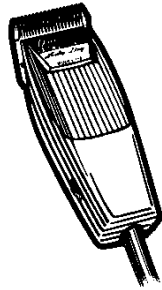






PARTS LIST

PIVOT MOTOR CLIPPERS



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED ⇨ FIRST ISSUE 7/72, COLUMNS #1 THRU 10
FIRST ISSUE 1/83, COLUMNS #9 & #10

BB-253 **REVISED 7/96**
⇨ **PART NO. REVISION**

WIRING DIAGRAM - SEE VIEW	1	1	1	1	1	2	2	2	2	2		
120 VOLTS, 12 WATTS, 60 AC ONLY	X	X	X	X	X	X	X	X	X	X		
ANIMAL CLIPPER	X	X			X	X	X	X	X	X		
HUMAN CLIPPER			X	X								
STATIONARY BLADE	X		X	X	X	X		X		X		
DETACHABLE BLADE		X					X		X			
MODEL OR SERVICE NO. COLUMN	1	2	3	4	5	6	7	8	9	10	11	12

SERVICE NOTES	COL. NO.
M-6031	1 THRU 10

NOTE: PART PRICES APPEAR
IN PRICE BOOK

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	QUANTITY REQUIRED	1	2	3	4	5	6	7	8	9	10	11	12
*1	200777		NAMEPLATE	1												
1	68847		NAMEPLATE - NOT AVAILABLE - SEE NOTE #1	1*												
1	201041		NAMEPLATE - BUTCH - NOT AVAILABLE	1												
1	202168		NAMEPLATE - CHARMAIRE	1												
1B	202779		NAMEPLATE	1												
1B	202497		NAMEPLATE - LUCKY DOG	1												
1	55519	213783	NAMEPLATE - LUCKY DOG - NOT AVAILABLE	1												
1	55516	213773	NAMEPLATE - LUCKY DOG	1												
2	69971		UPPER HSG. ASSY. - LESS NAMEPLATE	1	1					1	1		1	1		
2	200634	69969	UPPER HSG. ASSY. - LESS NAMEPLATE	1	1					1	1		1	1		
2	201088		UPPER HSG. ASSY. - LESS NAMEPLATE	1												
2	201220		UPPER HSG. ASSY. - LESS NAMEPLATE	1												
3	42698-005	68766-001	ACTUATOR - BLACK	1												
4	42114-020	4765-110	SCREW - #6-20 X 1/2"	4												
5	42508	54023	RIVET	1												
6	45545	77913	BLADE GUARD	1												
7	46664	200660	INSULATOR	2												
8	42813	68830	SWITCH - SLIDE	1	1	1	1	1	1							
8	46698	201231	SWITCH - SLIDE	1	1	1	1	1	1	1	1	1	1	1		
9			FIELD & PLATE ASSY. - SEE SERVICE NOTES	1	1	1	1	1	1	1	1	1	1	1		
9	41874-005	4124-000	FIELD & PLATE ASSY.	1	1	1	1	1	1	1	1	1	1	1		
10	69229		CORD & PLUG	1												
10	55399	210663	CORD & PLUG	1												
10	41890	4399-010	CORD & PLUG	1	1	1			1	1	1	1	1	1		
11	42635	64693	SPRING	2	2	2	2	2	2	2	2	2	2	2		
11	55405	210831	SPRING	1	1	1	1	1	1							
12	42658	66384	WASHER-NYLATRON-IF REQD. SEE SERVICE NOTE	1	1	1	1	1	1							
13	42806	68791	ARMATURE ASSEMBLY	1												
14	42800	68778	HAIR GUARD	1												
16	42812	68826	SCREW - #4-40 X 3/4"	2												
17			LOWER HSG. ASSY. - RED - SEE SERVICE NOTES	1	1				1							
17	69974		LOWER HSG. ASSY. - TAN													
17	201090		LOWER HSG. ASSY. - BLUE					1								
17	4075-040		LOWER HSG. ASSY. - RED						1		1					
17	4041-040		LOWER HSG. ASSY. - RED							1						
17	41856-010	4041-172	LOWER HSG. ASSY. - RED										1		1	
17			LOWER HSG. ASSY. - RED													
18	41859	4054-050	LEADWIRE ASSY. - INCLS. INDEX #45							1	1	1	1	1		
19	41894-015	4468-002	BLADE SET - ANIMAL - SEE CHART	1	1	1				1	1			1		
19	62217	913-68	BLADE SET - UPPER & LOWER ONLY													
19		913-33	BLADE SET - NOT AVAILABLE													
19		913-42	BLADE SET - NOT AVAILABLE													
20	00000	77350	BUSHING & RIVET SET - 3/32" RIVETS	1					1			1				
21	46652	200033	TENSION SPRING ASSY.		1	1					1			1		
21	46655-005	200138	TENSION SPRING ASSY.		1	1	1	1	1	1	1	1	1	1		
22	42629	64500	BLADE GUIDE			1	1	1	1	1	1	1	1	1		
22	42642	65083	BLADE GUIDE		1	1	1	1	1	1	1	1	1	1		
23	55954	216636	SCREW - #6-32 X 5/16"			2					2		2			
23	42641	65064	SCREW - #4-40 X 3/16"	2			2	2	2	2		2			2	
30	213323	62582	BLADE ASSY. - UPPER				1	1	1			1				
31	46797	204752	BLADE - LOWER				1	1								
31	201219		BLADE - LOWER						1			1				
32	42815	68836	BLADE SCREW - #6-32 X 1/2"	2			2	2	2	2	2	2		2		
33	200321		SPACER	1			1	1	1	1		1			1	
34	41679	343	SCREW - #6-32 - SPECIAL			2					2			2		
35	42802	68781	SOCKET			1					1			1		
36	42803	68782	BASEPLATE			1					1			1		
37	42804	68783	BLADE RETAINER			1					1			1		
38	42805	68784	SPRING			1					1			1		
39	55136	206488	CONNECTOR		2	2	2	2	2							
40			UPPER BLADE ASSY. - SEE CHART			1					1			1		
41			LOWER BLADE ASSY. - SEE CHART			1					1			1		
45	44975	72970	RECEPTACLE			1					1			1		

* NOTE #1: INDEX #1B CAN BE USED FOR MODEL 113-A, BUT SERIES "B"
MUST BE REMOVED FROM NAMEPLATE.

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

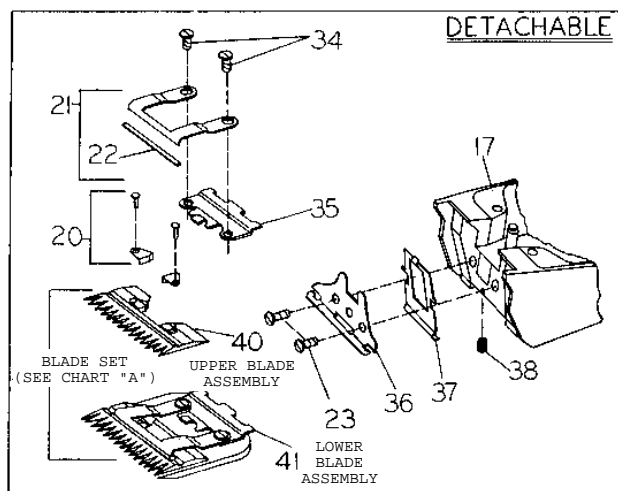
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PAGE 9

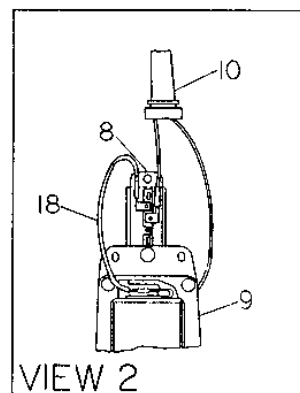
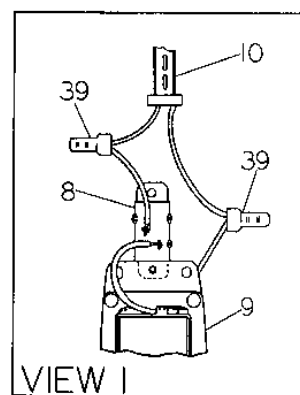
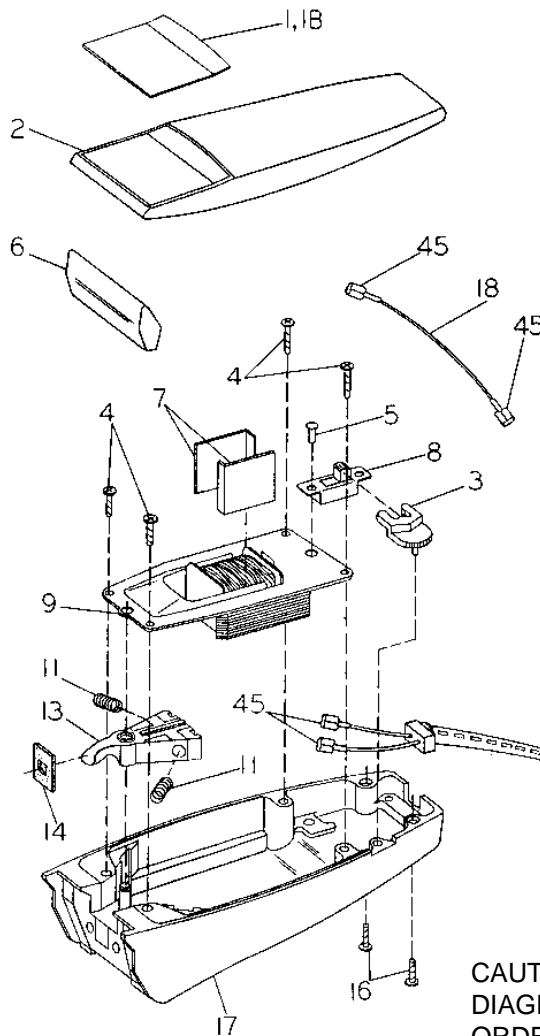
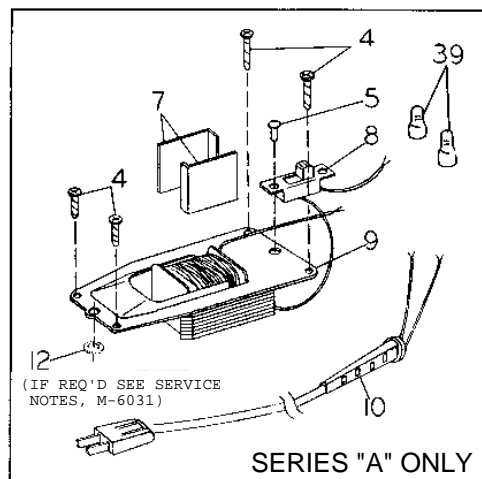
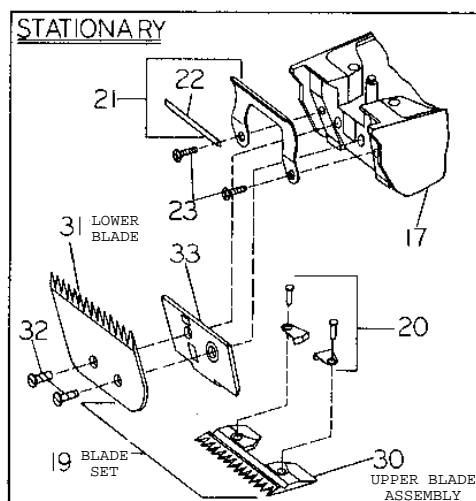


ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

DETACHABLE CLIPPER BLADES - ANIMAL



BLADE TYPE	CATALOG NO. BLADE SET COMPLETE
FINE	78913-616
MEDIUM	78913-626
COARSE	78913-636
SKIP TOOTH	78913-646
POODLE BLADE	78913-656



CAUTION: NUMBERS SHOWN ARE
DIAGRAM INDEX NUMBERS ONLY.
ORDER PARTS BY CORRECT PART
NUMBER.

PARTS LIST

PIVOT MOTOR CLIPPERS



INSTRUCTIONS	COL. NO.
55876	1.2

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
--------------	-------------	-------------------	-------------

1	58092	219136	NAMEPLATE
1	58426	220875	NAMEPLATE
2	42133	4934-001	UPPER HSG. ASSY. - LESS NAMEPLATE
4	42114-020	4765-110	SCREW - #6-21 X 1/2"
6	45545	75924	BLADE GUARD
7	46664	200660	INSULATOR
8	58091	219135	SWITCH - ROCKER
9	41874-035	4124-060	FIELD & PLATE ASSY. - INCLS. #18
10	41890-025	4399-244	CORD & PLUG ASSY. - 2 WIRE
10	41890-045	4399-246	CORD & PLUG ASSY. - 3 WIRE
11	55405	210831	SPRING
13	42806	68791	ARMATURE ASSY.
14	42800	68778	HAIR GUARD
16	42812	68826	SCREW - #4-40 X 3/4"
17	41856-030	4041-180	LOWER HSG. ASSY. - BURGUNDY
18	42190-005	5682-017	LEADWIRE ASSY.
19	-----		BLADE SET - SEE BLADE CHART
20	45582	77350	BUSHING Y RIVET SET - 3/32" RIVETS
21	46652	200033	TENSION SPRING ASSY.
22	42629	64500	BLADE GUIDE
23	55954	216636	SCREW - #6-32 X 5/16"
34	41679	343	SCREW - SPECIAL
35	42802	68781	SOCKET
36	42803	68782	BASEPLATE
37	42804	68783	BLADE RETAINER
38	42805	68784	SPRING
43	42468	19570	TERMINAL - EYELET
44	207205		TERMINAL - PUSH ON - .032 X .187
45	46792	204558	TERMINAL - PUSH ON - .016 X .110
46	45569-005	76869	BALE
47	42830	69716	LABEL
48	41745	2457	NUT - #6 - 32
49	42842	70383	SCREW - #6 - 32 X 1/4"
50	41756	2773	LOCKWASHER - SPLIT

**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

BB-5305	REV. 7/96	B
PART NO. REVISION		

NEW MODEL(S) ADDED ➡ FIRST ISSUE 8/88, COLUMN #2

[illegible]

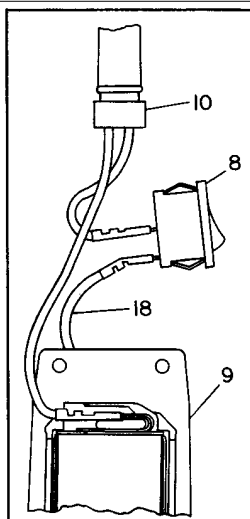
**SEE PRICE & CROSS REF.
LIST FOR PRICES**

➡ BASIC PARTS

QUANTITY REQUIRED

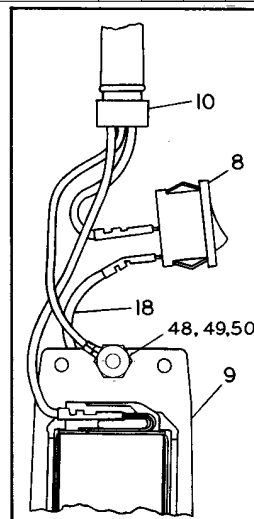
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1 4 1		1							
2 1 1	1								
		1							
2 1 1 1 2 1 1									
- 1 1 1									
2 2	1 1								
1 1		1							
2 2 1 1									
		1 1 1							

FOR 616-21-E ONLY



WIRING DIAGRAMS

FOR 616-22-E ONLY



★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPER

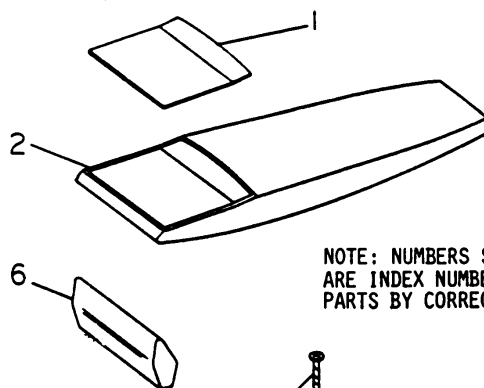
PAGE 9A



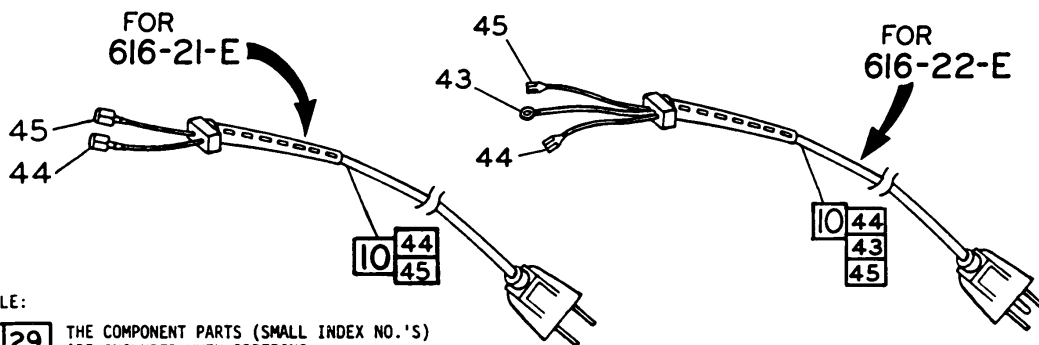
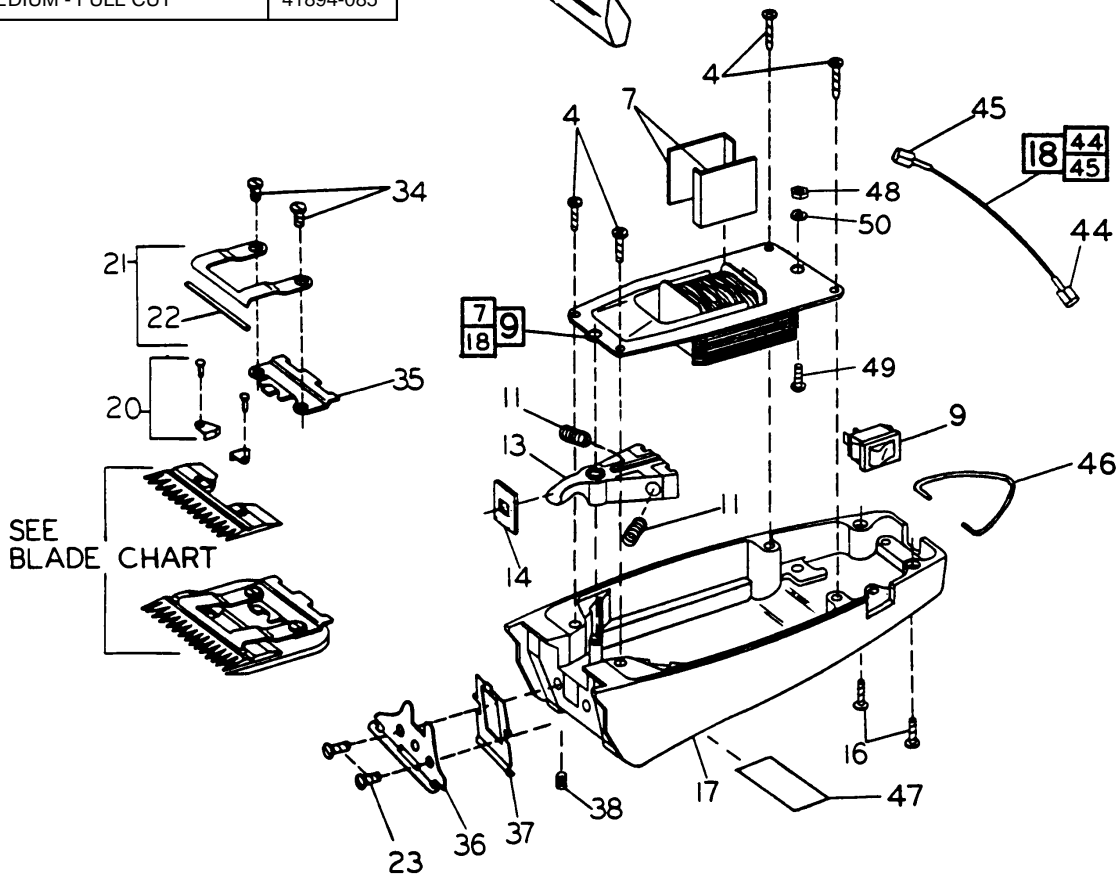
ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

E-8

DETACHABLE CLIPPER BLADES - ANIMAL		
BLADE TYPE	DESCRIPTION	PART NUMBER
0000	CLOSE TO SHAVING	41894-095
000	VERY CLOSE CUT	41894-075
1	MEDIUM CUT - FULL TOOTH	41894-105
18	MEDIUM CUT - SKIP TOOTH	41894-115
1 1/2	MEDIUM - FULL CUT	41894-085



NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.



EXAMPLE:

28 29
30

THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)

PIVOT MOTOR CLIPPER

NEW MODEL(S) ADDED ➡ **FIRST ISSUE 6/91, COLUMN #1**

PP-103	REV. 5/96	
	PART NO. REVISION	



**SEE PRICE & CROSS REF.
LIST FOR PRICES**

SERVICE NOTES	COL. NO.
M-6031	1

[illegible]

▲ NOTE 1:

IF REPLACING CARRIAGE, DRIVER, OR LEVER,
SEE SERVICE BULLETIN SB-102 ON PAGE 2D.

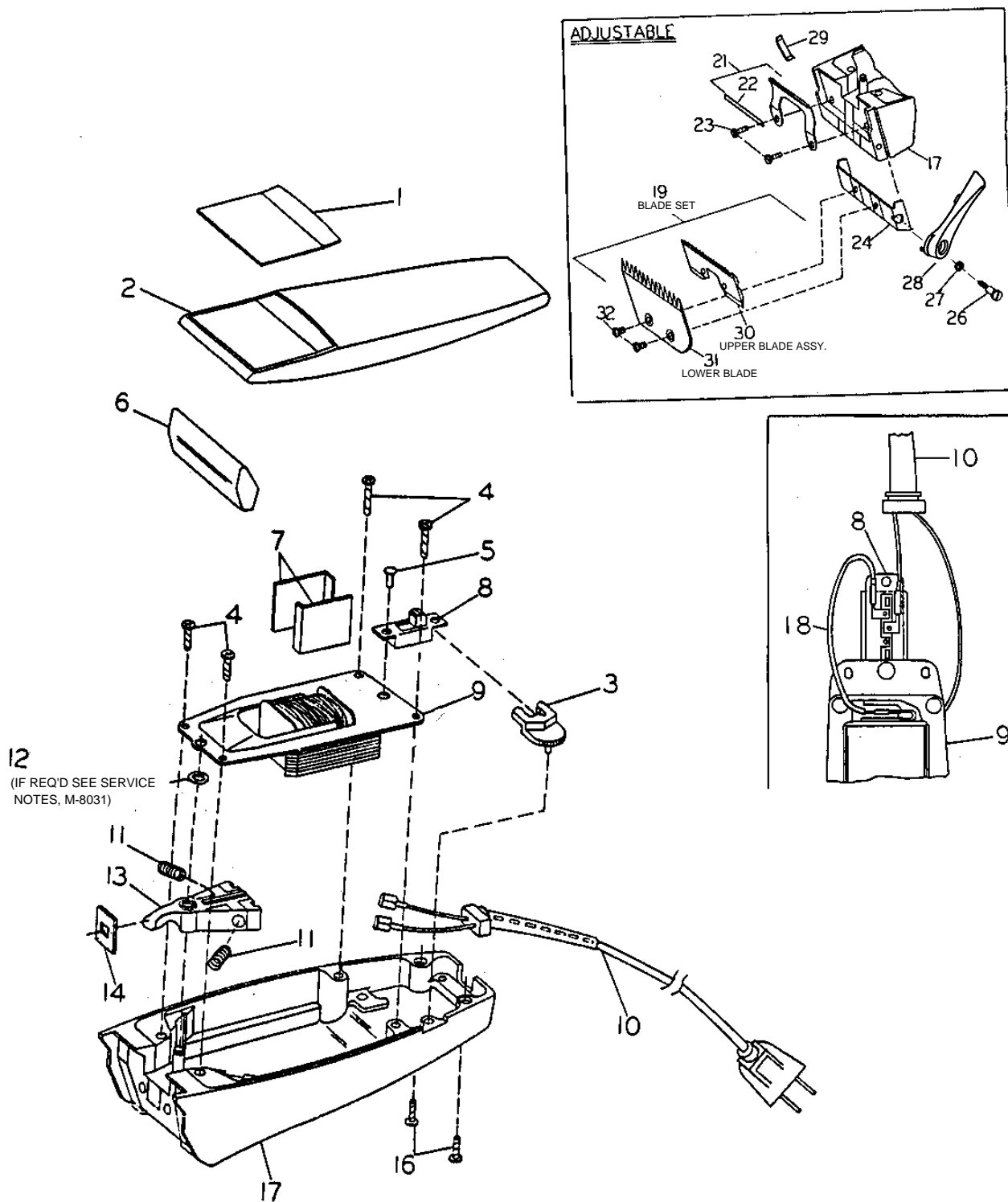
★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

PAGE 9B



PARTS LIST

PIVOT MOTOR CLIPPER



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

NEW MODEL(S) ADDED ➡ FIRST ISSUE 10/73, COLUMN #1
FIRST ISSUE 9/73, COLUMN #2

PUBLISHED BY TECHNICAL SERVICES

BB-291	REV. 7/96
--------	-----------

➔ PART NO. REVISION

[illegible]

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

SERVICE NOTES	COL. NO.
M-6031	1 & 2

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	M-6031	1 & 2	B	QUANTITY REQUIRED																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

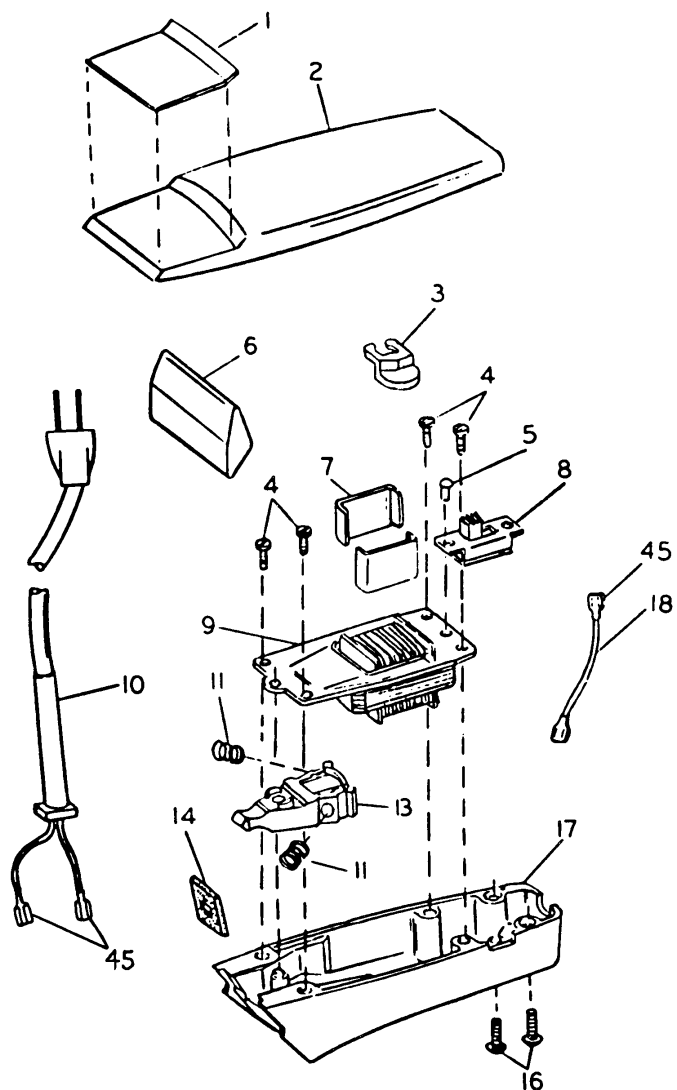
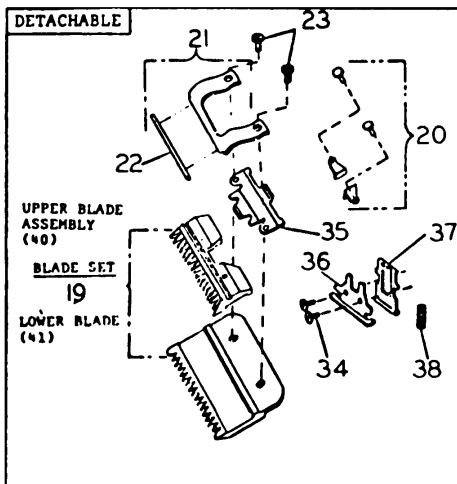
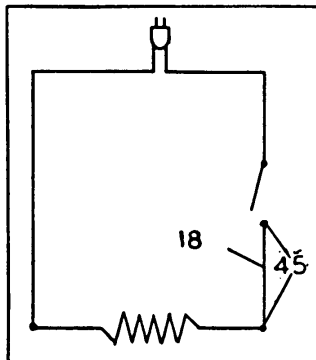
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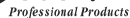
PAGE 35



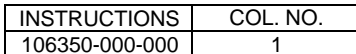
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McMINNVILLE, TN 37110

CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER
ON PAGE 1.





"ISIS" PIVOT MOTOR CLIPPER

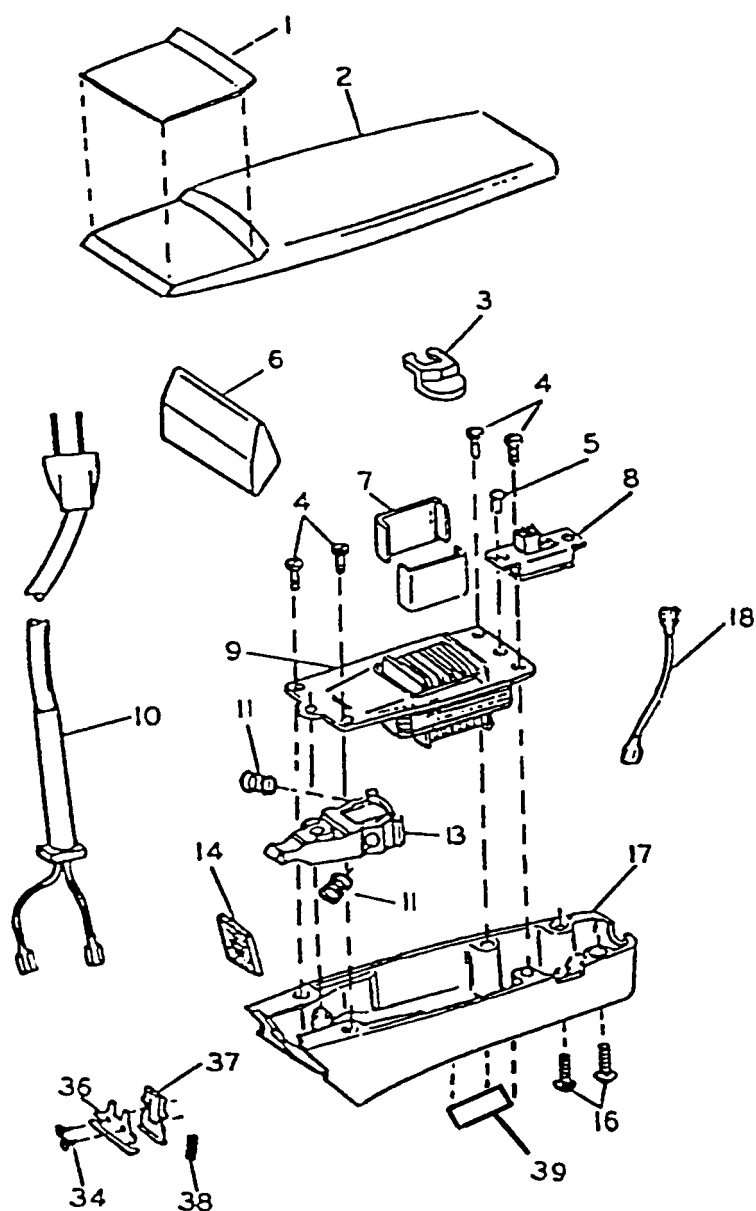
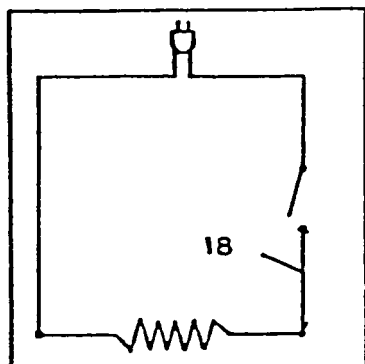
NEW MODELS ADDED \Rightarrow FIRST ISSUE 7/00 COLUMN #: 1[illegible][illegible]

PAGE: 9C



McMINNVILLE, TN 37110

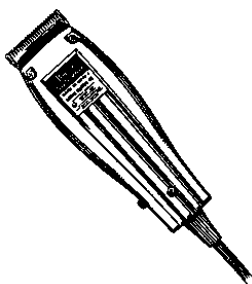
CAUTION: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER
ON PAGE 1.





PARTS LIST

GROUP II CLIPPERS



USE ONLY GENUINE OSTER PARTS - USE OF WRONG PARTS MAY BE HAZARDOUS.



NEW MODEL(S) ADDED ➔	FIRST ISSUE 7/79 COLUMN #1	BB-533	REVISED 7/96
	FIRST ISSUE 2/85 COLUMN #2	PART NO. REVISION	

115/120 VOLT, 60 CYCLES		X																	
BLADE TYPE	72	82																	
STATIONARY BLADES	X	X																	
120 VOLTS, 12 WATTS, 50 HZ, AC ONLY	X																		
MODEL OR SERVICE NO. COLUMN ➔	1	2	3	4	5	6	7	8	9	10	11	12							
BASIC PARTS ↓	256-30-A	259-01-A																	

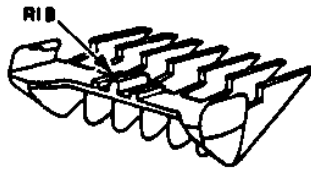
NOTE: PART PRICES APPEAR
IN PRICE BOOK

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	QUANTITY REQUIRED															
1	42113	4745-000	SCREW - #4-24 X 1/2	4	1														
2	76852		HOUSING - UPPER - AQUA MARINE	2		1													
2	42166-010	5484-008	HOUSING UPPER - TAN	2															
3	42114-030	4765-199	SCREW - #6-20 X 13/16	1															
4	45552-005	76315	FIELD & CORD ASSEMBLY - INCLUDES #6	1															
5	42835	70202	SWITCH BASE	1															
6	46771	203804	CORD & PLUG ASSEMBLY - GRAY	1															
7	42114-020	4765-110	SCREW - 7/16-20 X 1/2	1															
8	42525	60707	SPRING - ARMATURE	2															
9	42578-005	61926	ARMATURE ASSEMBLY	1															
10	42553	61404	PLUG	1															
11	42526	60713	SCREW - 7/16-20 - SPECIAL	1															
12	42579	61999	SCREW - #8-32 X 1/2	1															
13	42523	60704	DETENT	1															
14	42524	60706	SPRING - DETENT	1															
15	42522	60703	SWITCH BUTTON	1															
18	55396	210533	HOUSING - LOWER - AQUA MARINE	1	1														
18	5555-006	42173-010	HOUSING - LOWER - BROWN	1		1													
23	-----		BLADE SET - SEE BLADE CHART	-															
24	42443	6621	BLADE SCREW - #10-32 X 3/8	2															
25	46660	200455	SOLDERLESS LUG	2															
26	45545	75924	BLADE GUARD	1															
27	210445		NAMEPLATE		1														
27	219001	204912	NAMEPLATE			1													
28	45569-005	76869	BALE	1															

CLIPPER BLADE CHART

BLADE TYPE	BLADE SIZE	LOWER BLADE SHAPE AND STYLE	COMB STYLE	BLADE SET	LOWER BLADE	UPPER BLADE
72	4/0	STATIONARY - COLD FORGED  NOTE GROOVE ACROSS ENTIRE BLADE	(A)	55891	55889-005	42527-005
82	3/0	STATIONARY - COLD FORGED  NOTE GROOVE ACROSS ENTIRE BLADE	(A)	42878	42528-005	42527-005

COMB CHART

STYLE A		COMB STYLE (A) YOU WILL USE A COMB THAT LOOKS LIKE THIS:  THE RIB WILL BE HIGHER THAN A DIME IS THICK.
41867-005	1/2 INCH COMB	
41869	3/8 INCH COMB	
41868	1/4 INCH COMB	
41870-005	RIGHT TAPER	
41871-005	LEFT TAPER	
41872	BLENDING COMB	
76926-066	COMPLETE SET OF SIX	

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

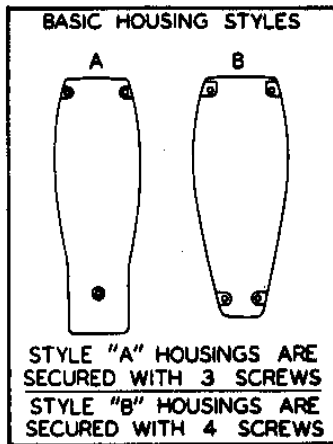
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SECTION: CLIPPERS

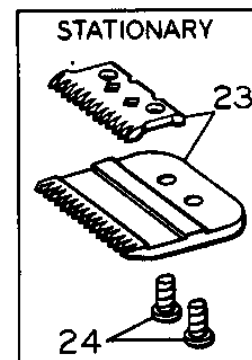
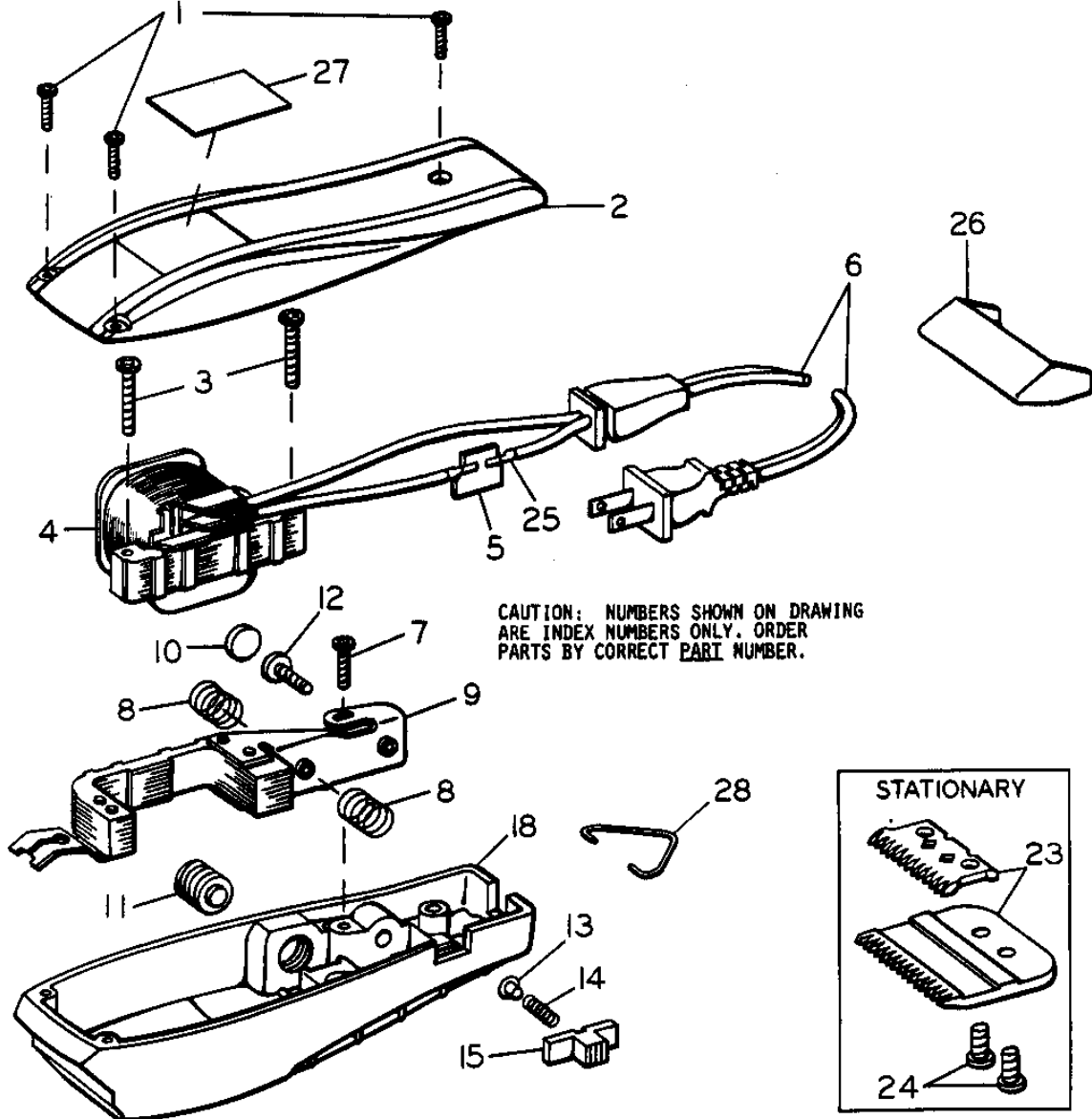
PAGE 42



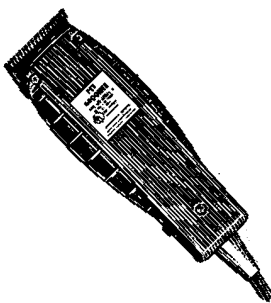
ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



C-12



GROUP II CLIPPERS - ANIMAL



**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES




BB-605	REV. 10/97	C
PART NO. REVISION		

NEW MODEL(S) ADDED ➡	FIRST ISSUE 5/81, COLUMN #1
FIRST ISSUE 4/92, COLUMN #4	FIRST ISSUE 2/85, COL. #2 & #3

[illegible]

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	BLADE	1	1	2	2								
				↓	QUANTITY REQUIRED											
1	42113	4745-000	SCREW - #4-24 X 1/2	3												
2	42116-005	5484-006	HOUSING - UPPER - RED	1												
3	42114-030	4765-199	SCREW - #6-20 X 13/16	2												
4	45552-005	76315	FIELD & CORD ASSEMBLY	1												
5	42835	70202	SWITCH BASE	1												
6	46771	203804	CORD & PLUG ASSEMBLY - GRAY	1												
7	42114-020	4765-110	SCREW - #6-20 X 1/2	1												
8	42525	60707	SPRING - ARMATURE	2												
9	42578-005	61926	ARMATURE ASSEMBLY	1												
10	42553	61404	PLUG	1												
11	42526	60713	SCREW - 7/16-20 - SPECIAL	1												
12	42579	61999	SCREW - #8-32 X 1/2	1												
13	42523	60704	DETENT	1												
14	42524	60706	SPRING - DETENT		1											
15	42522	60703	SWITCH BUTTON	1												
16	42838	70249	GUIDE SCREW - #8-37 - SPECIAL					1	1							
17	42535	61075	SPRING - GUIDE SCREW					1	1							
18	42173	5555-001	HOUSING - LOWER - BLACK		1	1										
18	44979	5556-001	HOUSING - LOWER - BLACK					1								
18A	58962	600465	HOUSING - LOWER - BLACK						1							
19	42834	70025	MOUNTING PLATE					1								
19A	▲ 58933	600433	MOUNTING PLATE - SEE NOTE 1						1							
20	55504	213648	LEVER					1								
20A	▲ 59089	600630	LEVER - DRIVER - SEE NOTE1						1							
21	-----		UPPER BLADE - SEE BLADE CHART	-												
22	-----		LOWER BLADE - SEE BLADE CHART	-												
23	-----		BLADE SET - SEE BLADE CHART	-												
24	42443	6621	BLADE SCREW		2	2										
25	46660	200455	SOLDERLESS LUG	2												
26	45545	75924	BLADE GUARD	1												
27	55443	212254	NAMEPLATE		1											
27	64521		NAMEPLATE			1										
27	55221	207937	NAMEPLATE					1		1						
30	58944	600445	SHOULDER SCREW							1						
31	▲ -----		DRIVER - NOT AVAILABLE - SEE NOTE 1													
32	42683	67872	WASHER							1						

CLIPPER BLADE CHART						
BLADE TYPE	BLADE SIZE	LOWER BLADE SHAPE AND STYLE	COMB STYLE	BLADE SET	LOWER BLADE	UPPER BLADE
72	4/0	STATIONARY - COLD FORGED  NOTE GROOVE ACROSS ENTIRE BLADE	(A)	55891	55889-005	42527-005
82	3/0	STATIONARY - COLD FORGED  NOTE GROOVE ACROSS ENTIRE BLADE	(A)	42874	42528-005	42527-005
168	3/0	LEVER ADJUSTABLE 	(A)	42850	58592	42527-005

▲ NOTE 1:
IF REPLACING DRIVER, LEVER, OR MOUNTING
PLATE, SEE SERVICE BULLETIN SB-101 ON
PAGE 2C.

★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

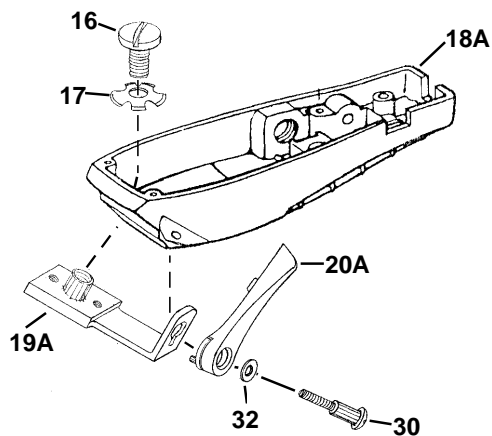
MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

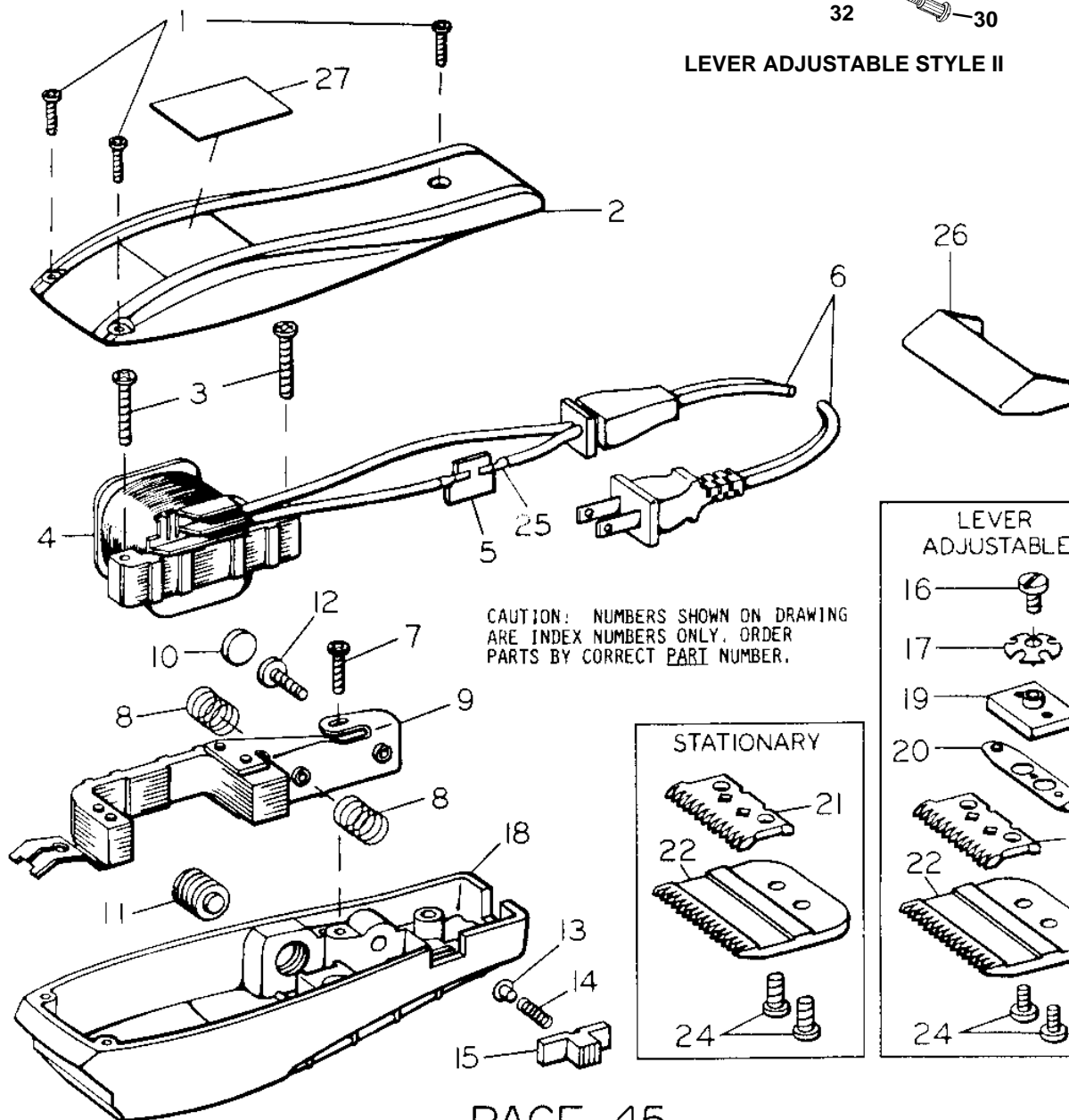
CONTINUED ON REVERSE SIDE

C-10

HOUSING SHAPE B

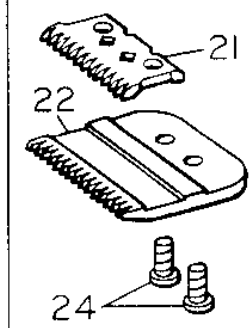


LEVER ADJUSTABLE STYLE II

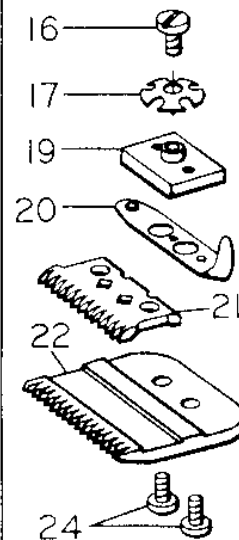


CAUTION: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER.

STATIONARY



LEVER ADJUSTABLE





PARTS LIST

MAGNETIC CLIPPER



USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED → FIRST ISSUE 1/93, COLUMNS #1, 2, & 3.

PP-106	REV. 5/96	C
PART NO.		REVISION


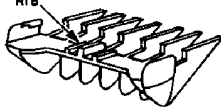
115/120 VOLTS, 60 CYCLE	X	X	X	X	X										
BLADE TYPE	168	168	168	168	168										
MODEL OR SERVICE NO. COLUMN	1	2	3	4	5	6	7	8	9	10	11	12			
284-09-B															
284-10-B															
284-21B															
284-05-B															
815-07-B															

SEE PRICE & CROSS REF.
LIST FOR PRICES

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION	BASIC PARTS	QUANTITY REQUIRED										
1	42113	4745	SCREW - #4 - 24 X 1/2"	3											
2	42166	5484-005	HOUSING - UPPER - BLACK		1										
2	42166-005	5484-006	HOUSING - UPPER - RED												
2	59008	600539	HOUSING - UPPER - GRAY												
2	48772-010		HOUSING - UPPER - GOLD												
2	59012-010		HOUSING - UPPER - PAD PRINT												
3	42114-030	4765-199	SCREW - #6 - 20 X 13/16"	2											
4	55401-005	210692	FIELD & CORD ASSY.		1	1			1	1					
4	45552-005	76315	FIELD & CORD ASSY.				1								
5	42835	70202	SWITCH BASE	1											
6	2671	210666	CORD & PLUG ASSY.		1	1			1	1					
6	46771	203804	CORD & PLUG ASSY.				1								
7	42114-020	4765-110	SCREW - #6 - 20 X 1/2"	1											
8	42525	60707	SPRING - ARMATURE	2											
9	42578-005	61926	ARMATURE ASSY.	1											
10	42553	61404	PLUG	1											
11	42526	60713	SCREW - 7/16 - 20 - SPECIAL	1											
12	42579	61999	SCREW - #8 - 32 X 1/2"	1											
13	42523	60704	DETENT	1											
14	42524	60706	SPRING - DETENT	1											
15	42522	60703	SWITCH BUTTON	1											
16	42838	70249	GUIDE SCREW - #8 - 32 - SPECIAL	1											
17	42535	61075	SPRING - GUIDE SCREW	1											
18	58962	600465	HOUSING - LOWER - BLACK - INCLS. #16, 17, & 19	1											
19	▲ 58933	600433	MOUNTING PLATE - SEE NOTE 1	1											
20	▲ 59089	600630	LEVER - DRIVER - SEE NOTE 1	1											
21	-----		UPPER BLADE - SEE BLADE CHART	--											
22	-----		LOWER BLADE - SEE BLADE CHART	--											
23	-----		BLADE SET - SEE BLADE CHART	--											
24	42536	61079	BLADE SCREW	2											
25	46660	200455	SOLDERLESS LUG	2											
26	45545	75924	BLADE GUARD	1											
27	59011	600543	NAMEPLATE		1										
27	59010	600542	NAMEPLATE			1									
27	48582		NAMEPLATE				1								
29	58994-030	600523-006	DATA LABEL		1										
29	58994-025	600523-005	DATA LABEL			1									
29	58994-035	600523-007	DATA LABEL				1								
29	58994-103		DATA LABEL					1							
29	48717		DATA LABEL						1						
30	58944	600445	SHOULDER SCREW	1											
31	▲ -----		DRIVER - NOT AVAILABLE - SEE NOTE 1												
32	42683	67872	WASHER	1											

▲ NOTE 1:

IF REPLACING DRIVER, LEVER, OR MOUNTING PLATE, SEE SERVICE BULLETIN SB-101 ON PAGE 2C.

CLIPPER BLADE CHART						
BLADE TYPE	BLADE SIZE	LOWER BLADE SHAPE AND STYLE	COMB STYLE	BLADE SET	LOWER BLADE	UPPER BLADE
168	3/0	LEVER ADJUSTABLE 	(A)	42850	58592	42527-005
COMB STYLE (A)			COMB CHART			
You will use a comb that looks like this:  The rib will be higher than a dime is thick.			STYLE A			
			41867-005	1/2 inch comb		
			41869	3/8 inch comb		
			41868	1/4 inch comb		
			41870-005	Right Taper		
			41871-005	Left Taper		
			41872	Blending Comb		
			76926-066	Complete set of Six		

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

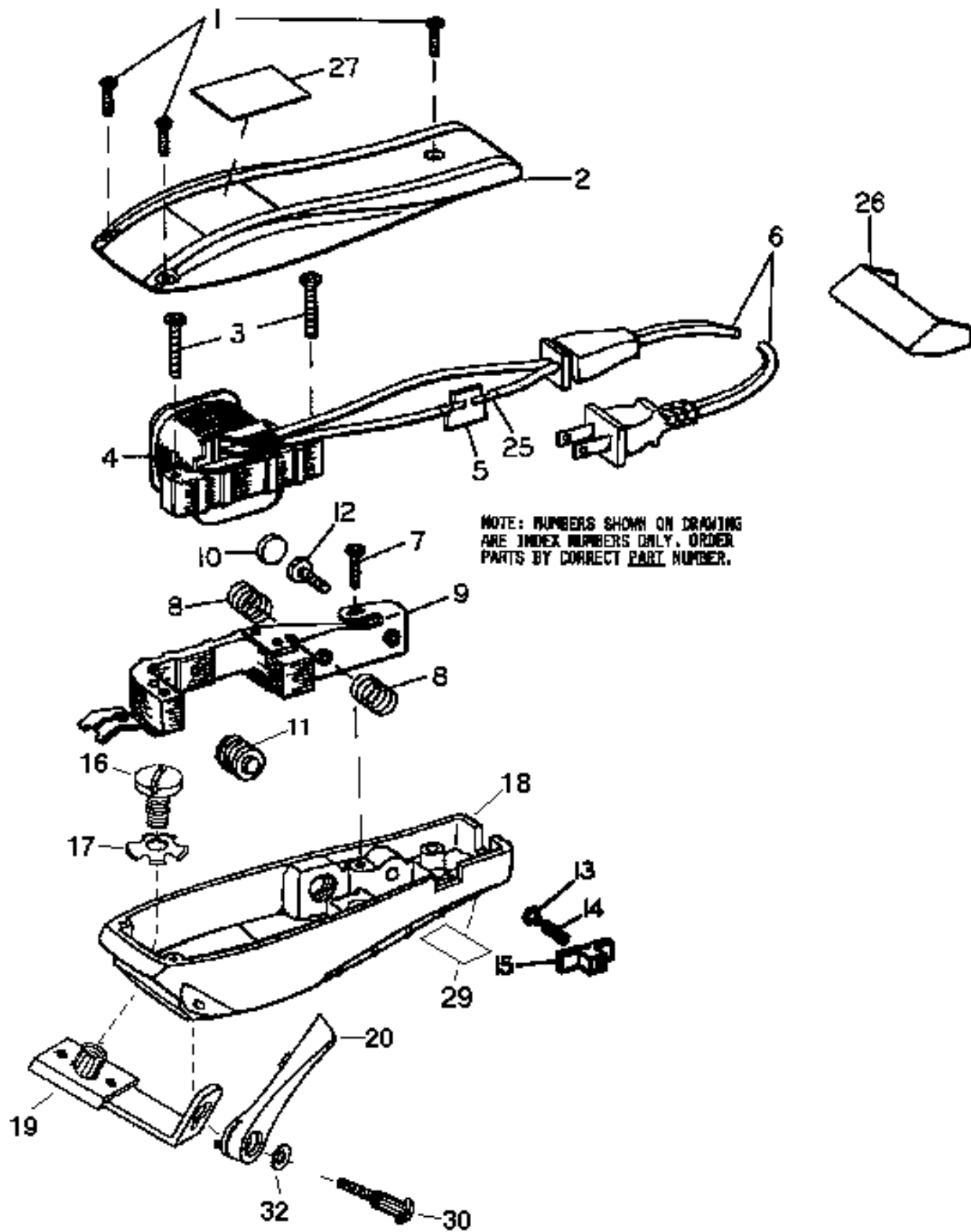
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SECTION: CLIPPER

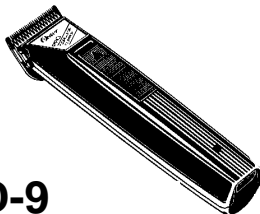
PAGE 54



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110



GROUP II CLIPPERS



D-9

INSTRUCTIONS	COL. NO.
58199	1 & 2

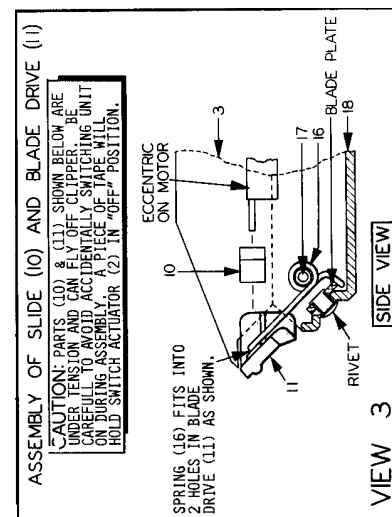
**SEE PRICE & CROSS REF.
LIST FOR PRICES**

NEW MODEL(S) ADDED ➡	FIRST ISSUE 12/88 COLUMN #1	➡	PART NO. REVISION
CHARGE TIME - 10 HOURS	X	X	
BLACK		X	
BURGUNDY	X		
MODEL OR SERVICE NO. COLUMN ➡	1	2	3
SEE PRICE & CROSS REF. LIST FOR PRICES	BASIC PARTS		
	179-01-A	125-10-A	

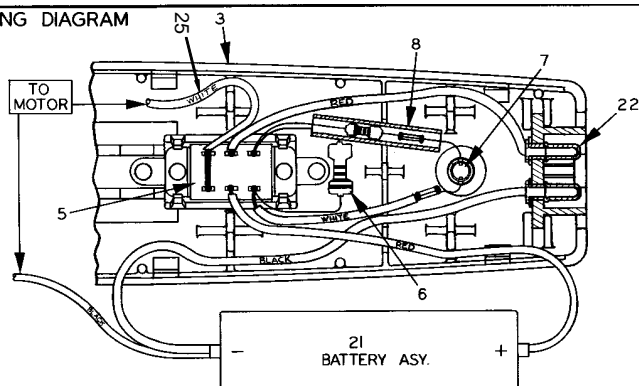
INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	58194	219703	NAMEPLATE
2	42420	5948-001	ACTUATOR - SWITCH
3	42430	5980-001	HOUSING ASSY. - UPPER - INCLS. #4
3	42430-005	5980-002	HOUSING ASSY. - UPPER - INCLS. #4
4	58181	219688	LENS
5	58188	219695	SWITCH - SLIDE
6	58197-005	219706-001	RESISTOR
7	58329	220461	L.E.D./RESISTOR ASY.
8	42507	51960	TUBE - VINYL
9	58183	219690	GUARD - HAIR
10	58186	219693	SLIDE
11	58391	220780	DRIVE - BLADE
12	76913-526	913-52	BLADE SET
12	76913-396	913-39	BLADE SET
13	58441	221064	PAD - FOAM
14	45529-005	75012-001	SCREW - #6 - 32 X 3/8"
15	45545	75924	GUARD - BLADE
16	58185	219692	SPRING - TORSION
17	58184	219691	PIN
18	42429	5979-001	HOUSING ASSY. - LOWER
18	42429-010	5979-004	HOUSING ASSY. - LOWER
19	58187	219694	MOTOR/ECCENTRIC ASY.
20	58182	219689	SCREW - METRIC
21	58485	221467	BATTERY ASY.
22	58330	220462	SOCKET - CHARGER
23	42113-010	4745-084	SCREW - #4 - 24 X 9/16"
24	58198-001	219707-001	ADAPTOR - CHARGING
24	58198-025	219707-006	ADAPTOR - CHARGING
25	42129-100	4900-318	LEADWIRE - WHITE
26	58523-040	221728-013	DATA LABEL

BASIC PARTS

QUANTITY REQUIRED



WIRING DIAGRAM



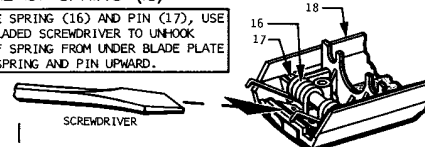
NOTE 1:

TO REPLACE BATTERY ASSEMBLY (21), DO THIS:

- 1) **RED LEAD** FROM POSITIVE (+) SIDE OF BATTERY ASY. MUST BE MECHANICALLY SECURED TO SWITCH TERMINAL AND SOLDERED.
- 2) **BLACK LEAD** WITH NO TERMINAL FROM NEGATIVE (-) SIDE OF BATTERY ASY. MUST BE MECHANICALLY SECURED TO MOTOR TERMINAL AND SOLDERED.
- 3) CLIP RING TERMINAL OFF OF **SECOND BLACK LEAD** FROM NEGATIVE (-) SIDE OF BATTERY ASY. AND SHORTEN LEAD TO ABOUT 2 1/2". ALSO SHORTEN BLACK LEAD FROM CHARGER SOCKET (22) TO ABOUT 2 1/2". STRIP ABOUT 3/8" INSULATION FROM BOTH LEADS, TWIST LEADS TOGETHER AND **SOLDER**. WRAP SPICE WITH A FEW TURNS OF ELECTRICAL TAPE.

REMOVAL OF SPRING (16)

TO REMOVE SPRING (16) AND PIN (17), USE A WIDE BLADED SCREWDRIVER TO UNHOOK CENTER OF SPRING FROM UNDER BLADE PLATE AND PRY SPRING AND PIN UPWARD.



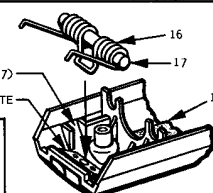
ASSEMBLY OF SPRING (16)

_____ (13)

VIEW 2

SLOT FOR PIN (17)
BLADE PLATE

TO ASSEMBLE SPRING (16) AND PIN (17)
INTO LOWER HOUSING (18), HOOK CENTER
OF SPRING UNDER METAL BLADE PLATE
RIVETED TO FRONT OF LOWER HOUSING
AND PUSH PIN DOWN INTO SLOT.



★ PARTS ARE INTERCHANGEABLE. USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

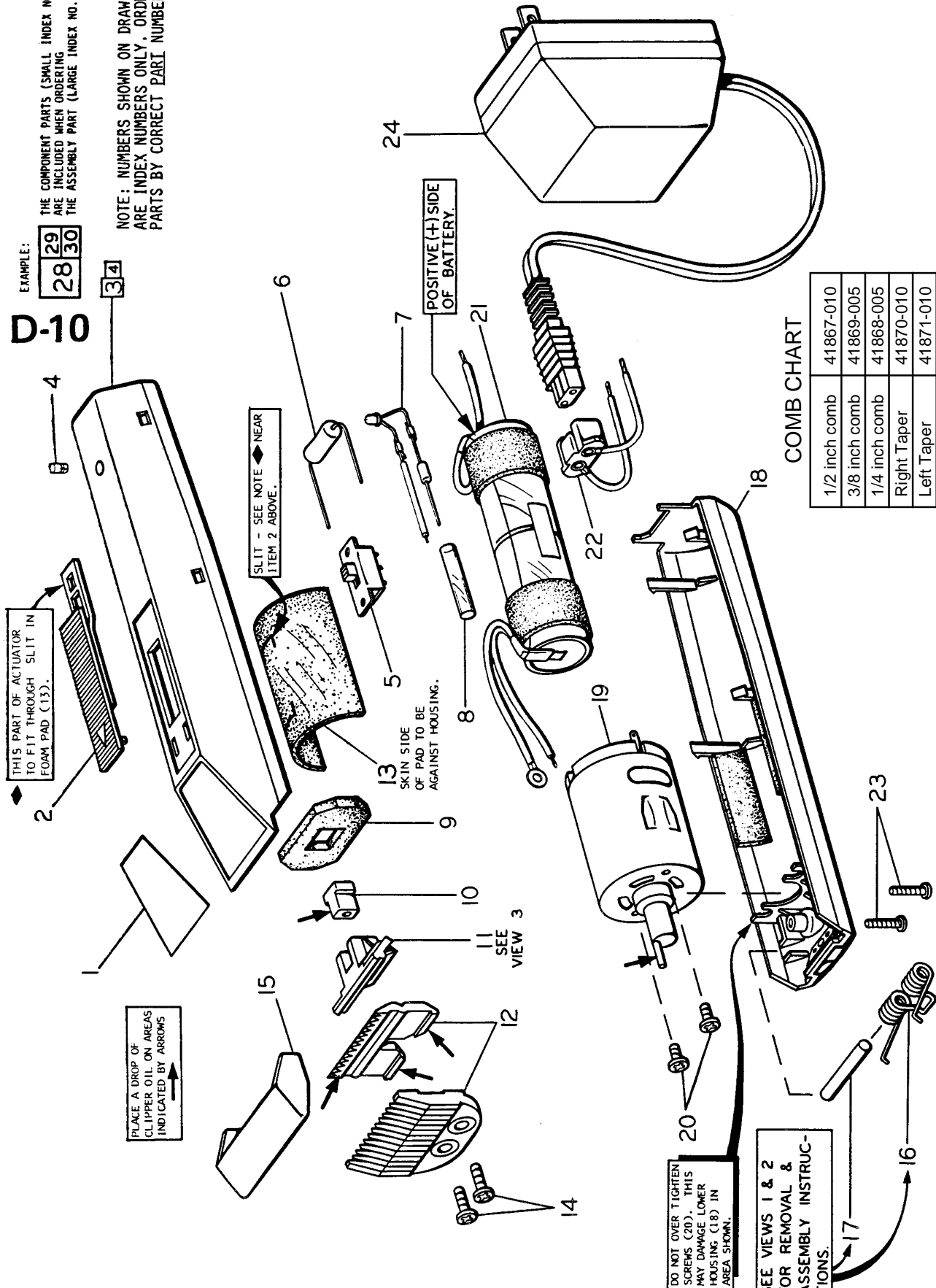
CONTINUED ON REVERSE SIDE

D-10

EXAMPLE:

THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)

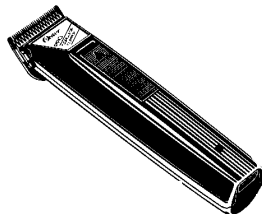
NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.



COMB CHART

1/2 inch comb	41867-010
3/8 inch comb	41869-005
1/4 inch comb	41868-005
Right Taper	41870-010
Left Taper	41871-010
Blending Comb	41872-005
Complete set of Six	76926-026

RECHARGEABLE CLIPPERS



INSTRUCTIONS	COL. NO.
58495	1 & 2
58199	3 & 4

NEW MODEL(S) ADDED → FIRST ISSUE 10/93 COL. #1, 2, 3 & 4

PP-119	REV. 5/96	B
→	PART NO.	REVISION

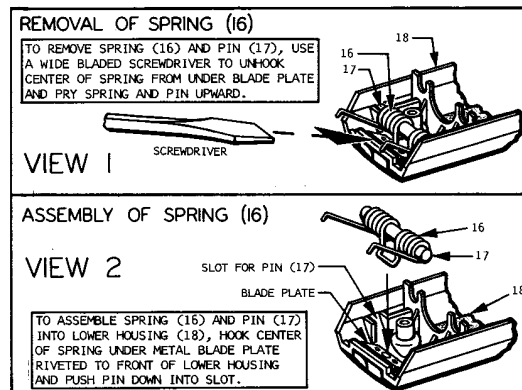
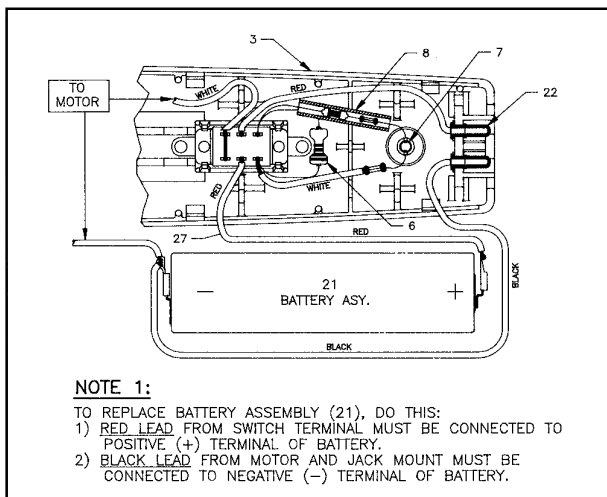
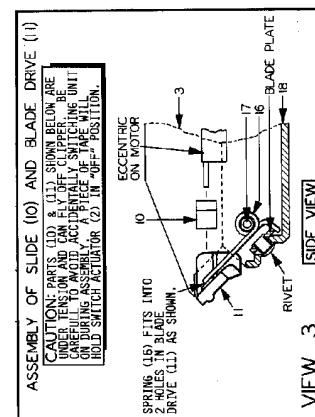
CHARGE TIME - 10 HOURS	X	X	X																
BLACK - ANIMAL			X	X															
BURGUNDY - HUMAN		X																	
MODEL OR SERVICE NO. COLUMN →	1	2	3	4	5	6	7	8	9	10	11	12							
BASIC PARTS	179-01-B	125-10-B	179-05-B																

SEE PRICE & CROSS REF.
LIST FOR PRICES

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	58194	219703	NAMEPLATE
2	48451		NAMEPLATE
2	42420	5948-001	ACTUATOR - SWITCH
3	42430	5980-001	HOUSING ASSY. - UPPER - INCLS. #4
3	42430-005	5980-002	HOUSING ASSY. - UPPER - INCLS. #4
3	42418-005		HOUSING ASSY. - UPPER
4	58181	219688	LENS
5	58188	219695	SWITCH - SLIDE
6	58197-005	219706-001	RESISTOR
7	58329	220461	L.E.D./RESISTOR ASY.
8	42507	51960	TUBE - VINYL
9	58183	219690	GUARD - HAIR
10	58186	219693	SLIDE
11	58391	220780	DRIVE - BLADE
12	76913-526	913-52	BLADE SET
12	76913-396	913-39	BLADE SET
12	76913-406		BLADE SET
13	58441	221064	PAD - FOAM
14	45529-005	75012-001	SCREW - #6 - 32 X 3/8"
15	45545	75924	GUARD - BLADE
16	58185	219692	SPRING - TORSION
17	58184	219691	PIN
18	42429-005	5979-003	HOUSING ASSY. - LOWER
18	42429-010	5979-004	HOUSING ASSY. - LOWER
18	42419-010		HOUSING ASSY. - LOWER
19	58187	219694	MOTOR/ECCENTRIC ASY.
20	58182	219689	SCREW - METRIC
21	59263	600853	BATTERY ASY.
22	58193	219701	MOUNT JACK ASSY.
23	42113-010	4745-084	SCREW - #4 - 24 X 9/16"
24	58198-005	219707-001	ADAPTOR - CHARGING
24	58198-025	219707-006	ADAPTER - CHARGER
25	42129-100	4900-318	LEADWIRE - WHITE
26	58523-110	221728-028	DATA LABEL
26	58523-115	221728-029	DATA LABEL
26	58523-235		DATA LABEL
27	42120-110	4833-421	LEADWIRE W/TERMINAL - RED

↓ BASIC PARTS

QUANTITY REQUIRED



★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL

SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

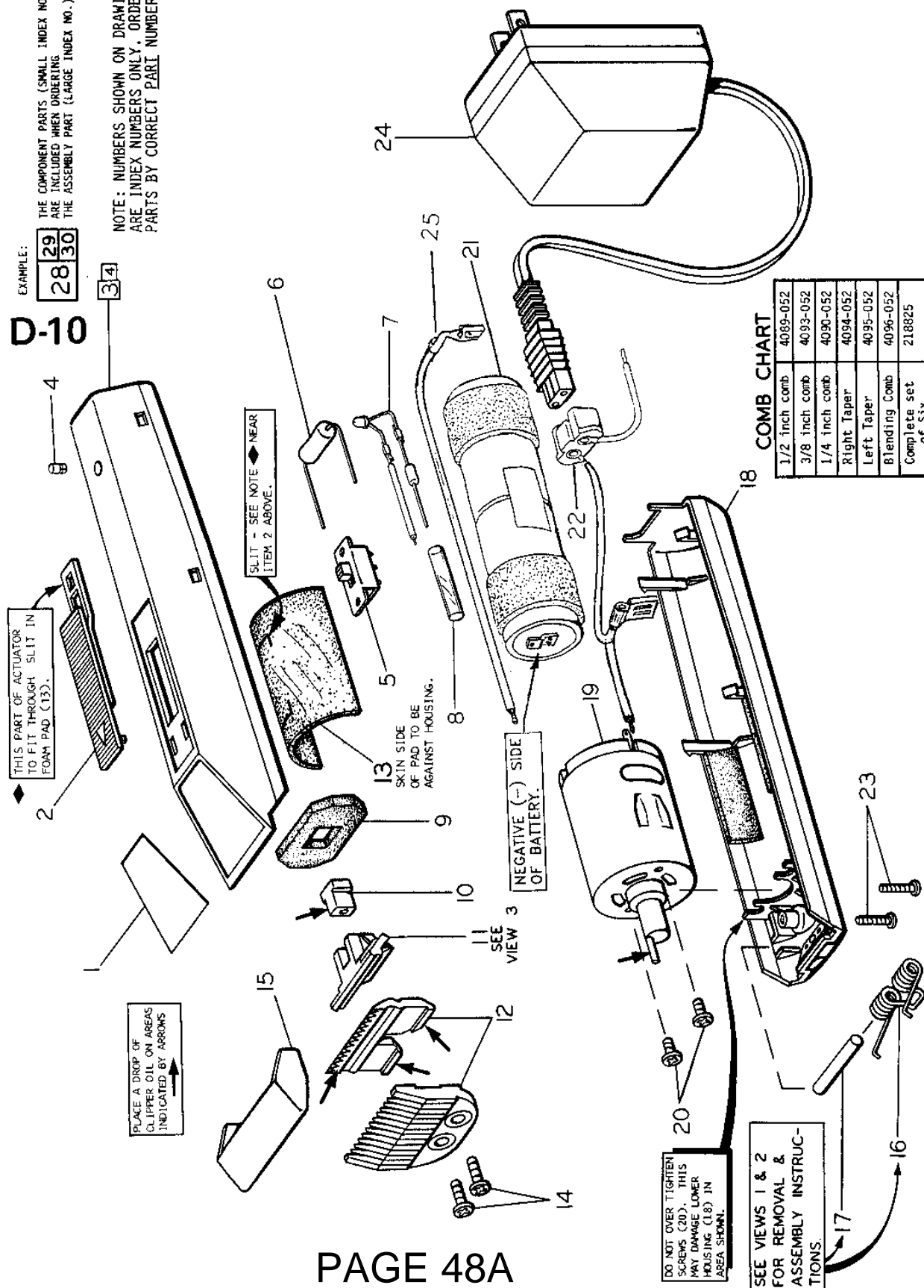
D-10

EXAMPLE:

28 29 30 31 32 33 34

THE COMPONENT PARTS (SMALL INDEX NO.'S) ARE INCLUDED WHEN ORDERING THE ASSEMBLY PART (LARGE INDEX NO.)

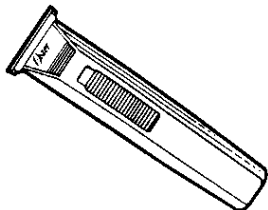
NOTE: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER.



COMB CHART

1/2 inch comb	4089-052
3/8 inch comb	4093-052
1/4 inch comb	4090-052
Right Taper	4094-052
Left Taper	4095-052
Blending Comb	4096-052
Complete set of Six	218825

RECHARGEABLE TRIMMER



INSTRUCTIONS	COL. NO.
219719-001	1

INDEX NO.	PART NO.	★ WAS PART NO.	DESCRIPTION
1	58199	219805-001	ADAPTOR - CHARGING
2	58512	221683	TRIMMER ASSY. - W/O BLADES
2	58512-010	221683-002	TRIMMER ASSY. - W/O BLADES
2	58512-005	221683-001	TRIMMER ASSY. - W/O BLADES
3	58225	219812	DRIVE - BLADE
4	59766-065	913-60	BLADE SET
5	58217	219801	SCREW - SPECIAL
6	➡ 58284-005	220004-001	COMB - 3/8"
7	➡ 58594	600009	COMB - 1/8"

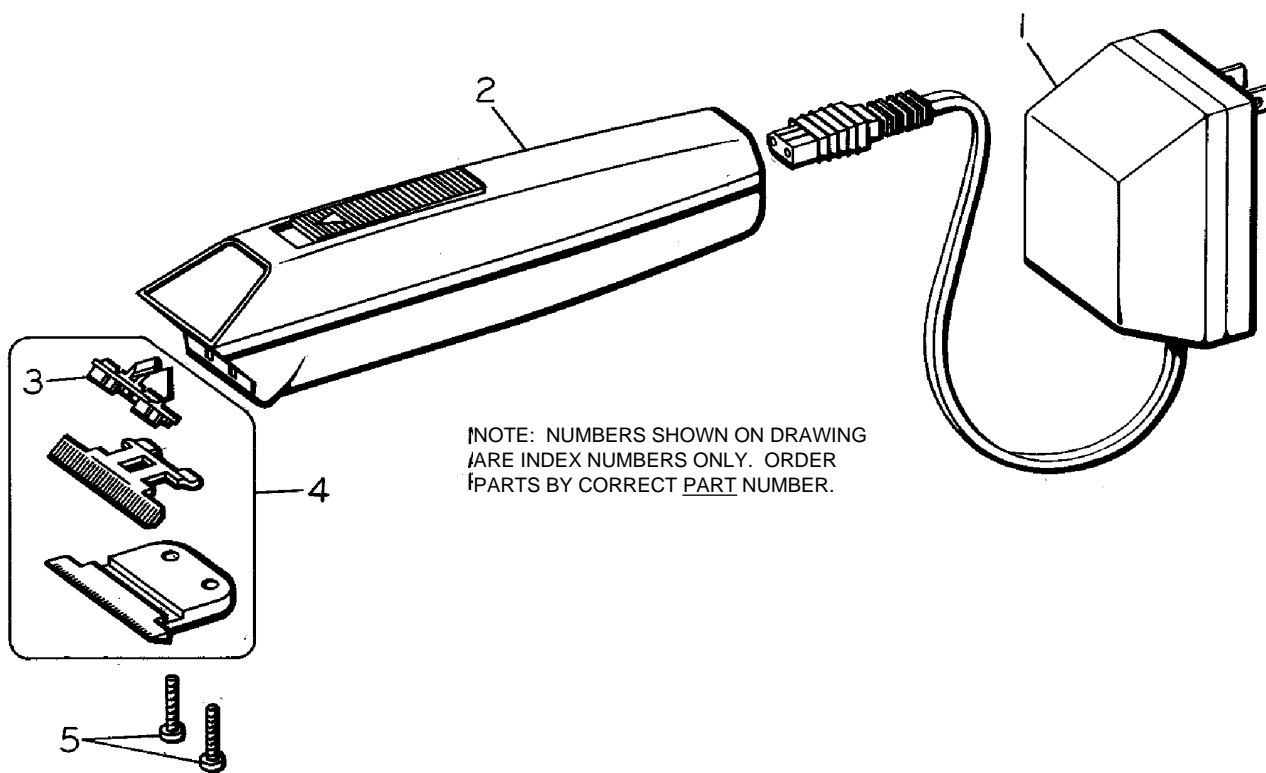
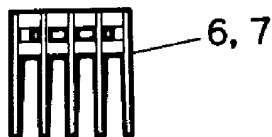
**SEE PRICE & CROSS REF.
LIST FOR PRICES**

BASIC PARTS

[illegible]

QUANTITY REQUIRED

	EXAMINER REQUIRED								
1	1		1	1					
1									
1									
2									
1									
1									



NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.

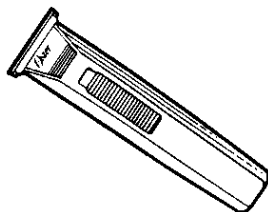
★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

MANUAL: PROFESSIONAL PRODUCTS
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

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RECHARGEABLE TRIMMERS



INSTRUCTIONS	COL. NO.
58209	1 - 3
59110	5 - 7

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

[illegible]

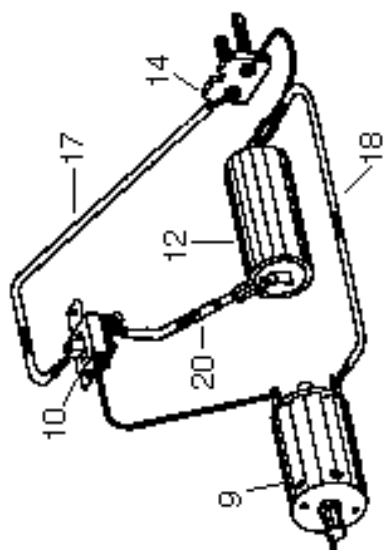
INDEX NO.	PART NO.	* WAS PART NO.	DESCRIPTION	BALANCE	QTY	UNIT	PRICE	TOTAL	TAXES	DISCOUNT	NET TOTAL
1	58221-005	219805-001	ADAPTER - CHARGER		1		1	1			
2	58221-015	221683-003	TRIMMER ASSY. - WITHOUT BLADES		1		1	1			
2	221683-005		TRIMMER ASSY. - WITHOUT BLADES			1					
2	221683-004		TRIMMER ASSY. - WITHOUT BLADES			1					
2	58521-035	221683-008	TRIMMER ASSY. - WITHOUT BLADES				1				
2	58521-040	221683-009	TRIMMER ASSY. - WITHOUT BLADES				1				
2	58521-045	221683-010	TRIMMER ASSY. - WITHOUT BLADES					1			
3	58225	219812	DRIVE - BLADE								
4	76913-606	913-60	BLADE SET	1	1	1	1	1			
4	76913-696	913-69	BLADE SET			1		1			
5	58703	600139	SCREW - #4-40 MS	2							
6	59050	600590-001	HOUSING - UPPER - BURGUNDY - INCLS. #10, 11, & 13		1		1				
6	59050-015	600590-004	HOUSING - UPPER - WHITE - INCLS. #10, 11, & 13			1		1			
6	59050-005	600590-002	HOUSING - UPPER - BLACK - INCLS. #10, 11, & 13			1			1	1	
7	59051	600591-001	HOUSING - LOWER - BURGUNDY - INCLS. #8		1		1				
7	59051-015	600591-004	HOUSING - LOWER - WHITE - INCLS. #8			1		1			
7	59051-005	600591-002	HOUSING - LOWER - BLACK - INCLS. #8			1			1	1	
8	58707	600143	SPRING - BLADE DRIVE	1							
9	58706	600142	MOTOR ASSY.	1							
10	58220	219804	SWITCH - SLIDE - ASSY.	1							
11	42425	5957-001	ACTUATOR - SWITCH	1							
12	58214	219798	BATTERY		1	1	1				
12	59183	600757	BATTERY				1	1	1	1	
13	58219	219803	PAD - FOAM	1							
14	58215-005	219799	BOARD - TERMINAL ASSY.	1							
15	58226	219816	NAMEPLATE		1	1	1		1		
15	48452		NAMEPLATE							1	
15	48666		NAMEPLATE								1
16	58523-045	221728-014	DATA LABEL		1						
16	58523-050	221728-015	DATA LABEL			1					
16	58523-055	221728-016	DATA LABEL				1				
16	58523-120	221728-030	DATA LABEL				1				
16	58523-125	221728-031	DATA LABEL					1			
16	58523-130	221728-032	DATA LABEL						1		
16	58523-240		DATA LABEL							1	
16	48719		DATA LABEL								1
17	42129-120	4900-326	LEADWIRE - WITHOUT TERMINAL - WHITE	1							
18	42129-125	4900-327	LEADWIRE - WITHOUT TERMINAL - BLACK		1	1	1				
18	42120-095	4833-418	LEADWIRE - W/ONE TERMINAL - BLACK				1	1	1	1	
19	42113-010	4745-084	SCREW - #4-24 X 9/16	1							
20	42120-100	4833-419	LEADWIRE - W/ONE TERMINAL - WHITE				1	1	1		
21	48533		UPPER BLADE - GOLD							1	
22	48534		LOWER BLADE - GOLD							1	

★ PARTS ARE INTERCHANGEABLE, USE UP EXISTING STOCK.

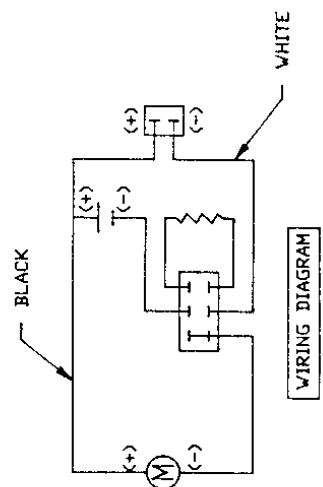
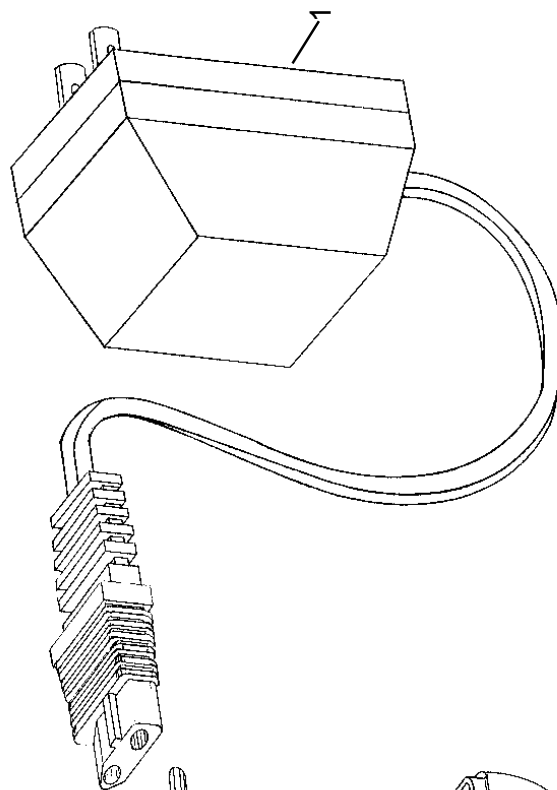
MANUAL: PROFESSIONAL PRODUCTS

SECTION: CLIPPERS

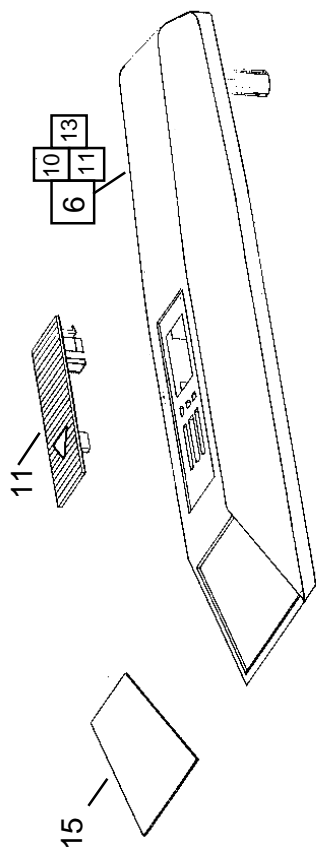
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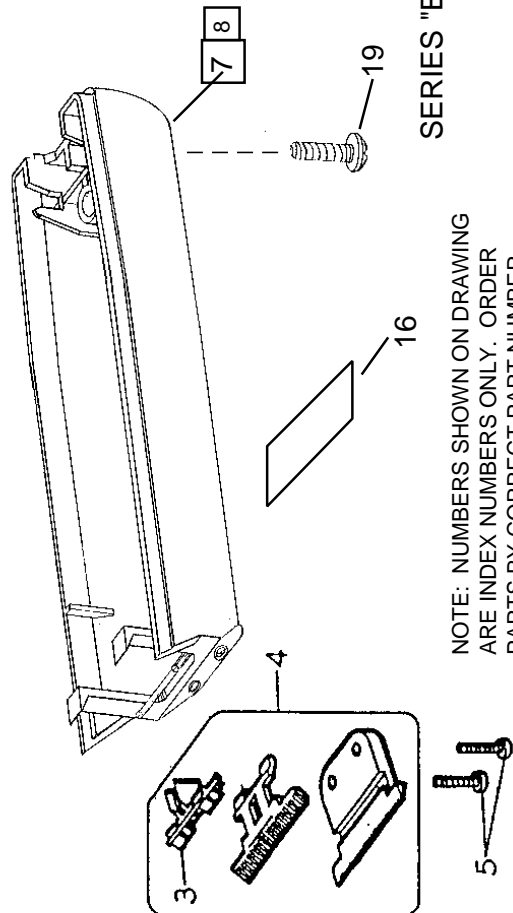
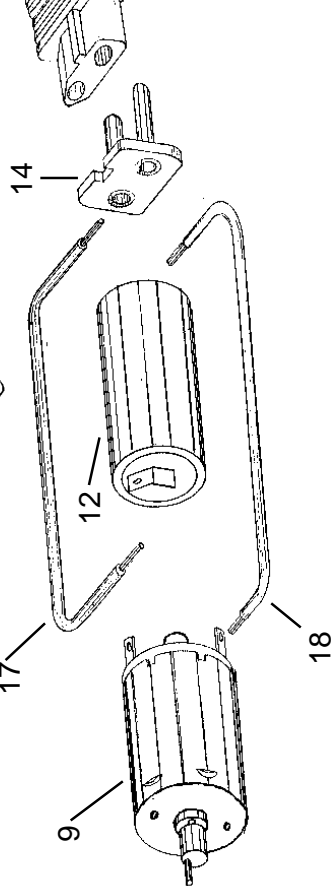
SERIES "E"



THE COMPONENT PARTS (SMALL INDEX NO'S)
ARE INCLUDED WHEN ORDERING THE
ASSEMBLY PART (LARGE INDEX NO'S)



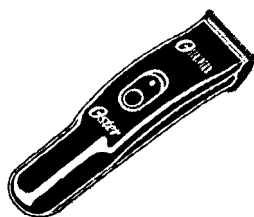
SERIES "B"



NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.



PARTS LIST CLIPPER ASSEMBLY



INSTRUCTIONS	COL. NO.
104107-000-000	1,3,5
104925-000-000	2,7,14
105124-000-000	4,6,12,13
105523-000-000	8,9,10,11

USE ONLY GENUINE OSTER PARTS
USE OF WRONG PARTS MAY BE HAZARDOUS.

M-8004
REVISED: 1/16/01

NEW MODELS ADDED ➡FIRST ISSUE	11/00	COLUMN #: 1,2,3,4,5,6,7,8,9,10,11,12,13,14														
084761-001-000 CLIPPER ASSY, BLACK	X															
084761-006-000 CLIPPER ASSY, GREEN		X														
084761-001-033 CLIPPER ASSY, BLACK, AMS			X													
084761-001-050 CLIPPER ASSY, BLACK, EURP				X												
084761-001-013 CLIPPER ASSY, BLACK, MEX					X											
084761-001-054 CLIPPER ASSY, BLACK, ARG						X										
084761-001-060 CLIPPER ASSY, BLACK, UK													X			
084761-001-070 CLIPPER ASSY, BLACK, AUS-NZ														X		
084761-006-013 CLIPPER ASSY, GREEN, MEX																X
084761-006-033 CLIPPER ASSY, GREEN, AMS							X									
084761-006-050 CLIPPER ASSY, GREEN, EURP								X								
084761-006-054 CLIPPER ASSY, GREEN, ARG									X							
084761-006-060 CLIPPER ASSY, GREEN, UK										X						
084761-006-070 CLIPPER ASSY, GREEN, AUS-NZ											X					
MODEL OR SERVICE NO. COLUMN ➡	1	2	3	4	5	6	7	8	9	10	11	12	13	14		

INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION	Basic Parts	076560-020-000	078660-020-000	076560-021-000	076560-520-050	076560-021-013	076560-520-054	078660-021-000	078660-022-050	078660-022-054	078660-022-060	078660-022-070	076560-520-060	076560-520-070	078660-021-013
				QUANTITY REQUIRED														
1			BLADE LOWER	1														
2			UPPER BLADE, ASY	1														
3	042629-000-000		GUIDE - BLADE	1														
4	084650-000-000		SOCKET, DETACHABLE	1														
5	042801-000-000		SPRING - BLADE	1														
6	See Note Below		SCREW - MS	2														
7	084862-000-000		SCREW #6X.32 SPECIAL	2														
8	084649-000-000		LATCH PLATE, DETACHABLE	1														
9	084652-000-000		RETAINER, BLADE	1														
10	084651-000-000		LATCH MOUNT, DETACHABLE	1														
11	084740-000-000		HSG, LWR, MLD		1		1	1	1	1						1	1	
11	084740-005-000		HSG, LWR, MLD			1					1	1	1	1	1			1
12	041895-000-000		LOCKWASHER-TOOTH	1														
13	042114-050-000		SCREW	1														
14	084648-000-000		TERMINAL	1														
15	042113-010-000		SCREW-BT	1														
16	084768-000-000		SWITCH ASSY	1														
17	048217-010-000		BATTERY ASSY	1														
18	104108-000-000		HSG, UPPER PAD PRINT		1		1	1	1	1						1	1	
18	104108-005-000		HSG, UPPER PAD PRINT			1					1	1	1	1	1			1
19	048211-002-000		ACTUATOR, SWITCH	1														
20	048216-005-000		MOTOR/ECCENTRIC ASSY	1														
21	084875-000-000		FOAM-HAIR GUARD	1														
22	042805-000-000		SPRING-COMPRESSION	1														
23	058439-000-000		PAD-FOAM	2														
24	042423-000-000		PAD-FOAM	1														
25	104854-000-000		PLUG END, SCULPTOR ANIMAL			1					1	1	1	1	1			1
	104141-000-000		LABEL-DATA/76560-020 SC		1													
	104141-005-000		LABEL-DATA/78660-020 SCULPT			1												
	105130-033-000		LABEL-DATA/76560-021-033				1											
	105130-050-000		LABEL-DATA/76560-520-050					1										
	105130-013-000		LABEL-DATA/SCULPTOR						1									
	105130-054-000		LABEL-DATA/76560-520-054 SC							1								
	105526-033-000		LABEL-DATA/EXPORT								1							
	105526-050-000		LABEL-DATA/78660-022-050									1						
	105526-054-000		LABEL-DATA/78660-220-054										1					
	105526-060-000		LABEL-DATA/78660-022-060											1				
	105526-070-000		LABEL-DATA/78660-022-070												1			
	105130-070-000		LABEL-DATA / SCULPTOR														1	
	105526-013-000		LABEL-DATA/76560-021-013 MEX															1
	105130-060-000		LABEL-DATA/76560-520-060													1		

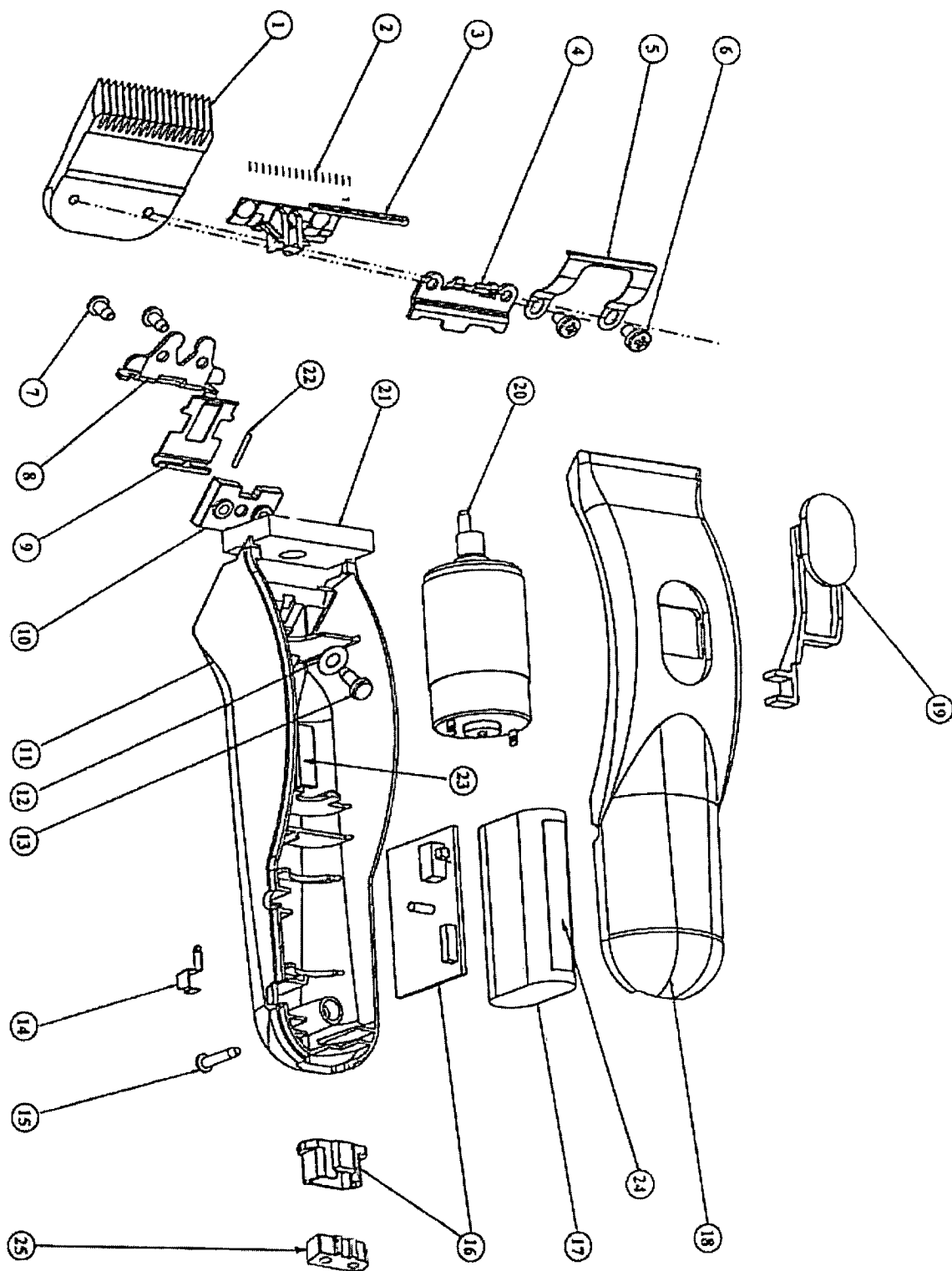
NOTE: CHARGER STAND ASSY. COMPONENTS & POWER SUPPLY PART NUMBERS FOUND IN CHARGER STAND ASSEMBLY PARTS LIST.
CLIPPERS ARE PACKAGED WITH BLADE SETS FOR ANIMAL OR HUMAN USE. USE OF ITEM #6 SCREW-MS WILL DEPEND UPON LOWER BLADE THICKNESS.

MANUAL: PROFESSIONAL PRODUCTS

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS







PARTS LIST CHARGER STAND ASSEMBLY



INSTRUCTIONS	COL. NO.
104107-000-000	1,3,5
104925-000-000	2,7,14
105124-000-000	4,6,12,13
105523-000-000	8,9,10,11
106632-000-000	3 thru 14

USE ONLY GENUINE OSTER PARTS
USE OF WRONG PARTS MAY BE HAZARDOUS.

M-8004
REVISED: 1/16/01

NEW MODELS ADDED	FIRST ISSUE	11/00	COLUMN #: 1,2,3,4,5,6,7,8,9,10,11,12,13,14													
059774-055-000 CHARGER STAND, 926-07A	X		X													
059774-056-000 CHARGER STAND, 926-07A		X					X									
059774-055-050 CHARGER STAND, 926-07A, Global				X												
059774-055-013 CHARGER STAND, 926-07A, MEX					X											
059774-055-054 CHARGER STAND, 926-07A, Global						X										
059774-056-050 CHARGER STAND, 926-07A, Global							X									
059774-056-054 CHARGER STAND, 926-07A, Global								X								
059774-056-060 CHARGER STAND, 926-07A, Global									X							
059774-056-070 CHARGER STAND, 926-07A, Global										X						
059774-055-060 CHARGER STAND, 926-07A, Global											X					
059774-055-070 CHARGER STAND, 926-07A, Global												X				
059774-056-013 CHARGER STAND, 926-07A, Global													X			
MODEL OR SERVICE NO. COLUMN		1	2	3	4	5	6	7	8	9	10	11	12	13	14	

INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION	Basic Parts	076560-020-000	078660-020-000	076560-021-000	076560-520-050	076560-021-013	076560-520-054	078660-021-000	078660-022-050	078660-022-054	078660-022-060	078660-022-070	076560-520-060	076560-520-070	078660-021-013
					QUANTITY REQUIRED													
26	084702-000-000		CONTACT ARM, SIDE	1														
27	084749-000-000		#76500 PCB ASSY	1														
28	048601-001-000		HSG-BASE	1														
29	058217-000-000		SCREW-SP	3														
30	055387-000-000		FOOT-RUBBER	4														
31	084924-000-000		TERMINAL ASSY	1														
32	084700-000-000		CONTACT ARM, SHORT	1														
33	104109-000-000		HSG, UPPER PAD PRINT	1														
34	084771-000-000		LABEL-DATA / 926-07A		1	1	1			1								
34	105129-050-000		LABEL-DATA / 926-07A EUROPE					1			1							
34	105129-013-000		LABEL-DATA / 926-07A GLOBAL					1										1
34	105129-054-000		LABEL-DATA / 926-07A ARG						1			1						
34	105129-060-000		LABEL-DATA / 926-07A UK										1			1		
34	105129-070-000		LABEL-DATA / UK												1		1	
	105641-000-000		LABEL, INSTRUCTION, CHARGING	1														
	106632-000-000		INSTRUCTIONS - BATTERY															
	085041-000-000		POWER SUPPLY		1	1	1	1	1	1	1	1	1	1	1	1	1	1
	085041-050-000		POWER SUPPLY					1			1							
	085041-013-000		POWER SUPPLY					1				1						1
	085041-054-000		POWER SUPPLY						1				1					
	085041-060-000		POWER SUPPLY											1		1		
	085041-070-000		POWER SUPPLY												1		1	

MANUAL: PROFESSIONAL PRODUCTS

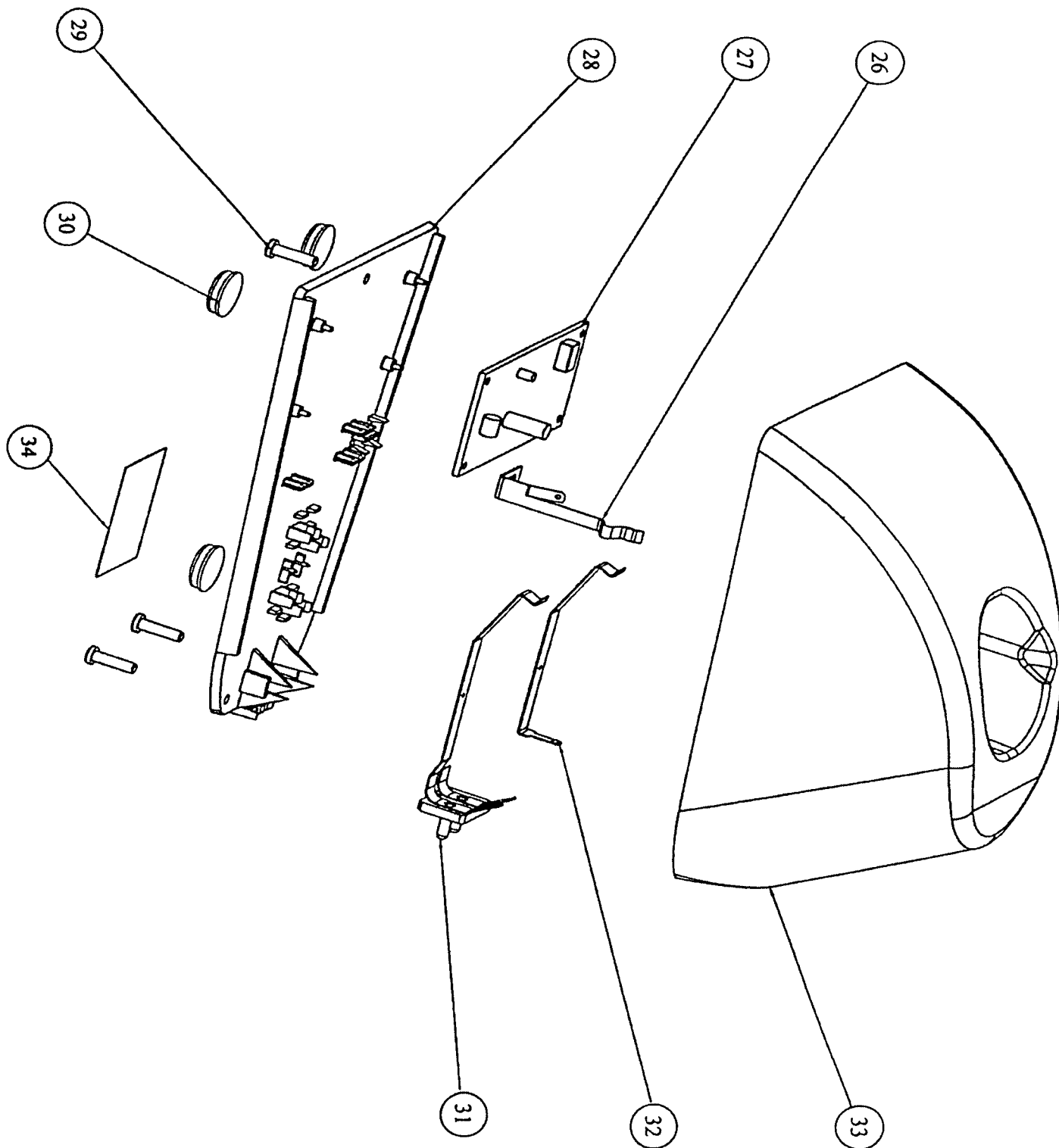
CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

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150 CADILLAC LANE
McMINNVILLE, TN 37110





**USE ONLY GENUINE OSTER PARTS -
USE OF WRONG PARTS MAY BE HAZARDOUS.**

PUBLISHED BY TECHNICAL SERVICES

NEW MODEL(S) ADDED ➡ FIRST ISSUE ____, COLUMN #1

REVISÉD 10/97

PART NO. REVISION

84776-000		X											
84776-005			X										
84776-010				X									
84776-015					X								
4.8 VOLTS DC													
MODEL OR SERVICE NO. COLUMN ➡	1	2	3	4	5	6	7	8	9	10	11	12	

**SEE PRICE & CROSS REF.
LIST FOR PRICES**

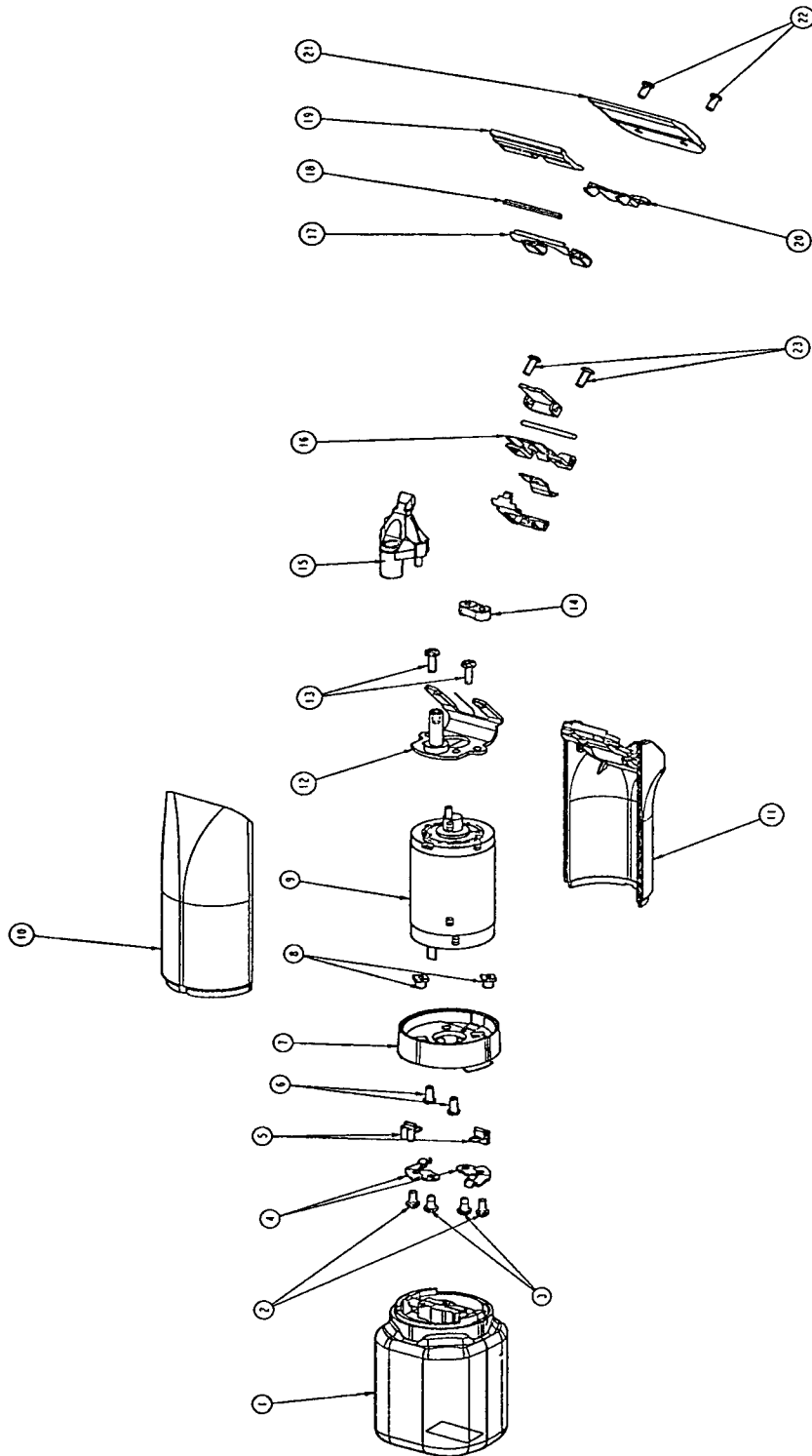
[illegible]

1	48952-000	BATTERY PACK ASSY
2	55954-005	SCREW #6 - 32
3	42114-055	SCREW #6 PT
4	84584-000	SPRING TERMINAL
5	84852-000	MOTOR TERMINAL
6	55954-005	SCREW #6 - 32
7	48974-000	BULKHEAD
8	84928-000	INSERT - THREADED
9	84943-000	MOTOR/ECCENTRIC A
10	84784-000	HSG, UPPER, PAD PRI
10	84784-005	HSG, UPPER, PAD PRI
10	84784-010	HSG, UPPER, PAD PRI
11	48957-000	HOUSING, LOWER BLK
11	48957-005	HOUSING, LOWER GR
12	49966-000	PLATE, DRIVE MOUNT
13	58975-000	SEMS SLOTTED, PAN
14	84794-000	LINK-DRIVE
15	48970-000	DRIVE TIP
16	72576-000	HINGE ASSEMBLY
17		SPRING - TENSION
18		GUIDE - BLADE
19		BLADE UPPER
20		SOCKET
21		BLADE LOWER
22		SCREW - MS
23	55954-000	SCREW - MS #6 - 32
24	48951-005	CHARGER, BATTERY -
24	48951-010	CHARGER, BATTERY -
24	48951-015	CHARGER, BATTERY -
24	48951-020	CHARGER, BATTERY -
	84960-000	CLIPPER ASSY - LESS
	84960-005	CLIPPER ASSY - LESS
	84960-010	CLIPPER ASSY - LESS
	84960-015	CLIPPER ASSY - LESS

BASIC PARTS

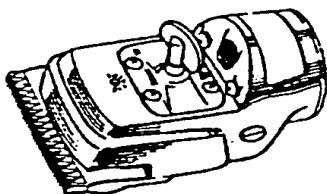
QUANTITY REQUIRED

[illegible]





PARTS LIST
HEAD ASSEMBLY



INSTRUCTIONS	COL. NO.
058541-001-000	1

USE ONLY GENUINE OSTER PARTS
USE OF WRONG PARTS MAY BE HAZARDOUS.

M-8002
Rev. B
6/13/01

NEW MODELS ADDED \Rightarrow FIRST ISSUE		3/00	COLUMN #: 1										
104379-000-000 CLIPMASTER HEAD ASSY.		X											
PACKED WITH BLADES		X											
3000 CUTTING STROKES PER MINUTE		X											
HORSES, CATTLE, LLAMAS, GOATS		X											
SINGLE SPEED 510A		X											
VARIABLE SPEED 610A		X											
MODEL OR SERVICE NO. COLUMN \rightarrow		1		4	5	6	7	8	9	10	11		
DESCRIPTION	\downarrow Basic Parts	1078150-513-000		THESE HEAD ASSEMBLIES ARE INTER-CHANGEABLE WITH ALL "CLIPMASTER" MOTOR ASSEMBLIES.									

INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION		QUANTITY REQUIRED									
1	042883-000-000		GEAR ASY	1										
2	044910-000-000		VEN-GEAR-CRANKSHAFT	1										
3	044911-005-000		COVER ASY	1										
4	044915-000-000		SCREW-MS	2										
5	044920-005-000		FRONT CASE ASSEMBLY	1										
6	044993-000-000		INSULATOR-GEAR	1										
8	055702-000-000		BLOCK-SLIDE	1										
9	055703-000-000		SPACER	2										
10	055712-005-000		YOKE ASY - SEE NOTE 1	1										
11	055714-000-000		SCREW	2										
12	055715-500-000		BLADE BOTTOM-TITANIUM	1										
13	055716-500-000		BLADE TOP-TITANIUM	1										
14	055717-000-000		SCREW	2										
15	104153-000-000		CRANKSHAFT-CLIPMASTER	1										
16	104331-000-000		PLUG-GREASE	1										
17	104362-005-000		BUSHING-ASSY-CLIPMASTER	1										
18	104460-005-000		TENSION PLATE ASY	1										
19	042106-005-000		SCREW-MS	4										
20	042139-005-000		SCREW-MS	2										
21	104480-001-000		NAMEPLATE CLIPMASTER SPARE HD	1										

NOTE 1

IF SERVICER HAS THE PROPER EQUIPMENT TO DISASSEMBLE & ASSEMBLE YOKE ASSEMBLY, THE INDIVIDUAL COMPONENTS ARE AVAILABLE SEPARATELY. CONTACT OSTER PRODUCT SERVICE FOR DETAILS.

MANUAL: STEWART

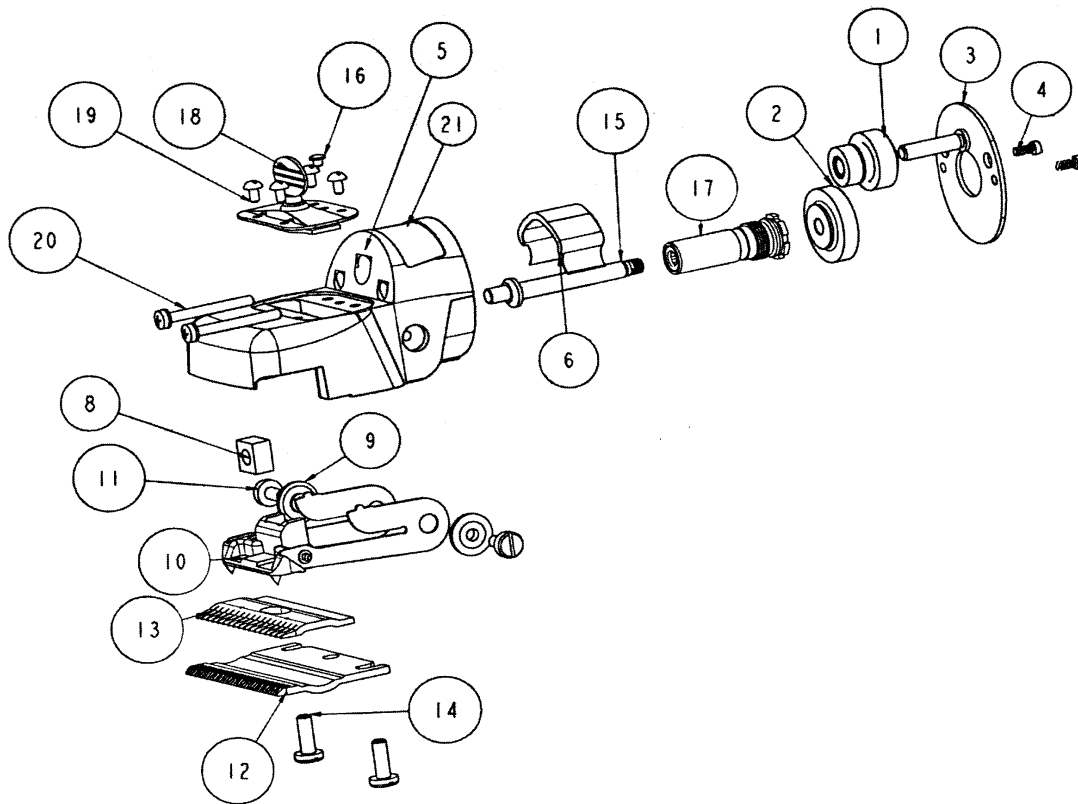
SECTION: CLIPPERS

CONTINUED ON REVERSE SIDE

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150 CADILLAC LANE
McMINNVILLE, TN 37110



NOTE: NUMBERS SHOWN ON DRAWING ARE INDEX
NUMBERS ONLY. ORDER PARTS BY CORRECT PART
NUMBER.

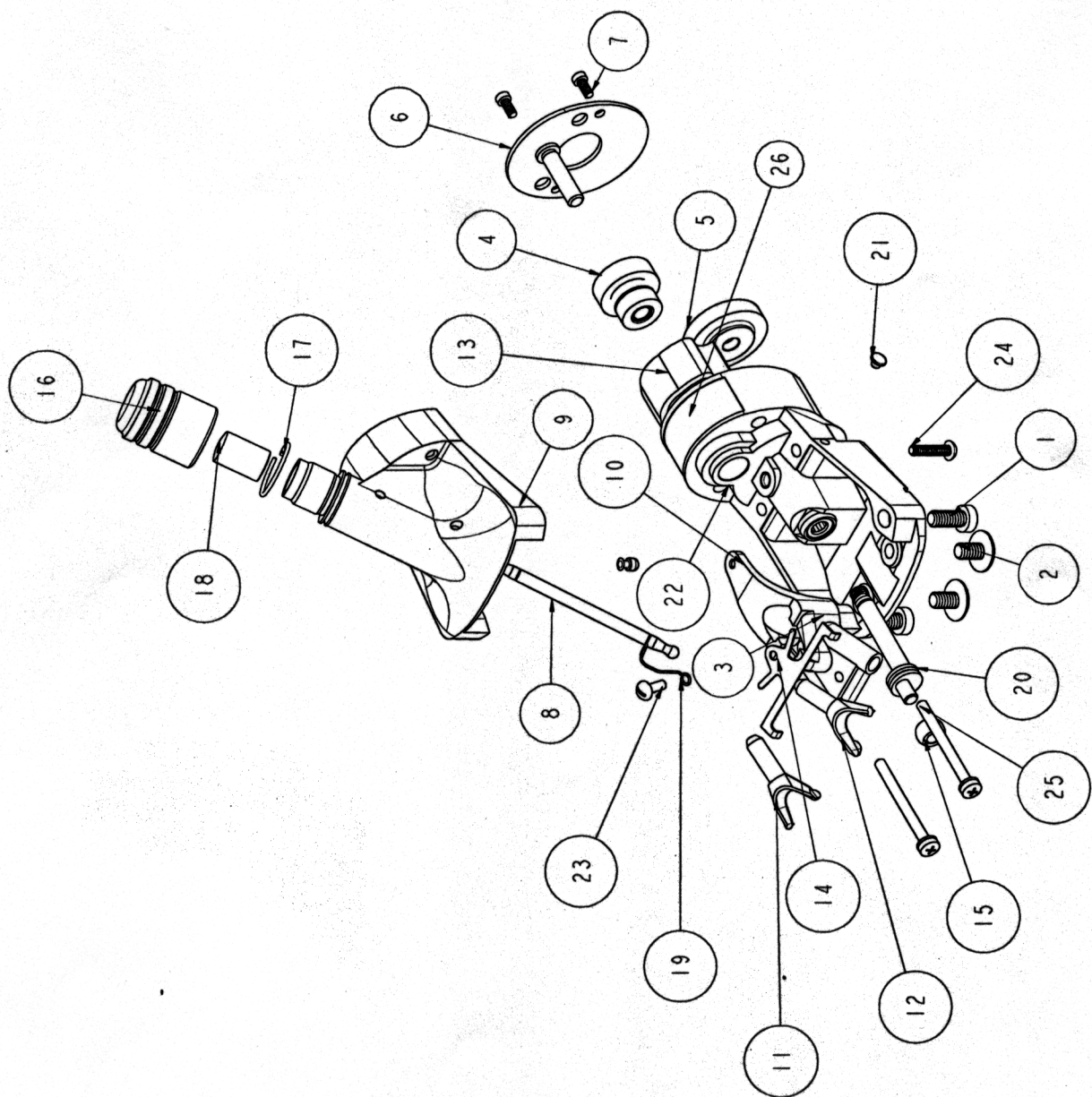


INSTRUCTIONS	COL. NO.
058541-001-000	1

USE ONLY GENUINE OSTER PARTS
USE OF WRONG PARTS MAY BE HAZARDOUS.

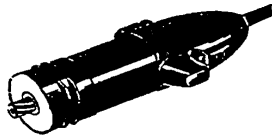
NEW MODELS ADDED ⇌ FIRST ISSUE	3/00	COLUMN #: 1									
104380-000-000 SHEARMASTER HEAD ASSY.	X										
PACKED WITHOUT BLADES	X										
3000 CUTTING STROKES PER MINUTE	X										
HORSES, CATTLE, SHEEP, LLAMAS, & GOATS	X										
SINGLE SPEED	X										
VARIABLE SPEED	X										
MODEL OR SERVICE NO. COLUMN	1	2	3	4	5	6	7	8	9	10	11

INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION	Basic Parts	QUANTITY REQUIRED									
				078153-313-000										
					THESE HEAD ASSEMBLIES ARE INTER-CHANGEABLE WITH ALL "SHEARMASTER" MOTOR ASSEMBLIES.									
1	042110-000-000		SCREW-MS	2										
2	042187-000-000		SCREW-SP	2										
3	042445-000-000		NUT-MS	1										
4	042883-000-000		GEAR ASY	1										
5	044910-000-000		VEN-GEAR-CRANKSHAFT	1										
6	044911-005-000		COVER ASY	1										
7	044915-000-000		SCREW-MS	2										
8	044916-000-000		PIN-TENSION	1										
9	044917-005-000		HSG-UPPR-ASY	1										
10	044924-005-000		FORK ASY	1										
11	044926-000-000		YOKE-MACH-R.H.	1										
12	044927-000-000		YOKE-MACH-L.H.	1										
13	044993-000-000		INSULATOR-GEAR	1										
14	045503-000-000		SPRING-RETAINING	1										
15	055677-000-000		ROLLER-CRANK	1										
16	055680-000-000		NUT-TENSION	1										
17	055681-000-000		SPRING-TENSION	1										
18	055688-000-000		CUP-TENSION NUT	1										
19	055689-000-000		SPRING-RETAINING	1										
20	103723-000-000		CRANKSHAFT-SHEARMASTER	1										
21	104331-000-000		PLUG-GREASE	1										
22	104397-005-000		HSG-LOWER-ASY	1										
23	042106-010-000		SCREW-MS	1										
24	042109-005-000		SCREW-MS	2										
25	042139-000-000		SCREW-MS	2										
26	104478-001-000		NAMEPLATE-SHEARMASTER SPARE HEAD	1										





PARTS LIST
MOTOR ASSEMBLY



INSTRUCTIONS	COL. NO.
058541-001-000	1 & 2

USE ONLY GENUINE OSTER PARTS
USE OF WRONG PARTS MAY BE HAZARDOUS.

M-8001

NEW MODELS ADDED \Rightarrow FIRST ISSUE		3/00	COLUMN #: 1, 2										
059780-000-000 MOTOR ASY,72157,1503-02A		X											
059778-000-000 MTR ASY EW610VS,1501-02A			X										
WIRING DIAGRAM - SEE VIEW		1	2										
MODEL OR SERVICE NO. COLUMN \rightarrow		1	2	3	4	5	6	7	8	9	10	11	
DESCRIPTION	\downarrow Basic Parts	078150-323-000	078150-123-000			THESE MOTOR ASSEMBLIES ARE INTERCHANGEABLE WITH ALL "CLIPMASTER", "SHEARMASTER" HEAD ASSEMBLIES.							
		QUANTITY REQUIRED											
SCREEN	1												
CLIP-RETAINING	1												
LABEL-MOTOR NAMEPLATE	1												
HSG-UPPER-MLD		1											
HSG-UPPER-PWD COAT			1										
O-RING	1												
ARM/BRG ASY - SEE NOTE 1	1												
BRUSH CARBON	2												
HOLDER-BRUSH	2												
FIELD ASY-120V	1												
SPRING-BRUSH	2												
VEN-RETAINER-BRG	1												
SCREW-SP	2												
PAD-FOAM	1												
HSG-LOWER-MLD		1											
HSG-LOWER-PWD COAT			1										
SCREW-MS	5												
LABEL-DATA/MOTOR LARGE ANIMAL		1											
LABEL-DATA/MOTOR LARGE ANIMAL			1										
COVER-SWITCH-HSTMP			1										
CLIP-RETAINING			1										
SWITCH-ROCKER ASY		1											
SWITCH-VARIABLE			1										
CORD	1												
CONNECTOR-CRIMP		1											
WASHER-SEAL	1												

NOTE 1

IF SERVICER HAS THE PROPER EQUIPMENT TO DISASSEMBLE & ASSEMBLE FRONT & REAR BEARINGS, THEY ARE AVAILABLE SEPARATELY. FAN MAY ALSO BE OBTAINED UPON REQUEST. CONTACT OSTER PRODUCT SERVICE FOR DETAILS.

MANUAL: STEWART

CONTINUED ON REVERSE SIDE

SECTION: CLIPPERS

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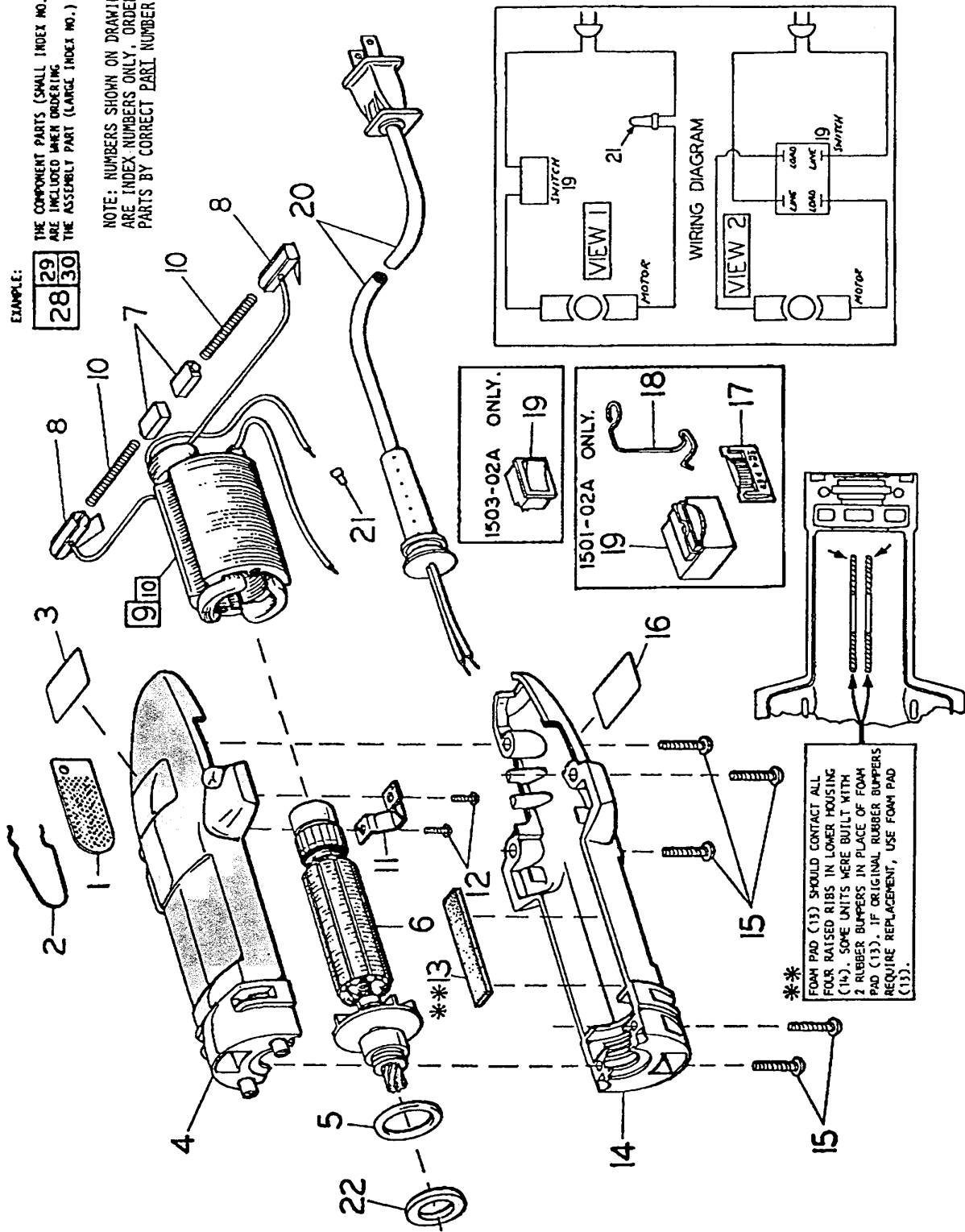
150 CADILLAC LANE
McMINNVILLE, TN 37110

EXAMPLE:

28	29	30
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THE COMPONENT PARTS (SMALL INDEX NO.'S)
ARE INCLUDED WHEN ORDERING
THE ASSEMBLY PART (LARGE INDEX NO.)

NOTE: NUMBERS SHOWN ON DRAWING
ARE INDEX NUMBERS ONLY. ORDER
PARTS BY CORRECT PART NUMBER.





ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

SSB-752

BRING TO MANAGER'S
IMMEDIATE ATTENTION

DATE 7/85

TO: ALL HOLDERS OF PROFESSIONAL PRODUCTS SERVICE DATA.

IMPORTANT!
READ CAREFULLY

THE A-5, 76, AND 89
CLIPPERS ARE BEING
INTERNALLY IMPROVED
TO INCREASE THEIR
PERFORMANCE.

STUDY THE SERVICE PARTS LIST TO ACQUAINT YOURSELF
WITH THESE CHANGES.

*
SERVICE BULLETIN
*



ROUTE 9, BOX 541 • CADILLAC LANE
McMINNVILLE, TN 37110

SSB 771

DATE 8/88

TO: HOLDERS OF PROFESSIONAL PRODUCT MANUALS
MODELS: A5, 10, 76, 89, 96, 111, 113, 114, 616 CLIPPERS
SUBJECT: DRIVE LEVER WEAR

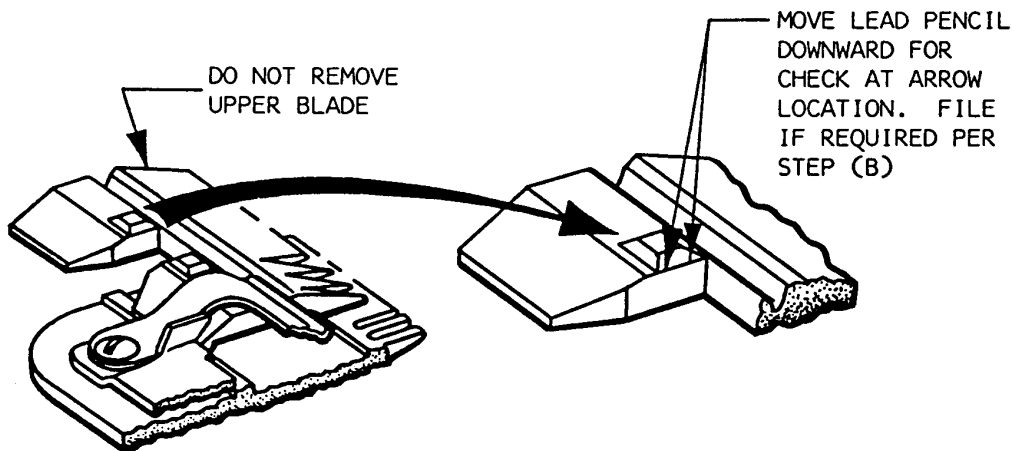
PROBLEM:

SHARP EDGES ON THE UPPER BLADE IN THE DRIVE LEVER SLOT AREA. THE SHARP EDGES CUT THE LEVER ENOUGH TO EVENTUALLY CAUSE THE CLIPPER TO CHATTER.

IF CUSTOMER COMPLAINS OF THIS CONDITION
DO THIS:

1. INSPECT AND REPLACE LEVER IF DAMAGED.
2. INSPECT ALL UPPER BLADES BEING SOLD OR REPLACED TO ASSURE THAT THERE ARE NO SHARP EDGES. TO TEST, DO THE FOLLOWING:
 - A. TO AVOID DISRUPTING THE FACTORY PRE-SET TENSION SPRING PRESSURE, DO NOT REMOVE THE UPPER BLADE. INSTEAD, MOVE UPPER BLADE ONLY AS FAR TO THE LEFT OR RIGHT AS NECESSARY TO CHECK AS SHOWN IN VIEW BELOW.
 - B. WITH A LEAD PENCIL, MOVE DOWNWARD AT LOCATIONS SHOWN. IF LEAD CATCHES, THE AREA NEEDS TO BE FILED. USE A MEDIUM INDIA OILSTONE (SMALL TRIANGULAR SHAPE PREFERRED). CHECK AGAIN WITH LEAD PENCIL FOR SMOOTHNESS. REPEAT (A) & (B) FOR THE OTHER SIDE.

NOTE: THE INDIA OILSTONE CAN BE PURCHASED AT MOST MAJOR HARDWARE STORES OR CAN BE PURCHASED FROM OSTER, OUR PART #1556-11.



WARRANTY: FOLLOW THE NORMAL WARRANTY REPAIR PROCEDURES.

A NOTE TO UNAUTHORIZED SERVICE CENTERS.

IT IS SUGGESTED THAT THE MODELS LISTED ABOVE WITH A CHATTER COMPLAINT BE RETURNED BY THE CUSTOMER TO AN AUTHORIZED SERVICE CENTER, OR TO THE OSTER FACTORY SERVICE CENTER SO THIS REPAIR CAN BE MADE WITHOUT ADDITIONAL COST TO THE CUSTOMER.

OSTER - TECHNICAL SERVICE DEPT.

PAGE 2B

SERVICE BULLETIN



Professional Products

Division of Sunbeam/Oster Corp.

Cadillac Lane • Route 9 Box 541 • McMinnville, TN 37110

Service Bulletin ■ SB-101

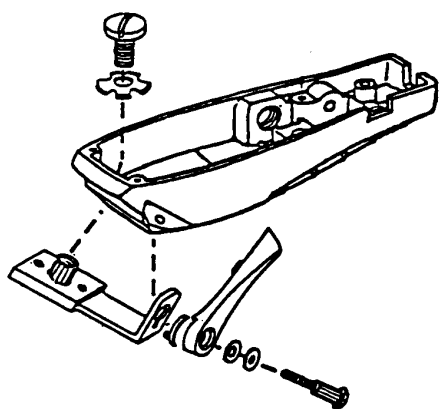
Date: 2-24-93

TO: HOLDERS OF OSTER SERVICE MANUALS
MODELS: ADJUSTABLE MAGNETIC CLIPPERS

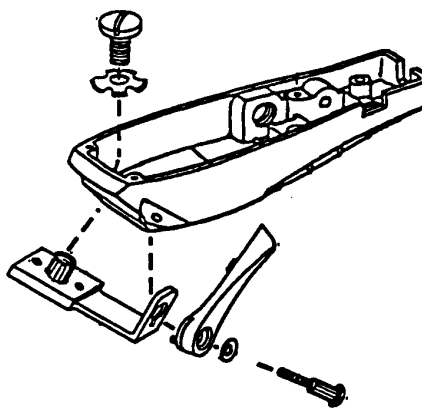
ALL ADJUSTABLE MAGNETIC MOTOR CLIPPERS PRODUCED AFTER JANUARY 1, 1993 WILL BE CONSTRUCTED WITH A ONE PIECE LEVER/DRIVER. THIS LEVER WILL NOT WORK ON CLIPPERS PRODUCED PRIOR TO THIS DATE. THE MOUNTING PLATE HAS BEEN REVISED, RESULTING IN A WIDER SLOT FOR THE DRIVER.

NOTE: THE NEW LEVER REQUIRES ONLY ONE WASHER.

OLD ADJUSTABLE STYLE



NEW ADJUSTABLE STYLE



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Product Service Dept.

Service Bulletin ■ SB-102

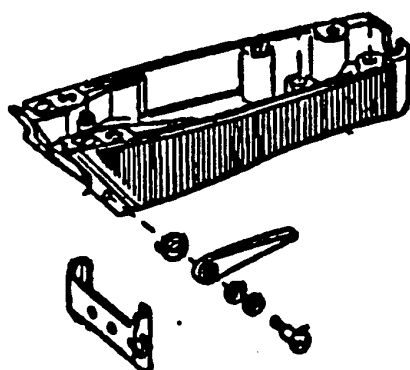
Date: 2-24-93

TO: HOLDERS OF OSTER SERVICE MANUALS
MODELS: ADJUSTABLE PIVOT MOTOR CLIPPERS

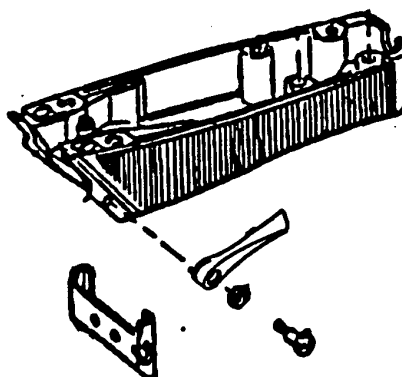
ALL ADJUSTABLE PIVOT MOTOR CLIPPERS PRODUCED AFTER FEBRUARY 25, 1993 WILL BE CONSTRUCTED WITH A ONE PIECE LEVER/DRIVER. THIS LEVER WILL NOT WORK ON CLIPPERS PRODUCED PRIOR TO THIS DATE. THE CARRIAGE HAS BEEN REVISED, RESULTING IN A WIDER SLOT FOR THE DRIVER.

NOTE: THE NEW LEVER REQUIRES ONLY ONE WASHER.

OLD ADJUSTABLE STYLE



NEW ADJUSTABLE STYLE



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